

A photograph of a poplar tree in a grassy field. In the center, there is a groundwater monitoring well and a piezometer. The well is a grey cylinder with an orange band. The piezometer is a smaller grey cylinder. The background shows more trees and a bright sky.

U.S. Department of Energy Portsmouth Annual Environmental Report for 2003

Poplar trees have been planted at the Portsmouth Gaseous Diffusion Plant to control and remediate groundwater contamination through a process called phytoremediation. This photograph shows poplar trees, a groundwater monitoring well, and a piezometer used for water level measurements in a groundwater plume near the X-740 Waste Oil Handling Facility.

**U.S. Department of Energy
Portsmouth Annual Environmental Report
for 2003
Piketon, Ohio**

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ACRONYMS

CERCLA	Comprehensive Environmental Response, Compensation, and Liability Act
Ci	curie
DOE	U.S. Department of Energy
DOE PORTS	facilities operated by DOE (not leased to USEC) at the Portsmouth Gaseous Diffusion Plant
EPA	Environmental Protection Agency
HF	hydrogen fluoride
kg	kilogram
LLW	low-level radioactive waste
mg/kg	milligram per kilogram (equivalent to part per million)
mg/L	milligram per liter (equivalent to part per million)
Fg/g	microgram per gram (equivalent to part per million)
Fg/L	microgram per liter (equivalent to part per billion)
Fg/m ³	microgram per cubic meter
mR	milliroentgen
mrem	millirem
NPDES	National Pollutant Discharge Elimination System
PCB	polychlorinated biphenyl
pCi/g	picocurie per gram
pCi/L	picocurie per liter
pCi/mL	picocurie per milliliter
PK	Peter Kiewit
PORTS	Portsmouth Gaseous Diffusion Plant
ppb	part per billion
ppm	part per million
RCRA	Resource Conservation and Recovery Act
TLD	thermoluminescent dosimeter
TSCA	Toxic Substances Control Act
USEC	United States Enrichment Corporation

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DEFINITIONS

absorption – The process by which the number and energy of particles or photons entering a body of matter are reduced by interaction with the matter.

activity – See “radioactivity.”

alpha particle – A positively charged particle having the same charge and mass as that of a helium nucleus (two protons and two neutrons). Alpha particles are emitted from the nucleus of an atom during radioactive decay.

ambient air – The atmosphere around people, plants, and structures.

analyte – A constituent or parameter being analyzed.

aquifer – A geologic formation capable of yielding a significant amount of groundwater to wells or springs.

atom – Smallest particle of an element capable of entering into a chemical reaction.

background radiation – Radiation that occurs naturally in the surrounding environment.

beta particle – A negatively charged particle emitted from the nucleus of an atom during radioactive decay. It has a mass and charge equal to those of an electron.

biota – The animal and plant life of a particular region considered as a total ecological entity.

categorical exclusion – A class of actions that either individually or cumulatively would not have a significant effect on the human environment and therefore would not require preparation of an environmental assessment or environmental impact statement under the National Environmental Policy Act.

chain-of-custody – A form that documents sample collection, transport, and analysis.

closure – Control of a closed hazardous waste management facility under Resource Conservation and Recovery Act requirements.

compliance – Fulfillment of applicable regulations or requirements of a plan or schedule ordered or approved by a government authority.

concentration – The amount of a substance contained in a unit volume or mass of a sample.

contamination – Deposition of unwanted material on the surfaces of structures, areas, objects, or personnel.

cosmic radiation – Ionizing radiation with very high energies that originates outside the earth’s atmosphere. Cosmic radiation is one contributor to natural background radiation.

critical habitat – Specific areas that may require special management considerations or protection and on which physical or biological features essential to the conservation of a species are found.

curie (Ci) – A unit of radioactivity. One curie is defined as 3.7×10^{10} (37 billion) disintegrations per second. Several fractions and multiples of the curie are commonly used:

kilocurie (kCi) – 10^3 Ci, one thousand curies; 3.7×10^{13} disintegrations per second.

millicurie (mCi) – 10^{-3} Ci, one-thousandth of a curie; 3.7×10^7 disintegrations per second.

microcurie (μCi) – 10^{-6} Ci, one-millionth of a curie; 3.7×10^4 disintegrations per second.

picocurie (pCi) – 10^{-12} Ci, one-trillionth of a curie; 0.037 disintegration per second.

decontamination and decommissioning – The cleanup and removal of buildings, structures, or objects contaminated with hazardous substances during past production or disposal activities.

derived concentration guide – The concentration of a radionuclide in air or water that under conditions of continuous exposure for one year by one exposure mode (i.e., ingestion of water, submersion in air, or inhalation) would result in either an effective dose equivalent of 0.1 rem or a dose equivalent of 5 rem to any tissue, including skin and the lens of the eye. The guidelines for radionuclides in air and water are provided in DOE Order 5400.5, *Radiation Protection of the Public and the Environment*.

dissolved solids – Organic or inorganic material dissolved in water. Excessive amounts of dissolved solids make water unfit to drink or to use in industrial processes.

downgradient – In the direction of groundwater flow.

downgradient well – A well installed hydraulically downgradient of a site that may be capable of detecting migration of contaminants from a site.

effluent – A liquid or gaseous waste discharge to the environment.

effluent monitoring – The collection and analysis of samples or measurement of liquid and gaseous effluents to characterize and quantify the release of contaminants, assess radiation exposures to the public, and demonstrate compliance with applicable standards.

Environmental Restoration – A DOE program that directs the assessment and cleanup of its sites (remediation) and facilities (decontamination and decommissioning) contaminated with waste as a result of nuclear-related activities.

exposure (radiation) – The incident of radiation on living or inanimate material by accident or intent. Background exposure is the exposure to natural background ionizing radiation. Occupational exposure is exposure to ionizing radiation that takes place at a person's workplace. Population exposure is the exposure to the total number of persons who inhabit an area.

external radiation – The exposure to ionizing radiation when the radiation source is located outside the body.

formation – In geologic terms, a unit of rock or a unit of material that could form a rock such as sand.

friable – The ability of a material to be pulverized, crumbled, or reduced to powder by hand pressure when dry.

gamma ray – High-energy short-wavelength electromagnetic radiation emitted from the nucleus of a charged atom. Gamma rays are identical to X-rays except for the source of the emission.

glove box – An enclosure with built-in sleeves and gloves used by a person to manipulate hazardous materials such as highly enriched uranium without directly exposing the person to the material.

groundwater – Water below the land surface in a zone where all void space between rocks, soil, etc., is filled with water.

hexavalent – A compound that has six valence electrons.

half-life, radiological – The time required for half of a given number of atoms of a specific radionuclide to decay. Each nuclide has a unique half-life.

industrial solid waste landfill – A type of landfill that exclusively disposes of solid waste generated by manufacturing or industrial operations.

in situ – In its original place; field measurements taken without removing the sample from its origin; remediation performed while the contaminated media (e.g., groundwater) remains below the surface.

interim remedial measure – Cleanup activities initiated after it has been determined that contamination or waste disposal practices pose an immediate threat to human health and/or the environment. These measures are implemented until a more permanent solution can be made.

internal radiation – Occurs when natural radionuclides enter the body by ingestion of food or water or by inhalation. Radon is the major contributor to the annual dose equivalent for internal radionuclides.

ion – An atom or compound that carries an electrical charge.

irradiation – Exposure to radiation.

isotopes – Forms of an element having the same number of protons but differing numbers of neutrons in their nuclei.

leachate – A liquid that results from water collecting contaminants as it trickles through wastes, agricultural pesticides, or fertilizers. Leachate may occur in farming areas, feed lots, and landfills and may result in hazardous substances entering surface water, groundwater, or soil.

manifest – A form required by RCRA that is used to document and track waste during transportation and disposal.

maximally exposed individual – A hypothetical individual who remains in an uncontrolled area and would, when all potential routes of exposure from a facility's operations are considered, receive the greatest possible dose equivalent.

maximum contaminant level – The maximum permissible level of a contaminant in drinking water provided by a public water system.

migration – The transfer or movement of a material through air, soil, or groundwater.

monitoring – Process whereby the quantity and quality of factors that can affect the environment or human health are measured periodically to regulate and control potential impacts.

mrem – Millirem: the dose equivalent that is one-thousandth of a rem.

natural radiation – Radiation from cosmic and other naturally occurring radionuclide sources (such as radon) in the environment.

nuclide – An atom specified by atomic weight, atomic number, and energy state. A radionuclide is a radioactive nuclide.

outfall – The point of conveyance (e.g., drain or pipe) of wastewater or other effluents into a ditch, pond, or river.

person-rem – Collective dose to a population group. For example, a dose of 1 rem to 10 individuals results in a collective dose of 10 person-rem.

pH – A measure of the hydrogen ion concentration in an aqueous solution. Acidic solutions have a pH from 0 to 7, neutral solutions have a pH equal to 7, and basic solutions have a pH from 7 to 14.

polychlorinated biphenyl (PCB) – An industrial compound, used primarily as a lubricant, which is produced by adding chlorine to biphenyl, a colorless, crystalline compound.

preliminary remediation goal – The concentration of a constituent in environmental media (soil, groundwater, etc.) that is considered protective of human health and the environment.

quality assurance – Any action in environmental monitoring to demonstrate the reliability of monitoring and measurement data.

quality control – The routine application of procedures within environmental monitoring to obtain the required standards of performance in monitoring and measurement processes.

rad – The unit of absorbed dose deposited in a volume of material.

radioactivity – The spontaneous emission of radiation, generally alpha or beta particles or gamma rays, from the nucleus of an unstable isotope.

radioisotopes – Radioactive isotopes.

radionuclide – A radioactive nuclide capable of spontaneous transformation into other nuclides by changing its nuclear configuration or energy level. This transformation is accomplished by the emission of photons or particles.

release – Any discharge to the environment. “Environment” is broadly defined as any water, land, or ambient air.

rem – The unit of dose equivalent (absorbed dose in rads multiplied by the radiation quality factor). Dose equivalent is frequently reported in units of millirem (mrem), which is one-thousandth of a rem.

remediation – The correction or cleanup of a site contaminated with waste. See “Environmental Restoration.”

reportable quantity – A release to the environment that exceeds reportable quantities as defined by the Comprehensive Environmental Response, Compensation, and Liability Act.

Resource Conservation and Recovery Act (RCRA) – Legislation that regulates the transport, treatment, and disposal of solid and hazardous wastes.

roentgen – A unit of exposure to ionizing radiation. It is the amount of gamma or x-rays required to produce ions resulting in a charge of 0.000258 coulombs/kilogram of air under standard conditions (U.S. Nuclear Regulatory Commission). A milliroentgen (mR) is one-thousandth of a roentgen.

source – A point or object from which radiation or contamination emanates.

stable – Not radioactive or not easily decomposed or otherwise modified chemically.

Superfund – The program operated under the legislative authority of the Comprehensive Environmental Response, Compensation, and Liability Act and Superfund Amendments and Reauthorization Act that funds and conducts EPA emergency and long-term removal and remedial actions.

surface water – All water on the surface of the earth, as distinguished from groundwater.

suspended solids – Mixture of fine, nonsettling particles of any solid within a liquid or gas.

terrestrial radiation – Ionizing radiation emitted from radioactive materials in the earth's soils such as potassium-40, thorium, and uranium. Terrestrial radiation contributes to natural background radiation.

transuranics – Elements such as plutonium and neptunium that have atomic numbers (the number of protons in the nucleus) greater than 92. All transuranics are radioactive.

trichloroethene – A colorless liquid used in many industrial applications as a cleaner and/or solvent. One of many chemicals that is classified as a volatile organic compound.

trip blank – A quality control sample of water that accompanies sample containers from the analytical laboratory, to the field sampling location where environmental samples are collected, back to the analytical laboratory to determine whether environmental samples have been contaminated during shipment.

troughing system – A system designed to collect leaking PCBs in the PORTS process buildings.

turbidity – A measure of the concentration of sediment or suspended particles in solution.

upgradient – In the opposite direction of groundwater flow.

upgradient well – A well installed hydraulically upgradient of a site to provide data to compare to a downgradient well to determine whether the site is affecting groundwater quality.

volatile organic compounds – Chemicals composed primarily of hydrogen, oxygen, and carbon that readily volatilize into the air. They include light alcohols, acetone, trichloroethene, dichloroethene, benzene, vinyl chloride, toluene, methylene chloride, and many other compounds.

wetland – An area that is inundated or saturated by surface or groundwater at a frequency and duration sufficient to support, and under normal circumstances does support, a prevalence of vegetation typically adapted for life in saturated soil conditions. Wetlands generally include swamps, marshes, bogs, floodplains, fens, and similar areas. A jurisdictional wetland is one that falls under state or federal regulatory authority; a non-jurisdictional wetland does not.

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EXECUTIVE SUMMARY

SITE AND OPERATIONS OVERVIEW

The Portsmouth Gaseous Diffusion Plant (PORTS), which began operation in 1954, is one of two uranium enrichment facilities in the United States (see Fig. 1). In 1993, the U.S. Department of Energy (DOE) leased the uranium enrichment production and operations facilities at PORTS to the United States Enrichment Corporation (USEC). USEC enriched uranium at PORTS for use in commercial nuclear power reactors until May 11, 2001 when production was ceased based on a USEC business decision. USEC continued its uranium enrichment shipping and transfer operations at PORTS until June 2002 and has placed the production facilities at PORTS into a cold standby mode, under a contract with DOE. The cold standby mode allows the plant to be maintained in a condition so that uranium enrichment production could restart within 18-24 months, if necessary.

Responsibility for implementing environmental compliance at PORTS is split between DOE, as site owner, and USEC. DOE is responsible for environmental restoration, waste management, uranium programs, and long-term stewardship of nonleased facilities at PORTS. USEC is responsible for cold standby operations, removal of uranium deposits from process equipment, and winterization of the process buildings (which were formerly heated by the uranium enrichment process). With the exception of Chap. 2, Compliance Summary, Chap. 4, Environmental Radiological Program Information, and Chap. 5, Environmental Non-Radiological Program Information, this report does not cover USEC operations



Fig. 1. The Portsmouth Gaseous Diffusion Plant.

at PORTS. USEC data are included in these chapters to provide a more complete picture of the programs in place at PORTS to detect and assess potential impacts to human health and the environment resulting from PORTS activities.

PORTS is located on 5.8 square miles in Pike County, Ohio. The county has approximately 27,700 residents.

ENVIRONMENTAL COMPLIANCE

Responsibility for implementing environmental compliance at PORTS is divided between DOE (as the site owner) and USEC. USEC is responsible for compliance activities directly associated with the operations that are leased from DOE, including air emission permits for uranium enrichment facilities, water discharge permits for several holding ponds and water treatment facilities, and management of wastes generated by USEC operations.

DOE PORTS has been issued a permit for discharge of water to surface streams, several air emission permits, and a permit for the storage of hazardous wastes. DOE is also responsible for preparing a number of reports for compliance with environmental regulations. These reports include an annual groundwater monitoring report, an annual hazardous waste report, an annual polychlorinated biphenyl (PCB) document log, an annual summary of radionuclide air emissions and the associated dose to the public from these emissions, a monthly summary of National Pollutant Discharge Elimination System (NPDES) monitoring, an annual hazardous chemical inventory, and an annual toxic chemical release inventory.

DOE PORTS received a Notice of Violation from the U.S. Environmental Protection Agency (EPA) in 2004 for an inspection completed in June 2003. The Notice of Violation stated that batteries had been stored for more than one year; however, PORTS records indicated that the batteries in question were generated between January and June of 2003 and were shipped to a recycler in December 2003, which is less than one year of storage. Furthermore, waste regulations allow this type of material to be stored for more than a year to facilitate recycling. DOE requested that U.S. EPA rescind the Notice of Violation.

ENVIRONMENTAL PROGRAMS

Environmental Restoration, Waste Management, and Public Awareness Programs are conducted at PORTS to protect and inform the local population, improve the quality of the environment, and comply with federal and state regulations.

Environmental Restoration Program

Environmental restoration is the process of cleaning up inactive waste sites and facilities to demonstrate that risks to human health and the environment are either eliminated or reduced to safe levels. DOE established the Environmental Restoration Program to find, analyze, and correct site contamination problems as quickly and inexpensively as possible. This task may be accomplished by removing, stabilizing, or treating hazardous substances. The Environmental Restoration budget for fiscal year 2003 was \$29 million.

The Ohio Consent Decree and the U.S. EPA Administrative Consent Order require investigation and cleanup of PORTS in accordance with the Resource Conservation and Recovery Act (RCRA) Corrective Action Program. The site is divided into quadrants to facilitate the investigation and cleanup. Remedial

actions have been finalized for three of the four quadrants, excluding areas within each quadrant that are still in use. These areas will be addressed during final decontamination and decommissioning of PORTS.

Phytoremediation, a process that uses plants to remove, contain, or degrade contaminants in soil or groundwater, is being used to remediate the X-749/X-120 groundwater plume in Quadrant I. Phase 1 of the phytoremediation project for this area, which included planting trees over 4.5 acres of the plume, was completed in 2002. The second phase, which originally encompassed 23.5 acres but was expanded to 41 acres in the southern and western portion of the plume, began in 2002 and was completed in 2003.

In December 2003, Ohio EPA issued the Decision Document for remedial actions required for the X-701B area in Quadrant II. These remedial actions include construction of landfill caps in the western portion of the area, groundwater treatment through injection of a chemical oxidant, and phytoremediation, if necessary.

Completed remedial actions in Quadrants III and IV were maintained and monitored in 2003 as required by Ohio EPA. In 2003, a five-year review was completed for the X-740 groundwater plume to evaluate the effectiveness of the phytoremediation system. The report, entitled *Five-Year Evaluation Report for the X-740 Phytoremediation Project*, indicates that the trees in the phytoremediation system do not noticeably affect the overall groundwater flow in the Gallia at this area, although the trees do appear to influence water levels in individual wells. Continued growth of the trees should increase the effectiveness of the phytoremediation system.

Waste Management Program

The DOE PORTS Waste Management Program directs the safe storage, treatment, and disposal of waste generated from past plant operations, plant maintenance, and environmental restoration projects. In 2003, approximately 3 million lbs of waste from PORTS were recycled, treated, or disposed at off-site facilities.

Waste management activities must comply with DOE Orders, Ohio EPA regulations, and U.S. EPA regulations. Waste management requirements are varied and often complex because of the variety of wastes generated by DOE PORTS activities. The types of waste managed by DOE PORTS include:

- *Low-level radioactive waste (LLW)* – radioactive waste not classified as high level or transuranic and that does not contain any components regulated by RCRA or the Toxic Substances Control Act (TSCA).
- *Hazardous (RCRA) waste* – waste that contains one or more of the wastes listed under RCRA or that exhibits one or more of the four RCRA hazardous characteristics: ignitability, corrosivity, reactivity, and toxicity.
- *RCRA/LLW mixed waste* – waste containing both hazardous and radioactive components. The waste is subject to RCRA, which governs the hazardous components, and to additional regulations that govern the radioactive components.
- *PCB wastes* – waste containing PCBs, a class of synthetic organic chemicals. Under TSCA regulations, PCB manufacturing was prohibited after 1978. Continued use of PCBs is allowed, however, provided that the use does not pose a risk to human health or the environment. Disposal of all PCB materials is regulated under TSCA.

- *PCB/LLW mixed waste* – waste containing both PCB and radioactive components. The waste is subject to TSCA regulations that govern PCB components, and to additional regulations that govern radioactive components.
- *Industrial sanitary waste* – waste generated by commercial operations such as office waste.

Supplemental policies also have been implemented for waste management including minimizing waste generation; characterizing and certifying wastes before they are stored, processed, treated, or disposed; pursuing volume reduction (such as blending and bulking) as well as on-site storage in preparation for safe and compliant final treatment and/or disposal; and recycling.

Public Awareness Program

DOE provides a public Environmental Information Center to allow access to all documents used to make decisions on remedial actions being taken at PORTS. The information center is located on the plant site just outside the E-Vehicle portal and is open 9 a.m. to 12 p.m. Monday and Tuesday, 12 p.m. to 4 p.m. Wednesday and Thursday, or by appointment (740-289-3317). Due to additional security measures in place at the plant post-September 11, 2001, members of the public must call the Information Center in advance at the number listed above to be placed on the visitor list prior to visiting the Information Center. Additional information is provided by the DOE Site Office (740-897-5010) and the Bechtel Jacobs Company Office of Public Affairs (740-897-2607).

Semiannual public update meetings and public workshops on specific topics are also held to keep the public informed and to receive their comments and questions. Periodically, fact sheets about major projects are written for the public. The *Portsmouth Environmental Bulletin* is printed semiannually and distributed to more than 4,000 recipients, including those on the community relations mailing list, neighbors within 2 miles of the plant, and plant employees and retirees.

ENVIRONMENTAL MONITORING

Environmental monitoring at PORTS includes air, water, soil, and biota (animals, vegetation, and crops) and includes measurement of both radiological and chemical parameters. Environmental monitoring programs may be required by regulations, permit requirements, and DOE Orders, but also may be developed to reduce public concerns about plant operations. The DOE *Environmental Monitoring Plan for the Portsmouth Gaseous Diffusion Plant* describes the environmental monitoring programs for DOE PORTS.

In 2003, environmental monitoring information was collected for the following programs:

- Airborne discharges,
- Ambient air,
- Direct radiation,
- Discharges to surface water,
- Local surface water,
- Sediment,
- Soil,
- Vegetation, and
- Biota.

DOE also collects extensive environmental monitoring information on groundwater at PORTS. Groundwater monitoring is discussed in the Groundwater Programs chapter.

DOSE

Potential impacts on human health from radionuclides released by PORTS operations are calculated based on environmental monitoring data. This impact, called a dose, can be caused by radionuclides released to air and/or water, or radiation emanating directly from buildings or other objects at PORTS. The U.S. EPA sets a 10 millirem (mrem)/year limit for the dose from radionuclides released to the air, and the DOE sets a 100 mrem/year limit for the dose from radionuclides from all potential pathways (air, water, and direct radiation). A person living in southern Ohio receives a dose of approximately 300 mrem/year from natural sources of radiation (National Council on Radiation Protection 1987). Figure 2 provides a comparison of the doses from various common radiation sources.

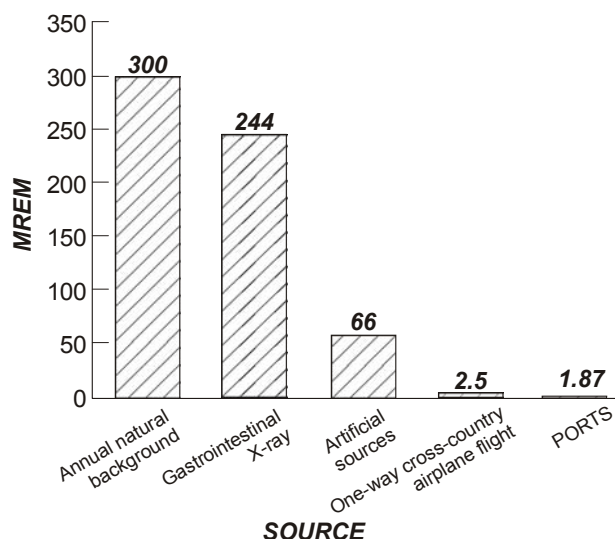


Fig. 2. Comparison of dose from various common radiation sources.

This report includes radiological dose calculations for the dose to the public from radionuclides released to the environment based on environmental monitoring data collected by both DOE and USEC. The maximum dose a member of the public could receive from radiation released by PORTS in 2003 is 1.87 mrem, based on a maximum dose of 0.040 mrem from airborne radionuclides, 0.068 mrem from radionuclides released to the Scioto River, 0.84 mrem from direct radiation from the PORTS depleted uranium cylinder storage yards, and 0.92 mrem based on exposure to radionuclides detected at off-site monitoring locations in 2003.

GROUNDWATER PROGRAMS

Groundwater monitoring at DOE PORTS includes RCRA hazardous waste units, solid waste disposal units, and RCRA Corrective Action Program units. The *Integrated Groundwater Monitoring Plan* establishes the groundwater monitoring requirements for PORTS and has been reviewed and approved by Ohio EPA. In general, samples are collected from wells at 11 groundwater monitoring areas and surface water locations that are part of the groundwater monitoring program. Samples are analyzed for metals, volatile organic compounds, and radiological constituents. DOE PORTS then compares constituents detected in the groundwater to standards called preliminary remediation goals to assess the potential for each constituent to affect human health and the environment.

Additional groundwater monitoring is completed to meet DOE Order requirements. Exit pathway monitoring assesses the effect of DOE PORTS on regional groundwater quality and quantity. DOE Orders are also the basis for the radiological monitoring of groundwater at PORTS.

Five groundwater contamination plumes have been identified on site at PORTS. The primary groundwater contaminant is trichloroethene. Remediation of groundwater is being addressed under Ohio EPA's RCRA Corrective Action Program. For the most part, the contaminated groundwater plumes

present at PORTS did not change significantly in 2003. However, concentrations of trichloroethene and other volatile organic compounds are increasing at the southern edge of the X-749/X-120 groundwater plume, which is near the southern PORTS boundary. A barrier wall is installed at the southern edge of the plume, but volatile organics, including trichloroethene, have moved beyond the wall. Planning was begun in 2003 and actions were taken in 2004 to remediate and provide additional monitoring of this area.

The *Integrated Groundwater Monitoring Plan* also addresses monitoring of residential water supplies near PORTS to verify that site contaminants have not migrated off site. Results of this program indicate that PORTS has not affected drinking water outside the site boundaries.

QUALITY ASSURANCE AND QUALITY CONTROL

Data reliability is of the utmost importance for monitoring releases and measuring radiation in the environment. To demonstrate that the monitoring and measurement results are accurate, DOE PORTS has implemented a quality assurance and quality control program based on guidelines from the U.S. EPA, the American Society for Testing and Materials, and other federal and state agencies. The DOE PORTS staff administers numerous quality control activities to verify reliability of the data on a day-to-day basis. DOE PORTS also participates actively in quality control programs administered by agencies outside the site such as the U.S. EPA.

1. INTRODUCTION

1.1 SUMMARY

The Portsmouth Gaseous Diffusion Plant (PORTS) is located on a 5.8-square-mile site in a rural area of Pike County, Ohio. U.S. Department of Energy (DOE) activities at PORTS include environmental restoration, waste management, and long-term stewardship of nonleased facilities. Production facilities for the separation of uranium isotopes are leased to the United States Enrichment Corporation (USEC), but most activities associated with the uranium enrichment process ceased in 2001. USEC activities are not covered by this document, with the exception of some environmental compliance information provided in Chap. 2 and radiological and non-radiological environmental monitoring program information discussed in Chaps. 4 and 5.

1.2 INTRODUCTION

PORTS, which began operation in 1954, is owned by DOE. Effective July 1, 1993, DOE leased the production facilities at the site to USEC, which was established by the Energy Policy Act of 1992. USEC became a publicly-held corporation in 1998. USEC enriched uranium at PORTS for use in commercial nuclear power reactors until May 2001 when production was ceased based on a USEC business decision. USEC continued to conduct its uranium enrichment shipping and transfer operations at PORTS until June 2002 and placed the production facilities at PORTS into a cold standby mode, under a contract with DOE. Bechtel Jacobs Company LLC has managed the DOE programs at PORTS since April 1, 1998.

This report is intended to fulfill the substantive requirements of DOE Order 5400.1, *General Environmental Protection Program*. This DOE Order requires development of an Annual Site Environmental Report that includes information on regulatory compliance, environmental programs, radiological and non-radiological monitoring programs, groundwater programs, and quality assurance. This report is not intended to present all of the monitoring data at PORTS. Additional data collected for other site purposes, such as environmental restoration and waste management, are presented in other documents that have been prepared in accordance with applicable laws. These data are available through other mechanisms.

1.3 DESCRIPTION OF SITE LOCALE

DOE PORTS is located in a rural area of Pike County, Ohio, on a 5.8-square-mile site (see Fig. 1.1). The site is 2 miles east of the Scioto River in a small valley running parallel to and approximately 120 feet above the Scioto River floodplain. Figure 1.2 depicts the plant site and its immediate environs.

Pike County has approximately 27,700 residents. Scattered rural development is

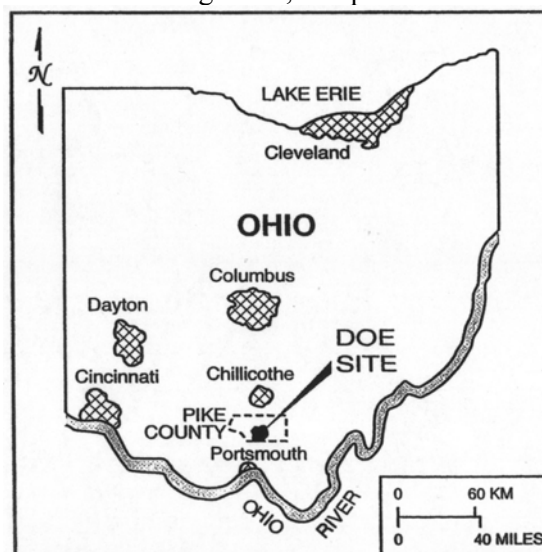


Fig. 1.1. Location of PORTS within the State of Ohio.

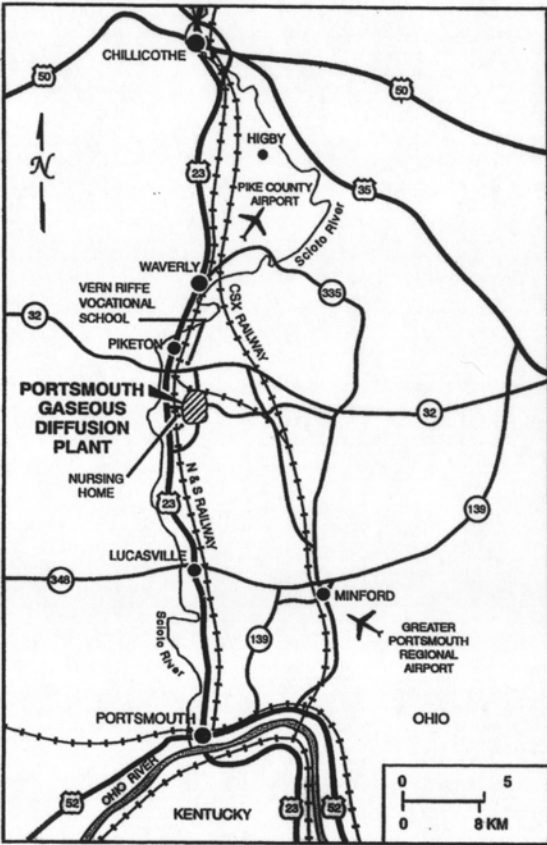


Fig. 1.2. Location of PORTS in relation to the geographic region.

typical; however, the county contains a number of small villages such as Piketon and Beaver that lie within a few miles of the plant. The county's largest community, Waverly, is about 10 miles north of the plant and has a population of about 4,400 residents. The nearest residential center in this area is Piketon, which is about 5 miles north of the plant on U.S. Route 23; its population is about 1,900. Several residences are adjacent to the southern half of the eastern boundary and along Wakefield Mound Road (old U.S. 23), directly west of the plant. One nursing home, with a capacity of 36 persons, is located along Wakefield Mound Road.

Additional population centers within 50 miles of the plant are Portsmouth (population 20,909), 22 miles south; Chillicothe (population 21,796), 27 miles north; and Jackson (population 6,184), 18 miles east (2000 U.S. Census). The total population within 50 miles of the plant is approximately 600,000 persons.

1.4 DESCRIPTION OF SITE OPERATIONS

DOE, through its managing contractor Bechtel Jacobs Company LLC, is responsible for the Environmental Restoration, Waste Management, and Uranium Programs at the plant, as well as other nonleased DOE property.

The Environmental Restoration Program performs remedial investigations to define the nature and extent of contamination, evaluate the risk to public health and the environment, and determine the available alternatives from feasibility studies of potential remedial actions for sites under investigation. The goal of the Environmental Restoration Program is to verify that releases from past operations at DOE PORTS are thoroughly investigated and that remedial action is taken to protect human health and the environment.

The Waste Management Program is responsible for managing wastes generated at the site. Wastes must be identified and stored in accordance with all environmental regulations. The Waste Management Program also arranges transportation and off-site disposal of wastes. The goal of the Waste Management Program is to manage waste from the time it is generated to its ultimate treatment, recycling, or disposal in accordance with all applicable regulations.

The Uranium Program is responsible for the cost-effective management of PORTS facilities and real property retained by DOE. Responsibilities include managing contracts between DOE PORTS and other subcontractors for such services as maintenance, utilities, chemical operations, uranium material handling, and laboratory analysis. The Uranium Program also oversees the management and coordination of the PORTS Depleted Uranium Hexafluoride Program and warehousing of uranium materials.

2. COMPLIANCE SUMMARY

2.1 SUMMARY

Responsibility for implementing environmental compliance at PORTS is divided between DOE (as the site owner) and USEC. USEC is responsible for compliance activities directly associated with the operations that are leased from DOE, including air emission permits for uranium enrichment facilities, water discharge permits for several holding ponds and water treatment facilities, and management of wastes generated by current USEC operations.

DOE PORTS has been issued a permit for discharge of water to surface streams, several air emission permits, and a permit for the storage of hazardous wastes. DOE is also responsible for preparing a number of reports for compliance with environmental regulations. These reports include an annual groundwater monitoring report, an annual hazardous waste report, an annual polychlorinated biphenyl (PCB) document log, an annual summary of radionuclide air emissions and the associated dose to the public from these emissions, a monthly summary of National Pollutant Discharge Elimination System (NPDES) monitoring, an annual hazardous chemical inventory, and an annual toxic chemical release inventory. Additional information on each of these reports is provided within this chapter.

DOE PORTS is inspected regularly by the federal, state, and local agencies responsible for enforcing environmental regulations at PORTS. DOE PORTS received a Notice of Violation from the U.S. Environmental Protection Agency (EPA) in 2004 for an inspection completed in June 2003. The Notice of Violation stated that batteries had been stored for more than one year; however, PORTS records indicated that the batteries in question were generated between January and June of 2003 and were shipped to a recycler in December 2003, which is less than one year of storage. Furthermore, waste regulations allow this type of material to be stored for more than a year to facilitate recycling. DOE requested that U.S. EPA rescind the Notice of Violation.

DOE PORTS reported a permit non-compliance in accordance with the conditions of the Hazardous Waste Permit in October 2003. Nine containers of hazardous waste that were determined not to have radiological contamination were stored for longer than one year in a permitted container storage area in the X-7725 building. Hazardous waste that is also radiologically contaminated may be stored for longer than one year, but hazardous waste that is not contaminated must not be stored for more than a year. This waste was shipped off site in October 2003.

2.2 INTRODUCTION

Responsibility for implementing environmental compliance at PORTS is divided between DOE (as the site owner) and USEC. USEC is responsible for compliance activities directly associated with the operations that are leased from DOE, including air emission permits for uranium enrichment facilities and water discharge permits for several holding ponds and water treatment facilities. USEC is also responsible for the management of wastes generated by current USEC operations. DOE retains responsibility for “legacy” wastes, which contain constituents such as asbestos and PCBs that were used in DOE operations prior to the lease agreement. DOE is also responsible for the Environmental Restoration Program, Waste Management Program, and operation of all nonleased facilities.

DOE PORTS has been issued an NPDES permit for discharge of water to surface streams, several air emission permits, and a Resource Conservation and Recovery Act (RCRA) Part B permit for the storage of hazardous wastes. Appendix B lists the active DOE PORTS environmental permits for 2003.

Several federal, state, and local agencies are responsible for enforcing environmental regulations at DOE PORTS. Primary regulatory agencies are U.S. EPA, Ohio EPA, Ohio Department of Health, and Ohio State Fire Marshal's Office. These agencies issue permits, review compliance reports, conduct joint monitoring programs, inspect facilities and operations, and oversee compliance with applicable regulations.

DOE PORTS conducts self-assessments to identify environmental issues and consults the regulatory agencies to identify the appropriate actions necessary to achieve and maintain compliance.

2.3 COMPLIANCE STATUS

2.3.1 Environmental Restoration and Waste Management

2.3.1.1 Comprehensive Environmental Response, Compensation, and Liability Act

DOE PORTS is not on the Comprehensive Environmental Response, Compensation, and Liability Act (CERCLA) National Priorities List of sites requiring cleanup, but is regulated under the provisions of CERCLA by the U.S. EPA Administrative Consent Order. The U.S. EPA Administrative Consent Order, issued on September 29, 1989 (amended in 1994 and 1997), and Consent Decree with the State of Ohio, issued on August 29, 1989, require the investigation and cleanup of surface water and air releases, groundwater contamination plumes, and solid waste management units at PORTS. U.S. EPA and Ohio EPA oversee environmental remediation activities at DOE PORTS under the RCRA Corrective Action Program and CERCLA Program.

PORTS was divided into quadrants based on groundwater flow patterns to facilitate the expedient cleanup of contaminated sites in accordance with RCRA corrective action and closure requirements. The Environmental Restoration Program at PORTS addresses requirements of the Ohio Consent Decree and U.S. EPA Administrative Consent Order. Chapter 3, Sect. 3.2, provides additional information on the Environmental Restoration Program.

Section 103 of CERCLA requires notification to the National Response Center if hazardous substances are released to the environment in amounts greater than or equal to the reportable quantity. Reportable quantities are listed in the Act and vary depending on the type of hazardous substance released. During 2003, DOE PORTS had no reportable quantity releases of hazardous substances subject to Section 103 notification requirements.

2.3.1.2 Emergency Planning and Community Right-To-Know Act

The Emergency Planning and Community Right-To-Know Act of 1986, also referred to as the Superfund Amendments and Reauthorization Act Title III, requires reporting of emergency planning information, hazardous chemical inventories, and releases to the environment. Emergency Planning and Community Right-To-Know Act reports are submitted to federal, state, and local authorities.

For emergency planning purposes, facilities must submit information on chemicals present on site above specified quantities (called the threshold planning quantity) to state and local authorities. When a

new chemical is brought on site or increased to exceed the threshold planning quantity, the information must be submitted within three months.

Section 304 of the Emergency Planning and Community Right-To-Know Act requires reporting of off-site reportable quantity releases to state and local authorities. During 2003, DOE PORTS had no reportable quantity releases.

The Hazardous Chemical Inventory Report includes the identity, location, storage information, and hazards of the chemicals present on site in amounts above the threshold planning quantities specified by the EPA. This report is submitted annually to state and local authorities. In 2003, DOE PORTS reported the following chemicals: aluminum oxide, argon, asbestos, calcium oxide, carbon dioxide, citric acid, diesel fuel, ethylene glycol, fluorotrichloromethane, gasoline, kerosene, lubricating oil, fuel oil, methanol, nitric acid, nitrogen, PCBs, sodium chloride, sodium fluoride, sodium hydroxide, sulfuric acid, transformer oil, triuranium octaoxide, uranium dioxide, uranium hexafluoride, uranium metal, uranium tetrafluoride, and uranium trioxide.

The Toxic Chemical Release Inventory is sent annually to U.S. EPA and Ohio EPA. This report details releases to the environment of specified chemicals when they are manufactured, processed, or otherwise used by the entire site (including USEC) in amounts that exceed threshold quantities specified by U.S. EPA. In 2003, DOE PORTS reported the release, on-site treatment, and/or off-site transfer of four chemicals: lead compounds (present in waste disposed or recycled by DOE PORTS), nitrate compounds (produced by an additive used in the recirculating hot water system that heats DOE PORTS), sodium nitrite (the additive used in the recirculating hot water system), and sulfuric acid (produced by fuel burned by the DOE heating system). USEC reported the release, off-site transfer, and/or on-site treatment of six chemicals: chlorine, dichlorotetrafluoroethane, nitrate compounds, sulfuric acid, hydrochloric acid, and lead compounds.

2.3.1.3 Resource Conservation and Recovery Act

RCRA regulates the generation, accumulation, storage, transportation, and disposal of wastes. Wastes are designated as hazardous by the EPA because of various chemical properties, including ignitibility, corrosivity, reactivity, and toxicity.

Hazardous waste. DOE PORTS is permitted by Ohio EPA to store hazardous waste in the X-7725 and X-326 facilities. The permit, often called a Part B Permit, was issued to DOE PORTS in 1995 and renewed by Ohio EPA in 2001. The permit governs the storage of hazardous waste and includes requirements for waste identification, inspections of storage areas and emergency equipment, emergency procedures, training requirements, and other information required by Ohio EPA.

DOE PORTS received a Notice of Violation from the U.S. EPA in 2004 for an inspection completed in June 2003. The Notice of Violation stated that batteries had been stored for more than one year; however, PORTS records indicated that the batteries in question were generated between January and June of 2003 and were shipped to a recycler in December 2003, which is less than one year of storage. Furthermore, waste regulations allow this type of material to be stored for more than a year to facilitate recycling. DOE requested that U.S. EPA rescind the Notice of Violation. In October 2003, DOE reported a permit non-compliance in accordance with the conditions of the RCRA Part B Permit. Nine containers of hazardous waste that were determined not to have radiological contamination were stored for longer than one year in a permitted container storage area in the X-7725 building. Hazardous waste that is also radiologically contaminated may be stored for longer than one year, but hazardous waste that is not contaminated must not be stored for more than a year. This waste was shipped off site in October 2003.

Facilities such as PORTS that generate or store hazardous waste are required to submit an annual report to Ohio EPA. This annual report contains the name and address of each facility that waste was shipped to during the previous calendar year, the name and address of the transporter for each waste shipment, the description and quantity of each waste stream shipped off site, and a description of waste minimization efforts. PORTS submitted the report for calendar year 2003 to Ohio EPA in February 2004. Chapter 3, Sect. 3.3, Waste Management Program, provides additional information on wastes from PORTS that were recycled, treated, or disposed in 2003.

RCRA also requires closure of areas formerly used to store hazardous waste. Of the 19 areas at PORTS that were formerly used to store hazardous waste, 16 have been closed in accordance with Ohio EPA requirements. The three remaining areas are being remediated as part of the RCRA Corrective Action Program at PORTS.

RCRA may also require groundwater monitoring at hazardous waste units. As discussed in Chap. 6, groundwater monitoring requirements at PORTS have been integrated into one document, the *Integrated Groundwater Monitoring Plan*. Hazardous waste units included in the *Integrated Groundwater Monitoring Plan* are the X-231B Southwest Oil Biodegradation Plot, X-616 Chromium Sludge Surface Impoundments, X-701B Holding Pond, X-701C Neutralization Pit, X-735 RCRA Landfill (northern portion), and X-749 Contaminated Materials Storage Yard (northern portion). Chapter 6 discusses the groundwater monitoring requirements for these units.

Solid waste. Groundwater monitoring may be required at closed solid waste facilities. Groundwater monitoring requirements for the closed X-734 Landfills, X-735 Industrial Solid Waste Landfill, and X-749A Classified Materials Disposal Facility are included in the *Integrated Groundwater Monitoring Plan*. Chapter 6 discusses the groundwater monitoring programs for these units.

2.3.1.4 Federal Facility Compliance Act

DOE PORTS currently stores waste that is a mixture of RCRA hazardous waste and low-level radioactive waste. RCRA hazardous waste is subject to Land Disposal Restrictions, which do not allow the storage of hazardous waste for longer than one year. The Federal Facility Compliance Act, enacted by Congress in October 1992, allows for the storage of mixed hazardous/low-level radioactive waste for longer than one year because treatment for this type of waste is not readily available. The Act also requires federal facilities to develop and submit site treatment plans for treatment of mixed wastes. On October 4, 1995, Ohio EPA issued Director's Final Findings and Orders to implement the Federal Facility Compliance Act. This Order allows the storage of mixed waste beyond one year and gave approval of the DOE PORTS Proposed Site Treatment Plan. An annual update to the Site Treatment Plan is required by these Director's Final Findings and Orders. The revised Site Treatment Plan for fiscal year 2003 was submitted to Ohio EPA in December 2003.

2.3.1.5 Toxic Substances Control Act

The Toxic Substances Control Act regulates the use, storage, and disposal of PCBs. The electrical power system at PORTS, which is leased by USEC, uses oil-based circuit breaker transformers and large high-voltage capacitors, both containing PCB oil, to supply electricity to the enrichment cascade. The *2003 PCB Document Log for the Portsmouth Gaseous Diffusion Plant* identifies 146 PCB transformers and 11,099 large PCB capacitors either in service or stored for reuse at PORTS.

In February 1992, a Federal Facilities Compliance Agreement between DOE and U.S. EPA addressing PCB issues became effective and resolved several compliance issues. These issues included the use of PCBs in systems that are not totally enclosed, storage of wastes containing both PCBs and

radionuclides in accordance with nuclear criticality safety requirements, and storage of wastes containing both PCBs and radionuclides for longer than one year. The agreement required installation of troughs under motor exhaust duct gaskets located in production facilities to collect PCB oil leaks. When leaks or spills of PCBs occur, they are managed in accordance with the Federal Facilities Compliance Agreement. Annual and quarterly reports of progress made toward milestones specified in the Federal Facilities Compliance Agreement are submitted to the U.S. EPA. In addition, DOE and U.S. EPA representatives meet to resolve any unanticipated issues or uncertainties regarding the terms of the agreement. In November 2003, DOE PORTS notified U.S. EPA that there was a slight exceedence of an air monitoring threshold specified in the agreement in the X-333 process building. With the exception of this exceedence, DOE PORTS was in compliance with the requirements and milestones of this Federal Facilities Compliance Agreement during 2003.

DOE PORTS operates a number of storage areas for PCB wastes. The storage areas meet all applicable requirements of the federal regulations and the DOE Federal Facilities Compliance Agreement. An annual document log is prepared to meet regulatory requirements. The document log provides an inventory of PCB items in use, in storage as waste, and shipping/disposal information for PCB items disposed in 2003. The *2003 PCB Document Log for the Portsmouth Gaseous Diffusion Plant* was prepared in June 2004. Approximately 12 tons (10,898 kilograms) of PCB waste were shipped off site in 2003.

Other sections of the Toxic Substances Control Act have little or no impact on DOE PORTS. Although friable asbestos, which deteriorates into airborne fibers, is regulated under the Act, the specific regulations applicable to PORTS are similar to other state and federal regulations such as the National Emission Standards for Hazardous Air Pollutants. DOE PORTS also responds to U.S. EPA requests for health and safety data, but such responses indicate that DOE PORTS does not import chemicals or manufacture, process, or distribute chemical substances for commercial purposes.

2.3.1.6 Federal Insecticide, Fungicide, and Rodenticide Act

Plant personnel apply general-use pesticides according to product labeling, and all product warnings and cautions are strictly obeyed. When application of a restricted-use pesticide is required, a certified contractor is employed. No restricted-use pesticides were used by DOE PORTS in 2003.

2.3.2 Radiation Protection

2.3.2.1 DOE Order 5400.5, Radiation Protection of the Public and the Environment

DOE Order 5400.5 provides guidance and establishes radiation protection standards and control practices designed to protect the public and the environment from undue radiological risk from operations of DOE and DOE contractors. The order requires that off-site radiation doses do not exceed 100 millirem/year above background for all exposure pathways. Chapter 4 provides the dose calculations for compliance with this DOE Order.

2.3.3 Air Quality and Protection

2.3.3.1 Clean Air Act

DOE PORTS is in the process of replacing the X-622T Groundwater Treatment Facility, which treats contaminated groundwater associated with the Quadrant II Groundwater Investigative Area (see Chap. 6). The final permit-to-install application for the new facility (the X-627 Groundwater Treatment Facility) was submitted to Ohio EPA in July 2003 and the permit to install was issued by Ohio EPA in January

2004. An air stripper will be used to remove volatile organic compounds from the groundwater, which will cause air emissions from the facility.

DOE PORTS had five permitted and nine registered air emission sources at the end of 2003 (see Appendix B). Radiological air emissions from these sources are discussed in Chap. 4 and non-radiological air emissions are discussed in Chap. 5.

2.3.3.2 Clean Air Act, Title VI, Stratospheric Ozone Protection

As part of the Stratospheric Ozone Protection Plan, DOE has instituted a record-keeping system consisting of forms and labels to comply with the Title VI record-keeping and labeling requirements. These requirements affect all areas that use ozone-depleting substances in units or devices. The appliance service record and retrofit or retirement plan forms apply to units with a capacity of more than 50 pounds. The refrigeration equipment disposal log and associated appliance disposal label are used by all units regardless of capacity. Air conditioning/refrigeration units under DOE control are maintained and serviced under contract with USEC. The contractor technicians who service the equipment have been trained in accordance with U.S. EPA requirements.

USEC uses an ozone-depleting substance, specifically dichlorotetrafluoroethane, as a coolant in the cascade system used to produce enriched uranium. In 2003, USEC estimated that 51,050 pounds of dichlorotetrafluoroethane were released to the air.

2.3.3.3 National Emission Standards for Hazardous Air Pollutants

The National Emission Standards for Hazardous Air Pollutants require PORTS to submit an annual estimate of radiological emissions from DOE PORTS sources. DOE is responsible for five sources of radionuclide emissions: the X-622, X-623, and X-624 Groundwater Treatment Facilities and the X-326 L-cage and X-744G Glove Boxes. A glove box is an enclosure with built-in sleeves and gloves that is used by a person to repack or transfer hazardous material without directly exposing the person to the material. The groundwater treatment facilities are radionuclide sources subject to these standards because the facilities use systems with air strippers to treat groundwater contaminated with radionuclides.

In 2003, the X-326 L-cage Glove Box and X-744G Glove Box were not used; therefore, radiological emissions from DOE PORTS in 2003 are based on emissions from the X-622, X-623, and X-624 Groundwater Treatment Facilities. Emissions from the groundwater treatment facilities were conservatively estimated based on the assumption that the highest emissions recorded during air emissions testing of each facility were emitted during each hour of operation of the facility in 2003. Based on this assumption, radiological air emissions from the X-622, X-623, and X-624 Groundwater Treatment Facilities in 2003 were 0.00016 curie (Ci). Chapter 4, Sect. 4.3.3, provides the radiological dose calculations to members of the public from these emissions.

2.3.4 Water Quality and Protection

2.3.4.1 Clean Water Act

Ohio EPA issued a new NPDES permit to DOE PORTS in November 2002, and the new permit became effective December 1, 2002. The new permit changed the monitoring parameters at several of the existing outfalls and added two new internal outfalls. The DOE PORTS NPDES permit encompasses eight monitored outfalls. Three of the outfalls are classified as point-source discharges to waters of the state, and the other five outfalls are internal outfalls classified as effluents. Water from four of these internal outfalls is treated in the USEC Sewage Treatment Plant before reaching waters of the state.

Water from the fifth internal outfall is discharged to the X-2230M Holding Pond, which discharges to DOE PORTS NPDES Outfall 012. Chapter 4, Sect. 4.3.5.1, and Chap. 5, Sect. 5.4.1.1, provide additional information on the DOE PORTS NPDES outfalls.

None of the DOE PORTS NPDES permit limitations was exceeded during 2003; therefore, the overall DOE NPDES compliance rate for 2003 was 100%.

In April 2003, a spill occurred from an extraction well that pumps to the X-622 Groundwater Treatment Facility. An estimated 10,200 gallons of untreated groundwater were discharged to a drainage ditch that flows to an on-site holding pond. Ohio EPA and U.S. EPA were notified of the incident.

2.3.5 Other Environmental Statutes

2.3.5.1 Underground storage tank regulations

The Underground Storage Tank Program is managed in accordance with the Ohio State Fire Marshal's Bureau of Underground Storage Tank Regulations. DOE PORTS renewed the registration of eight tanks in July 2003. DOE leases seven of these underground storage tanks to USEC. The eighth tank was transferred back to DOE in 2001 when USEC transferred control of the X-334 facility, where the tank is located, back to DOE.

In May 2003, DOE submitted an application for removal of the X-334 storage tank. The tank was removed in August 2003, and samples collected from the excavation indicated that no contamination was present. A report was submitted to the Fire Marshal, and a letter indicating that no further action was necessary was received in March 2004.

2.3.5.2 National Environmental Policy Act

The National Environmental Policy Act requires evaluation of the environmental impacts of activities at federal facilities and of activities funded with federal dollars. Reviews are required for all projects to determine the potential for environmental impacts to the following:

- property (e.g., sites, buildings, structures, and objects) of historical, archaeological, or architectural significance, as officially designated by federal, state, or local governments, including properties eligible for listing on the *National Register of Historic Places*;
- potential habitat (including critical habitat) of federally listed endangered, threatened, proposed, or candidate species or of state-listed endangered and threatened species;
- floodplains and wetlands;
- natural areas such as federally and state-designed wilderness areas, national parks, national natural landmarks, wild and scenic rivers, coastal zones, state and federal wildlife refuges, and marine sanctuaries;
- prime agricultural lands; and
- special sources of water (such as sole-source aquifers, wellhead protection areas, and other water sources that are vital to a region).

Reviews also consider impacts to air, surface water, groundwater, biota, socioeconomics, environmental justice, and worker safety and health.

DOE PORTS has a formal program dedicated to compliance pursuant to DOE Order 451.1, *National Environmental Policy Act Compliance Program*. Restoration actions, waste management, enrichment facilities maintenance, and other activities are evaluated to determine the appropriate level of evaluation and documentation. Routine operation and maintenance activities are also evaluated to assess potential environmental impacts. Most activities at PORTS qualify for a categorical exclusion as defined in the regulations. These activities are considered routine and have no significant individual or cumulative environmental impacts. DOE PORTS documents the review of activities that are covered by existing categorical exclusions in reports that DOE PORTS calls record reports.

In 2003, 15 record reports and 2 categorical exclusions were generated for DOE PORTS project activities. These projects were part of the Waste Management, Environmental Restoration, and Uranium Programs. Examples of projects addressed by the record reports include well installation, underground storage tank removal, fence and piping repairs, and waste disposal. The categorical exclusions were prepared for the removal of the existing on-site weather station and removal of contaminated scrap metal from one of the on-site storage yards.

When activities are determined to have potential significant impact, an environmental assessment is completed. If significant environmental impacts are identified, an environmental impact statement must be produced by an independent organization. In 2003, an environmental assessment was completed for the Quadrant II Corrective Measures Implementation. The environmental assessment found that the proposed actions would not significantly affect the quality of the human environment.

2.3.5.3 Endangered Species Act

The Endangered Species Act of 1973, as amended, provides for the designation and protection of endangered and threatened wildlife and plants, and the habitat on which such species depend. When appropriate, formal consultations are made with the U.S. Fish and Wildlife Service and the Ohio Department of Natural Resources. A sitewide threatened and endangered species habitat survey and an Indiana bat (*Myotis sodalis*) survey were completed in August 1996. No Indiana bats were found at PORTS. Few potential critical habitats were identified, and a report of the survey activities and results was provided to the Ohio Department of Natural Resources as required by the Federal Fish and Wildlife permit obtained to conduct the survey. No additional activities were completed in 2003.

2.3.5.4 National Historic Preservation Act

The National Historic Preservation Act of 1966 is the primary law governing the protection of cultural resources (archaeological and historical properties). Cultural resource reviews are conducted on a case-by-case basis, and consultations with the Ohio State Historic Preservation Office are made as required by Section 106 of the Act. A draft programmatic agreement among DOE, the Ohio State Historic Preservation Office, and the Advisory Council on Historic Preservation concerning the management of historical and cultural properties at DOE PORTS was submitted to the State Historic Preservation Office for review and comment in 1997.

Phase I of the historical/archaeological survey was completed in September 1996. Fieldwork for Phase II of the project was completed in May 1997. Artifacts from the 1940s and 1950s were uncovered as well as remains from former dwellings that were present prior to construction of PORTS. Results from the survey will be coordinated with the State of Ohio Historic Preservation Office, and a Cultural Resources Management Plan will be developed.

In 2003, the State Historical Preservation Office was notified of and approved the removal of an existing on-site weather tower. The State Historical Preservation Office also reviewed the report entitled *Phase II Archaeological Testing at Site 33PK210, Scioto Township, Pike County, Ohio* (see Sect. 2.3.5.5).

2.3.5.5 Archaeological and Historic Preservation Act and Archaeological Resources Protection Act

The Archaeological and Historic Preservation Act and the Archaeological Resources Protection Act require the Secretary of the Department of Interior to report to Congress on various federal archaeological activities. The Archaeological Resources Protection Act requires federal land managers to provide archaeology program information to the Secretary of the Interior for this report. A questionnaire for fiscal year 2002 activities was completed and submitted to DOE in February 2003. An archaeological survey of an area in the southwest corner of the PORTS reservation was begun in June 2003. No sensitive archaeological deposits were identified on DOE property. The State Historical Preservation Office reviewed the report (*Phase II Archaeological Testing at Site 33PK210, Scioto Township, Pike County, Ohio*) and agreed that no further investigations are needed.

2.3.5.6 Farmland Protection Policy Act

The Farmland Protection Policy Act of 1981 requires federal agencies to consider the effects of their proposed actions on prime farmland. Prime farmland is generally defined as land that has the best combination of physical and chemical characteristics for producing crops of statewide or local importance. When required, prime farmland surveys are conducted, and consultations with the U.S. Department of Agriculture's Natural Resources Conservation Service are made. No prime farmland surveys have been conducted at DOE PORTS.

2.3.5.7 Title 10 Code of Federal Regulations Part 1022, "Compliance with Floodplain/Wetlands Environmental Review Requirements"

Part 1022 of Title 10 of the Code of Federal Regulations establishes policy and procedures for compliance with Executive Order 11988, Floodplain Management, and Executive Order 11990, Protection of Wetlands. The regulatory authority for wetlands is the United States Army Corps of Engineers. Activities (other than routine maintenance) proposed within 100-year and 500-year floodplains or in wetlands require publication of a notice of involvement in the Federal Register. For floodplains, a floodplain statement of findings summarizing the floodplain assessment is also required by DOE and must be published in the Federal Register for public comment at least 15 days prior to the start of the project. An assessment is also required for activity in a wetland prior to authorization to determine all effects of the proposed project. Many activities have been previously authorized by nationwide or regional permits and only require notification. Other activities qualify for abbreviated permit processing, whereby permission is granted via correspondence from the Corps of Engineers.

The sitewide wetland survey report was completed and submitted to the Corps of Engineers in 1996. There are 41 jurisdictional wetlands and four non-jurisdictional wetlands totaling 34.361 acres at PORTS. Activities in jurisdictional wetlands require a Clean Water Act Section 404 permit from the Corps of Engineers. No DOE activities required a Clean Water Act Section 404 permit during 2003.

2.4 OTHER MAJOR ENVIRONMENTAL ISSUES AND ACTIONS

2.4.1 Environmental Program Inspections

During 2003, six inspections of the DOE PORTS programs were conducted by federal, state, or local agencies. Table 2.1 lists these inspections.

Table 2.1. Environmental inspections at DOE PORTS for 2003

Date	Agency	Type	Findings
February 5	Pike County Health Department and Ohio EPA	Closed solid waste landfills: X-749A, X-749, and X-735 (solid waste portion)	None
April 16	Ohio EPA	RCRA permitted facilities	None
May 19	Pike County Health Department and Ohio EPA	Closed solid waste landfills: X-749A, X-749, and X-735 (solid waste portion)	None
June 10-11	U.S. EPA and Ohio EPA	RCRA	See Sect. 2.4.2
September 10	Ohio EPA	RCRA permitted facilities	None
December 9	State Fire Marshal	X-6002 fuel storage tanks	None

2.4.2 Inspection Findings

DOE PORTS received a Notice of Violation from the U.S. EPA in 2004 for an inspection completed in June 2003. The Notice of Violation stated that batteries had been stored for more than one year in violation of RCRA regulations; however, PORTS records indicated that the batteries in question were generated between January and June of 2003 and were shipped to a recycler in December 2003, which is less than one year of storage. Furthermore, waste regulations allow this type of material to be stored for more than a year to facilitate recycling. DOE requested that U.S. EPA rescind the Notice of Violation.

2.5 UNPLANNED RELEASES

No unplanned releases from DOE PORTS were reported in 2003.

2.6 SUMMARY OF PERMITS

Appendix B lists the permits held by DOE PORTS in 2003.

3. ENVIRONMENTAL PROGRAM INFORMATION

3.1 SUMMARY

Environmental Restoration activities in 2003 included planting trees for phytoremediation of the X-749/X-120 groundwater plume in Quadrant I and development of various work plans and other documents required by Ohio EPA. In December 2003, Ohio EPA issued the Decision Document for remedial actions required for the X-701B area in Quadrant II. These remedial actions include construction of landfill caps in the western portion of the area, groundwater treatment through injection of a chemical oxidant, and phytoremediation, if necessary.

In 2003, approximately 3 million lbs of waste from DOE PORTS were recycled, treated, or disposed at off-site facilities. Activities undertaken by the Waste Minimization, Pollution Prevention, Training, Information Exchanges, and Public Awareness programs are also discussed in this chapter.

3.2 ENVIRONMENTAL RESTORATION PROGRAM

DOE established the Environmental Restoration Program in 1989 to identify and correct site contamination areas as quickly and cost-effectively as possible. The Environmental Restoration Program was granted an initial budget of \$13.8 million. The Environmental Restoration Program budget for fiscal year 2003 was \$29 million.

The Environmental Restoration Program addresses inactive sites through remedial action and deals with active facilities through eventual decontamination and decommissioning. Options for correcting or mitigating the contaminated sites and facilities include removal, containment, and treatment of contaminants. Because PORTS is a large facility, it is divided into quadrants (Quadrant I, II, III, and IV) to facilitate the cleanup process.

The Environmental Restoration Program was established to fulfill the cleanup requirements of the Ohio Consent Decree and U.S. EPA Administrative Consent Order, both issued in 1989. As required by these enforcement actions, DOE PORTS Environmental Restoration Program activities are conducted in accordance with the RCRA corrective action process, which consists of the following:

- *Description of current conditions* – to provide knowledge of the groundwater, surface water, soil, and air.
- *RCRA facility assessment* – to identify releases of contaminants and determine the need for further investigation.
- *RCRA facility investigation* – to determine the nature and extent of any contamination.
- *Cleanup alternatives study/corrective measures study* – to evaluate and select a remediation alternative.
- *Corrective measures implementation* – to implement the selected remediation measure.
- *Interim remedial measures* – to implement quick remediation or mitigation measures prior to permanent action.

DOE PORTS has completed the description of current conditions, RCRA facility assessment, and RCRA facility investigation. No interim remedial measures were undertaken in 2003.

The cleanup alternatives study/corrective measures study for each quadrant identifies the solid waste management units and explores the remedial alternatives for each area. Following the approval of the final cleanup alternative study/corrective measure study, Ohio EPA selects the remedial alternatives that will undergo further review for determining the final remedial actions for each quadrant (the Preferred Plan). Upon concurrence from the U.S. EPA and completion of the public review and comment period, the U.S. EPA and Ohio EPA select the final remedial actions for each quadrant. Ohio EPA issues a decision document to notify DOE PORTS of the final remedial actions. Cleanup alternatives study/corrective measures study activities and corrective measures implementations are described for each quadrant in the following sections. Table 3.1 lists completed remedial actions for the groundwater monitoring areas at PORTS.

3.2.1 Quadrant I

The *Quadrant I Cleanup Alternative Study/Corrective Measures Study* was approved by Ohio EPA in 2000. Ohio EPA issued the Decision Document for Quadrant I in 2001. The following sections discuss the remedial actions required for the X-749/X-120/PK Landfill and the Quadrant I Groundwater Investigative Area.

3.2.1.1 X-749/X-120/PK Landfill

The remedial actions identified for X-749/X-120 groundwater plume include phytoremediation of the groundwater plume, installation of a barrier wall around the eastern and southern portion of the X-749 Landfill, and continued operation of the groundwater collection trenches installed at the PK Landfill and X-749 Landfill.

Phytoremediation is a process that uses plants to remove, degrade, or contain contaminants in soil and/or groundwater. Phytoremediation at the X-749/X-120 groundwater plume was installed in two phases. The first phase, which encompasses 4.5 acres, was completed in 2002. Hybrid poplar trees were planted in two areas of the X-749/X-120 groundwater plume: one area immediately east of the X-749 Landfill and one area on the southern edge of the plume. The second phase, which originally encompassed 23.5 acres but was expanded to 41 acres in the southern and western portion of the plume, began in 2002 and was completed in 2003. A certification report for both phases of this project was submitted to Ohio EPA in December 2003.

A five-year review was completed for the PK Landfill in 2002 to evaluate the effectiveness of the corrective measures implemented at this area (see Table 3.1). U.S. EPA and Ohio EPA approved the report contingent upon additional evaluation and monitoring at PK Landfill. A monitoring plan entitled *Comprehensive Monitoring Program for the X-749 and Peter Kiewit Landfill Areas for the Portsmouth Gaseous Diffusion Plant* was developed and implemented in 2003 to provide additional data for the PK Landfill and to monitor the effect of the new X-749 barrier wall on groundwater quality and migration in the northern area of the X-749 plume and at the PK Landfill.

Chapter 6 provides 2003 groundwater monitoring results for the X-749/X-120/PK Landfill area.

Table 3.1. Remedial actions completed at PORTS

Quadrant/monitoring area	Remedial action/year completed
Quadrant I X-749/X-120 plume	X-749 multimedia cap – 1992 X-749 barrier wall (north and northwest sides of landfill) – 1992 X-749 subsurface drains and sumps – 1992 South barrier wall – 1994 X-120 horizontal well – 1996 X-625 Groundwater Treatment Facility – 1996 X-749 barrier wall (east and south sides of landfill) – 2002 Phytoremediation (4.5 acres) – 2002 Phytoremediation (41 acres) – 2003
Quadrant I PK Landfill	Relocation of Big Run Creek – 1994 Groundwater collection system – 1994 Groundwater collection system expansion – 1997 PK Landfill Subtitle D cap – 1998
Quadrant I Quadrant I Groundwater Investigative Area	Groundwater extraction wells (3) – 1991 X-622 Groundwater Treatment Facility – 1991 (upgraded in 2001) Interim soil cover at X-231B – 1995 X-231A/X-231B multimedia caps – 2000 Groundwater extraction wells (11) – 2002
Quadrant I X-749A Classified Materials Disposal Facility	Cap – 1994
Quadrant II Quadrant II Groundwater Investigative Area	Operation of X-700 and X-705 building sumps – 1989 X-622T Groundwater Treatment Facility – 1992
Quadrant II X-701B Holding Pond	X-237 Groundwater Collection System – 1991 X-624 Groundwater Treatment Facility – 1991 Extraction wells (3) – 1993 X-623 Groundwater Treatment Facility – 1993 X-701B sump – 1995
Quadrant III X-740 Waste Oil Handling Facility	Phytoremediation – 1999
Quadrant IV X-611A Former Lime Sludge Lagoons	Soil cover/prairie habitat – 1996
Quadrant IV X-735 Landfills	Cap on northern portion – 1994 Cap on southern portion – 1998
Quadrant IV X-734 Landfills	Cap on X-734B Landfill (Phase I) – 1999 Cap on X-734 and X-734A Landfills (Phase II) – 2000

3.2.1.2 Quadrant I Groundwater Investigative Area

Remedial actions identified for the Quadrant I Groundwater Investigative Area are (1) installation of multimedia caps over the X-231A and X-231B Biodegradation Plots and (2) installation of 11 additional groundwater extraction wells to extract contaminated groundwater for treatment in the X-622 Groundwater Treatment Facility. Table 3.1 lists the remedial actions completed for the Quadrant I Groundwater Investigative Area.

Operation of the groundwater extraction wells is affecting the concentrations of contaminants detected in some of the wells in the groundwater plume. Chapter 6, Sect. 6.4.2.3, provides information on the groundwater monitoring completed at this area in 2003.

3.2.2 Quadrant II

The *Quadrant II Cleanup Alternative Study/Corrective Measures Study* was approved by Ohio EPA on March 26, 2001. After approval of the document, however, Ohio EPA requested an amendment to the approved study to address additional remedial alternatives for the X-701B area. Amendments were submitted in 2001 and 2002.

In January 2003, Ohio EPA informed DOE that a separate Preferred Plan and Decision Document would be prepared for the X-701B area. Ohio EPA issued the Preferred Plan in September 2003. No comments were received from the public during the public review period, and Ohio EPA issued the X-701B Decision Document in December 2003.

Remedial actions required for soil in the X-701B area include removal of contaminated soil in the western portion of the area and consolidation of the soil under two landfill caps to be constructed over the X-701B Holding Pond/East Retention Basin and the West Retention Basin. Two landfill caps will be constructed so that an existing storm water drainage pipe will not be covered. Groundwater remediation will be accomplished by injection of a chemical oxidant and recirculation of the groundwater and by phytoremediation, if necessary.

The remaining areas in Quadrant II that require remediation under the RCRA Corrective Action Program are considered “deferred units” that cannot be remediated while PORTS is operational. Deferred units are areas that are in or adjacent to current production and operational areas such that remedial activities would interrupt operations, and are areas that could become recontaminated from ongoing operations. The areas must also meet criteria that are protective of human health and the environment. In 2003, DOE agreed to an annual review of all deferred units at PORTS to confirm that the status of the units has not changed. DOE is also evaluating existing Quadrant II monitoring data for deferred units to determine whether interim actions could be taken to reduce or eliminate sources of contamination.

Chapter 6 provides 2003 groundwater monitoring results for the following areas in Quadrant II that require groundwater monitoring: X-701B Holding Pond, Quadrant II Groundwater Investigative Area, and X-633 Pumphouse/Cooling Towers Area (a deferred unit).

3.2.3 Quadrant III

The *Quadrant III Cleanup Alternative Study/Corrective Measures Study* was approved by Ohio EPA in 1998. The Decision Document for Quadrant III required phytoremediation of the groundwater plume near the X-740 Waste Oil Handling Facility.

Over 700 hybrid poplar trees were planted on a 2.6-acre area above the X-740 groundwater plume in 1999. Groundwater monitoring of both the elevation of groundwater in the aquifer and the concentration of contaminants in the groundwater plume is used to monitor the system. Chapter 6, Sect. 6.4.7.1, provides information about the groundwater monitoring completed for this area in 2003.

In 2003, a five-year review was completed for the X-740 groundwater plume to evaluate the effectiveness of the phytoremediation system. The report, entitled *Five-Year Evaluation Report for the X-740 Phytoremediation Project*, indicates that the trees in the phytoremediation system do not noticeably affect the overall groundwater flow in the Gallia at this area, although the trees do appear to influence water levels in individual wells. Continued growth of the trees should increase the effectiveness of the phytoremediation system.

3.2.4 Quadrant IV

The *Quadrant IV Cleanup Alternative Study/Corrective Measures Study* was approved by Ohio EPA in 1998. DOE received the Decision Document for Quadrant IV in 2000. No new remedial actions were required in Quadrant IV (remedial actions had already taken place at the X-344D Hydrogen Fluoride Neutralization Pit, X-735 Landfills, X-611A Former Lime Sludge Lagoons, and X-734 Landfill Area).

In 2002, a five-year review was completed for the X-611A Former Lime Sludge Lagoons to evaluate the effectiveness of the corrective measures implemented at this area. The report found that the soil cover and prairie habitat constructed at the X-611A Former Lime Sludge Lagoons is meeting the remedial action objectives for this unit by eliminating exposure pathways to the contaminants of concern in the sludge at this area.

Chapter 6 provides 2003 groundwater monitoring results for the following areas in Quadrant IV that require groundwater monitoring: X-611A Former Lime Sludge Lagoons, X-735 Landfills, X-734 Landfills, and X-533 Switchyard Area (a deferred unit).

3.3 WASTE MANAGEMENT PROGRAM

The DOE PORTS Waste Management Program directs the safe storage, treatment, and disposal of waste generated by past and present operations and from current Environmental Restoration projects. DOE PORTS also stores USEC-generated waste in the RCRA Part B permitted storage areas. Waste managed under the program is divided into the following six categories, which are defined below:

- *Low-level radioactive waste (LLW)* – radioactive waste not classified as high level or transuranic and that does not contain any components regulated by RCRA or the Toxic Substances Control Act (TSCA).
- *Hazardous (RCRA) waste* – waste that contains one or more of the wastes listed under RCRA or that exhibits one or more of the four RCRA hazardous characteristics: ignitability, corrosivity, reactivity, and toxicity.
- *RCRA/LLW mixed waste* – waste containing both hazardous and radioactive components. The waste is subject to RCRA, which governs the hazardous components, and to additional regulations that govern the radioactive components.
- *PCB wastes* – waste containing PCBs, a class of synthetic organic chemicals. Under TSCA regulations, PCB manufacturing was prohibited after 1978. Continued use of PCBs is allowed,

however, provided that the use does not pose a risk to human health or the environment. Disposal of all PCB materials is regulated under TSCA.

- *PCB/LLW mixed waste* – waste containing both PCB and radioactive components. The waste is subject to TSCA regulations that govern PCB components, and to additional regulations that govern radioactive components.
- *Industrial sanitary waste* – waste generated by commercial operations such as office waste.

In 2003, approximately 3 million lbs of waste from PORTS were recycled, treated, or disposed at off-site facilities (Table 3.2). Future waste management projects include continuing shipments for disposal of low-level radioactive waste and mixed waste, and the treatment of mixed and PCB/mixed waste at off-site commercial facilities.

Waste management requirements are varied and are sometimes complex because of the variety of waste streams generated by DOE PORTS activities. DOE Orders, Ohio EPA regulations, and U.S. EPA regulations must be satisfied to demonstrate compliance for waste management activities. Additional policies have been implemented for management of radioactive, hazardous, and mixed wastes. These policies include the following:

- minimizing waste generation;
- characterizing and certifying wastes before they are stored, processed, treated, or disposed;
- pursuing volume reduction (such as blending and bulking) as well as on-site storage in preparation for safe and compliant final treatment and/or disposal; and
- recycling.

3.4 WASTE MINIMIZATION AND POLLUTION PREVENTION PROGRAM

DOE PORTS has combined its waste minimization and pollution prevention efforts to consolidate related activities. The objectives of the DOE PORTS Waste Minimization and Pollution Prevention Program include the following:

- fostering a philosophy to conserve resources and create a minimum of waste and pollution;
- promoting the use of nonhazardous materials in DOE PORTS operations to minimize potential risks to human health and the environment;
- reducing or eliminating the generation of wastes through material substitution, product reformulation, process modification, improved housekeeping, and on-site recycling; and
- complying with federal and state regulations and DOE policies and requirements for waste minimization.

Table 3.2. Waste Management Program off-site treatment, disposal, and recycling accomplishments for 2003

Waste stream	Quantity	Treated, disposed, or recycled	Treatment, disposal, or recycling facility
Carbon sludge and related debris	335,188 lbs.	Treated and disposed	TSCA incinerator
Solvent and radioactive contaminated brick/concrete	1,104,474 lbs.	Treated	PermaFix
Solvent and radioactively contaminated soil	289,527 lbs	Treated	PermaFix
RCRA debris and ash	111,745 lbs	Treated and disposed	Envirocare
Aerosol cans	534 lbs	Treated and disposed	Waste Control Specialists
Waste and related waters	18,067 lbs	Disposed	Site Sanitary Treatment System
Lab packs	26,997 lbs	Treated	PermaFix & DSSI
Glass beads	15,694 lbs	Treated	Waste Control Specialist
PCB light ballast	207 lbs.	Disposed	Clean Harbors
Liquid permanganate solutions	1262 lbs.	Treated and disposed	Spring Grove
PCB and radioactively contaminated sludge	23,767 lbs.	Disposed	Envirocare
Radioactive low-level waste debris	1,148,213 lbs.	Disposed	Envirocare
Aluminum cans	742 lbs	Recycled	Star, Inc.
Office paper	30,620 lbs	Recycled	Rumpke
Lamps	2,657 lbs	Recycled	Onyx
Batteries	12,648 lbs	Recycled	Onyx
Toner cartridges	136 lbs	Recycled	Cartridge Return Center
Cardboard	9120 lbs	Recycled	Star, Inc.

The DOE PORTS Waste Minimization and Pollution Prevention Program continues activities to achieve the waste minimization objectives. Typical projects include the following:

- maintaining a comprehensive waste tracking and reporting system;
- evaluating DOE PORTS processes and activities to identify waste minimization opportunities;
- maintaining an effective DOE PORTS waste minimization training program;
- maintaining a waste minimization and pollution prevention awareness promotional campaign; and
- providing a waste minimization and pollution prevention information exchange network.

The Pollution Prevention Awareness Program consists of (1) pollution prevention awareness through newsletters, bulletins, and memoranda; (2) information exchange; and (3) training. Another recognized pollution prevention measure is the *Portsmouth Spill Prevention, Control, and Countermeasures Plan*.

Highlights of the Waste Minimization and Pollution Prevention Program in 2003 include the following:

- recycled more than 55,000 lbs of sanitary waste including office paper, toner cartridges, corrugated cardboard, aluminum cans, lamps, and batteries; and
- maintained 100% procurement of post-consumer recycled office paper and significantly increased the purchase of other products containing recycled material.

Activities planned for 2004 include re-instituting an internal pollution prevention committee that includes all contractor and subcontractor divisions, enhancing support of the Pollution Prevention Program through additional funding, and performing the necessary assessments to fully implement a Pollution Prevention Program that crosses all department and subcontractor boundaries.

3.5 ENVIRONMENTAL TRAINING PROGRAM

DOE PORTS provides environmental training to increase employee awareness of environmental activities and to enhance the knowledge and qualifications of personnel performing tasks associated with environmental assessment, planning, and restoration. The program includes on- and off-site classroom instruction, on-the-job training, seminars, and specialized workshops and courses. Environmental training conducted or prepared by DOE PORTS includes hazardous waste training required by RCRA and numerous Occupational Safety and Health Administration training requirements.

3.6 INFORMATION EXCHANGE PROGRAM

To improve and update its environmental monitoring and research programs, DOE PORTS exchanges information within the site and with other DOE facilities and other sources of information. DOE PORTS representatives attend both DOE-sponsored and independent technical information exchange workshops, such as the annual DOE Model Conference and other professional conferences.

3.7 PUBLIC AWARENESS PROGRAM

A comprehensive community relations and public participation program is in place at PORTS. The purpose of the program is to foster a spirit of openness and credibility between PORTS officials and local citizens, elected officials, business, media, and various segments of the public. The program also

provides the public with opportunities to become involved in the decisions affecting environmental issues at the plant.

DOE PORTS opened a public Environmental Information Center in February 1993 to provide public access to all documents used to make decisions on remedial actions being taken at the plant. The Information Center is on the west side of the plant site in a modular unit outside the E-Vehicle portal. The mailing address for the Information Center is U.S. DOE Environmental Information Center, P.O. Box 693, Piketon, Ohio 45661, and the email address is eic@bright.net. The street address is 3930 U.S. Route 23 South, Perimeter Road West, Piketon, Ohio 45661. Hours for the Information Center are 9 a.m. to 12 p.m. Monday and Tuesday, 12 p.m. to 4 p.m. Wednesday and Thursday, or by appointment (740-289-3317). Due to additional security measures in place at the plant post-September 11, 2001, members of the public must call the Information Center in advance at the number listed above to be placed on the visitor list prior to visiting the Information Center. Information can also be obtained from the DOE PORTS web site at www.bechteljacobs.com/ports.shtml.

Semiannual public update meetings and public workshops on specific topics are also held to keep the public informed and to receive their comments and questions. Periodically, fact sheets about major projects are written for the public. The *Portsmouth Environmental Bulletin* is printed semiannually and distributed to more than 4,000 recipients, including those on the community relations mailing list, neighbors within 2 miles of the plant, and plant employees and retirees.

Points of contact have been established for the public to obtain information or direct questions regarding the Environmental Management Program. The DOE Site Office may be contacted at 740-897-5010. The Bechtel Jacobs Company Office of Public Affairs (740-897-2607) also provides information on the program.

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4. ENVIRONMENTAL RADIOLOGICAL PROGRAM INFORMATION

4.1 SUMMARY

Environmental monitoring at PORTS includes air, water, soil, sediment, and biota (animals, vegetation, and crops) as well as measurement of both radiological and chemical parameters. This chapter discusses the radiological component of environmental monitoring programs at PORTS; Chap. 5 discusses the non-radiological parameters for the monitoring programs.

Environmental monitoring programs are required by state and federal regulations, permit requirements, and DOE Orders, but also are developed to reduce public concerns about plant operations. In 2003, environmental monitoring information was collected by both DOE and USEC. Unlike other chapters of this report that focus on DOE activities at PORTS, this chapter includes monitoring information collected by USEC.

Environmental monitoring data collected at PORTS are used to assess potential impacts to human health and the environment from radionuclides released by PORTS operations. This impact, called a dose, can be caused by radionuclides released to air and/or water, or radiation emanating directly from buildings or other objects at PORTS. The U.S. EPA sets a 10 millirem (mrem)/year limit for the dose from radionuclides released to the air, and the DOE sets a 100 mrem/year limit for the dose from radionuclides from all potential pathways. A person living in southern Ohio receives a dose of approximately 300 mrem/year from natural sources of radiation. This chapter includes radiological dose calculations for the dose to the public from radionuclides released to the air and surface water (the Scioto River), from direct radiation, and from radionuclides detected in 2003 by environmental monitoring programs for sediment, soil, crops, biota (deer and fish), and dairy products (milk). The maximum dose a member of the public could receive from radiation released by PORTS in 2003 or detected by environmental monitoring programs in 2003 is 1.87 mrem. Table 4.1 summarizes this dose information.

Table 4.1. Summary of potential doses to the public from PORTS in 2003

Source of dose	Dose (mrem)
Airborne radionuclides	0.040
Radionuclides released to the Scioto River	0.068
Direct radiation from depleted uranium cylinder storage yards	0.84
Radionuclides detected by environmental monitoring programs [sediment, soil, crops, deer, fish, and milk]	0.92
Total	1.87

4.2 INTRODUCTION

Environmental monitoring programs at PORTS are designed to detect the effects (if any) of PORTS operations on human health and the environment. Multiple samples are collected throughout the year and are analyzed for radionuclides that could be present from PORTS activities. The results of these monitoring programs are used to gauge the environmental impacts of PORTS operations and to set priorities for environmental improvements.

Environmental regulations, permit requirements, DOE Orders, and public concerns are all considered in developing environmental monitoring programs. State and federal regulations drive some of the monitoring conducted at DOE PORTS such as limitations on discharges to air and water. DOE Orders

5400.1, *General Environmental Protection Program*, and 5400.5, *Radiation Protection of the Public and the Environment*, also address environmental monitoring requirements.

The DOE *Environmental Monitoring Plan for the Portsmouth Gaseous Diffusion Plant* describes the environmental monitoring programs for DOE PORTS. Specific radionuclides monitored at PORTS are selected based on the materials handled at PORTS and on historic monitoring data. For example, samples are analyzed for total uranium and isotopic uranium because of the uranium enrichment process. Samples are analyzed for transuranic radionuclides (americium-241, neptunium-237, plutonium-238, and plutonium-239/240) and technetium-99 because these radionuclides are produced during the fission process in nuclear reactors and were introduced to PORTS via the use of recycled uranium during the Cold War.

Environmental monitoring data are collected by both DOE and USEC. Because USEC data are important in developing a complete picture of environmental monitoring at PORTS, these data are included in this report. This chapter provides information on the USEC NPDES monitoring program. USEC information is provided for informational purposes only; DOE cannot certify the accuracy of USEC data.

Data from the following environmental monitoring programs are included in this chapter:

- Airborne discharges,
- Ambient air,
- Radiation,
- Discharges to surface water,
- Surface water,
- Sediment,
- Soil,
- Vegetation, and
- Biota.

DOE also conducts an extensive groundwater monitoring program at PORTS. Chapter 6 provides information on the groundwater monitoring program, associated surface water monitoring, and water supply monitoring.

As discussed in this chapter, dose is a measure of the potential biological damage that could be caused by exposure to and subsequent absorption of radiation to the body. Because there are many natural sources of radiation, a person living in the Portsmouth area receives a dose of approximately 300 mrem/year from sources of natural radiation. Appendix A provides additional information on radiation and dose.

Releases of radionuclides such as technetium-99 from PORTS activities can cause a dose to a member of the public in addition to the dose received from natural sources of radiation. PORTS activities that release radionuclides are regulated by the U.S. EPA and DOE. Airborne releases of radionuclides from DOE facilities are regulated by the U.S. EPA under the Clean Air Act and the National Emission Standards for Hazardous Air Pollutants. These regulations set an annual dose limit of 10 mrem/year to any member of the public as a result of airborne radiological releases. Airborne radionuclide discharges may also be regulated, along with all other atmospheric pollutants, under the State of Ohio Permit to Operate requirements for sources of air emissions.

DOE also regulates radionuclide emissions to all environmental media through DOE Orders 5400.1, *General Environmental Protection Program*, and 5400.5, *Radiation Protection of the Public and the*

Environment. DOE Order 5400.5 sets an annual dose limit of 100 mrem/year to any member of the public from all radionuclide releases from a facility, unlike the National Emission Standards for Hazardous Air Pollutants, which apply to only airborne radiological releases.

Small quantities of radionuclides were released to the environment from DOE PORTS operations during 2003. This chapter describes the methods used to estimate the potential doses that could result from radionuclides released from PORTS operations. In addition, this chapter assesses the potential doses that could result from radionuclides historically released by PORTS and detected in 2003 by environmental monitoring programs.

4.3 RADIOLOGICAL EMISSIONS AND DOSES

Exposure to radioactive materials can occur from releases to the atmosphere, surface water, or groundwater and from exposure to direct external irradiation emanating from buildings or other objects. For 2003, doses are estimated for exposure to atmospheric releases, direct radiation, and releases to surface water (the Scioto River).

Doses are also estimated for exposure to radionuclides from PORTS operations that were detected in 2003 as part of the DOE PORTS environmental monitoring programs. Analytical data from the environmental monitoring programs are assessed to determine whether radionuclides were detected at locations accessible to the public. If radionuclides were detected at locations accessible to the public, a dose assessment is usually completed based on the monitoring data. In 2003, doses are estimated for exposure to radionuclides detected by the monitoring programs for sediment, soil, crops, deer, fish, and milk. Exposure to radionuclides detected in groundwater at PORTS is not included because contaminated groundwater at PORTS is contained on site and is not a source of drinking water.

In addition, DOE Order 5400.5 sets an absorbed dose rate of 1 rad per day to native aquatic organisms. This chapter discusses the dose calculations completed to demonstrate compliance with this requirement.

DOE PORTS workers and visitors who may be exposed to radiation are also monitored. These results are also provided in this chapter.

4.3.1 Dose Terminology

Most consequences associated with radionuclides released to the environment are caused by interactions between human tissue and various types of radiation emitted by the radionuclides. These interactions involve the transfer of energy from radiation to tissue, possibly resulting in tissue damage. Radiation may come from radionuclides outside the body (in or on environmental media or objects) or from radionuclides deposited inside the body (by inhalation, ingestion, and, in a few cases, absorption through the skin). Exposures to radiation from radionuclides outside the body are called external exposures, and exposures to radiation from radionuclides inside the body are called internal exposures. This distinction is important because external exposure occurs only as long as a person is near the external radionuclide; simply leaving the area of the source will stop the exposure. Internal exposure continues as long as the radionuclide remains inside the body.

The three natural uranium isotopes (uranium-234, uranium-235, and uranium-238) and technetium-99 are the most commonly detected radionuclides in environmental media samples collected around PORTS. Other radioactive isotopes are also part of the dose received from PORTS operations.

A number of specialized measurement units have been defined for characterizing exposures to ionizing radiation. Because the damage associated with exposure to radiation results primarily from the deposition of radiant energy in tissue, the units are defined in terms of the amount of radiant energy absorbed by human (or animal) tissue and in terms of the biological consequences of the absorbed energy. These units include the following:

- *Absorbed dose* – a physical quantity that defines the amount of incident radiant energy absorbed per unit mass of an irradiated material; its unit of measure is the rad. The absorbed dose depends on the type and energy of the incident radiation and on the atomic number of the absorbing material.
- *Dose equivalent* – a quantity that expresses the biological effectiveness of an absorbed dose in a specified human organ or tissue; its unit of measure is the rem. The dose equivalent is numerically equal to the absorbed dose multiplied by modifying factors that relate the absorbed dose to biological effects.
- *Effective dose equivalent* – a weighted sum of dose equivalents to specified organs that can be used to estimate health-effect risk to exposed persons. In this report, the term “effective dose equivalent” is often shortened to “dose.”
- *Collective dose equivalent* – the sum of committed (effective) dose equivalents to all individuals in an exposed population. The unit of measure is the person-rem. The collective dose is also frequently called the “population dose.”

4.3.2 Airborne Emissions

Airborne discharges of radionuclides from PORTS are regulated under the Clean Air Act National Emission Standards for Hazardous Air Pollutants. Releases of radionuclides are used to calculate a dose to members of the public. Section 4.3.3 discusses the results of this dose calculation.

USEC is responsible for most of the sources that emit radionuclides, although the uranium enrichment process is not operating. USEC emissions currently result from reprocessing of uranium hexafluoride feedstock and equipment decontamination. In 2003, USEC reported emissions of 0.0865 curie (a measure of radioactivity) from its radionuclide emission sources.

DOE PORTS is responsible for five radiological emission sources. The X-326 L-cage and X-744G Glove Boxes are used to repackage wastes or other materials that contain radionuclides. The glove boxes were not used in 2003. The X-622, X-623, and X-624 Groundwater Treatment Facilities treat groundwater contaminated with radionuclides. Emissions from the groundwater treatment facilities are based on the maximum concentrations of radionuclides emitted from the facilities during emissions testing and the number of hours each facility operated during the year. Emissions for 2003 were calculated to be 0.00016 curie.

4.3.3 Dose Calculation Based on Airborne Emissions

A dose calculation for atmospheric, or airborne, radionuclides is required by the U.S. EPA under the program called the National Emission Standards for Hazardous Air Pollutants. The effect of radionuclides released to the atmosphere by DOE PORTS during 2003 was characterized by calculating effective dose equivalents to the maximally exposed person (the individual who resides at the most exposed point near the plant) and to the entire population (approximately 600,000 residents) within 50 miles of the plant. Dose calculations were made using a computer program called CAP88 (Beres 1990), which was developed under sponsorship of the U.S. EPA for use in demonstrating compliance with the

National Emission Standards for Hazardous Air Pollutants for radionuclides. The program uses models to calculate concentrations of radionuclides in the air and on the ground and in foodstuffs (e.g., vegetables, meat, and milk) and subsequent intakes by individuals. The program also uses meteorological data collected at PORTS such as wind direction, wind speed, atmospheric stability, rainfall, and average air temperature.

Radionuclide emissions were modeled for the three DOE PORTS groundwater treatment facilities identified in Sect. 4.3.2. The dose calculations assumed that each person remained unprotected, resided at home (actually outside the house) during the entire year, and obtained food according to the rural pattern defined in the National Emission Standards for Hazardous Air Pollutants background documents. This pattern specifies that 70% of the vegetables and produce, 44% of the meat, and 40% of the milk consumed by each person are produced in the local area (e.g., in a home garden). The remaining portion of each food is assumed to be produced within 50 miles of DOE PORTS. These assumptions most likely result in an overestimate of the dose received by a member of the public, since it is unlikely that a person spends the entire year outside at home and consumes food from the local area as described above.

The maximum potential dose to an off-site individual from radiological releases from DOE air emission sources at PORTS in 2003 was 0.0066 mrem/year. USEC also completes the dose calculations described above for the air emission sources leased to USEC (e.g., the uranium enrichment facilities and other sources). The combined dose from USEC and DOE sources is 0.040 mrem/year, well below the 10-mrem/year limit applicable to PORTS and the approximate 300-mrem/year dose that the average individual in the United States receives from natural sources of radiation.

The collective dose equivalent (or population dose) to the entire population within 50 miles of PORTS was 0.2 person-rem/year, based on USEC calculations of 0.18 person-rem/year from USEC sources and 0.019 person-rem/year from DOE sources. The population dose to the nearest community, Piketon, was calculated to be 0.022 person-rem/year, based on USEC calculations of 0.018 person-rem/year from USEC sources and 0.004 person-rem/year from DOE sources.

4.3.4 Dose Calculation Based on Ambient Air Monitoring

DOE collects samples from 15 ambient air monitoring stations (see Fig. 4.1) and analyzes them for the radionuclides that could be present in ambient air due to PORTS activities. These radionuclides are isotopic uranium (uranium-233/234, uranium-235, uranium-236, and uranium-238), technetium-99, and selected transuranic radionuclides (americium-241, neptunium-237, plutonium-238, and plutonium-239/240). The ambient air monitoring stations measure radionuclides released from the DOE and USEC point sources (the sources described in Sect. 4.3.2), fugitive air emissions (emission that are not associated with a specific release point such as a stack), and background concentrations of radionuclides (radionuclides that occur naturally in the environment and are not associated with PORTS operations).

The CAP88 model generates a dose conversion factor that was used to calculate a dose for a given concentration of each radionuclide in air. The following assumptions were made to calculate the dose at each station: (1) the highest concentration of each radionuclide detected in 2003 was assumed to be present for the entire year; or (2) if a radionuclide was not detected, the radionuclide was assumed to be present at half the detection limit for the analytical method.

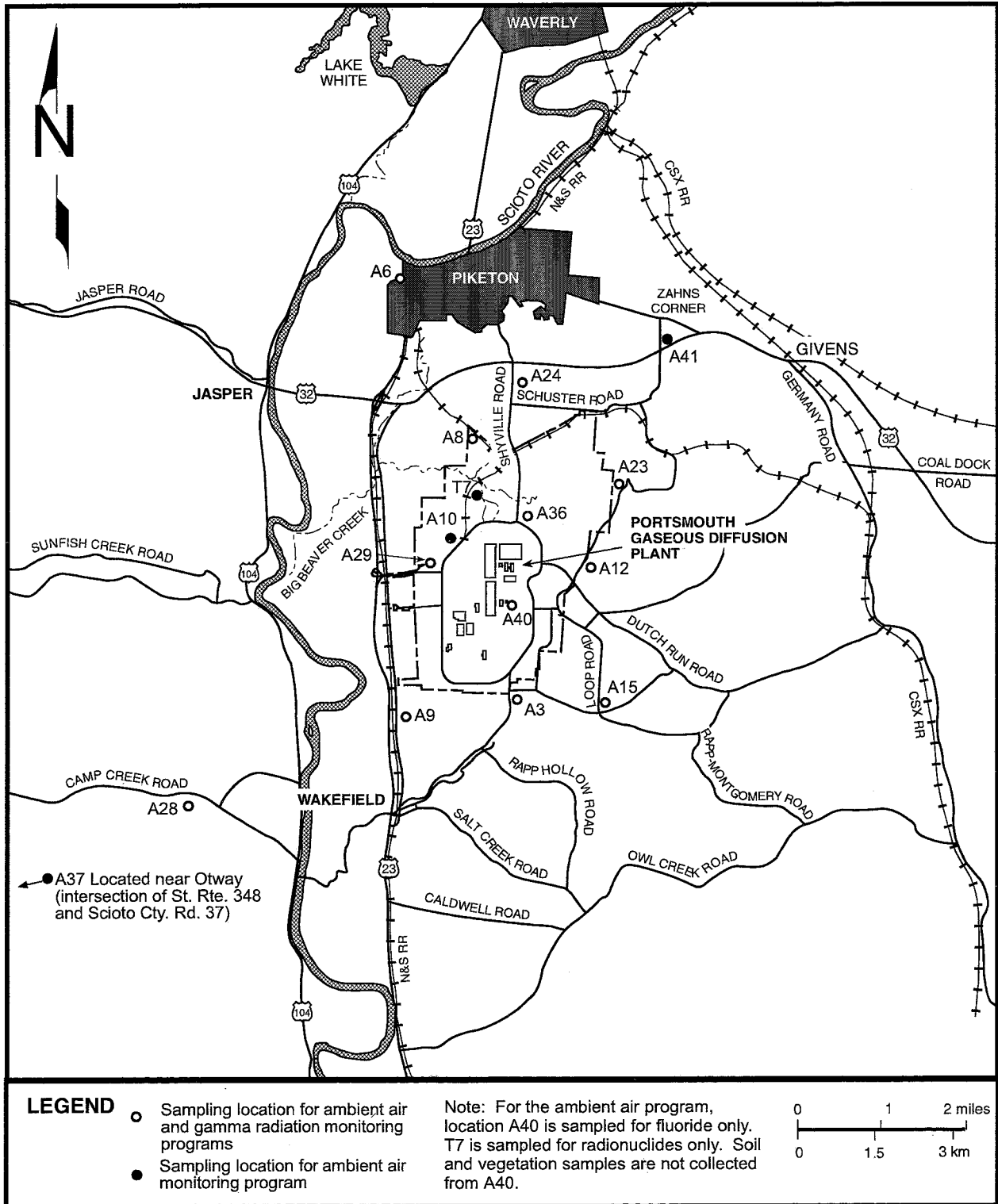


Fig. 4.1. DOE ambient air and gamma radiation monitoring locations.

The dose associated with each radionuclide at each ambient air monitoring station was added to obtain the gross dose for each station. The net dose for each station was obtained by subtracting the dose measured at the background station (A37). The net dose ranged from zero (at stations with a gross dose less than the background station) to 0.0014 mrem/year at station A41, which is northeast of PORTS at Zahns Corner.

The highest net dose measured at the ambient air monitoring stations is 3.5% of the dose calculated from the combined DOE and USEC point source emissions (0.040 mrem/year).

4.3.5 Discharges of Radionuclides from NPDES Outfalls

4.3.5.1 DOE outfalls

DOE PORTS has eight discharge points, or outfalls, through which water is discharged from the site (see Fig. 4.2). Three outfalls discharge directly to surface water, four discharge to the USEC X-6619 Sewage Treatment Plant (USEC NPDES Outfall 003), and one discharges to the X-2230M Holding Pond (DOE Outfall 012). Outfalls 612 and 613 were added in December 2002 when the new NPDES permit for DOE PORTS became effective (see Chap. 2, Sect. 2.3.4.1); however, Outfall 612 is currently inactive because the X-625 Groundwater Treatment Facility was placed on stand-by with the approval of Ohio EPA in July 2003. A brief description of each DOE outfall at PORTS follows.

DOE NPDES Outfall 012 (X-2230M Holding Pond) – The X-2230M Holding Pond accumulates treated water from DOE NPDES Outfall 612 and precipitation runoff, non-contact cooling water, and steam condensate from the southern portion of the PORTS reservation. The pond provides an area where solids can settle, chlorine can dissipate, and oil can be separated from the water prior to its release to an unnamed stream that flows to the Scioto River.

DOE NPDES Outfall 013 (X-2230N Holding Pond) – The X-2230N Holding Pond accumulates precipitation runoff, non-contact cooling water, and steam condensate from the southwestern portion of the PORTS reservation. The pond provides an area where solids can settle, chlorine can dissipate, and oil can be separated from the water prior to its release to the West Ditch, which flows to the Scioto River.

DOE NPDES Outfall 015 (X-624 Groundwater Treatment Facility) – This facility removes volatile organic compounds from contaminated groundwater originating from the X-701B plume interceptor trenches. These groundwater interceptor trenches were constructed to control the migration of volatile organic compound-contaminated groundwater toward Little Beaver Creek. Treated water is released to a ditch that flows to Little Beaver Creek.

DOE NPDES Outfall 608 (X-622 Groundwater Treatment Facility) – This facility removes volatile organic compounds from contaminated groundwater originating from site remediation activities in the southern portion of the site, which is Quadrant I in the RCRA Corrective Action Program (see Chap. 3, Sect. 3.2). Treated water is discharged to the sanitary sewer and then through USEC NPDES Outfall 003.

DOE NPDES Outfall 610 (X-623 Groundwater Treatment Facility) – This facility removes volatile organic compounds from contaminated groundwater originating from site remediation activities in the X-701B Holding Pond area in Quadrant II and from miscellaneous well development and purge waters. Treated water is discharged to the sanitary sewer and then through USEC NPDES Outfall 003.

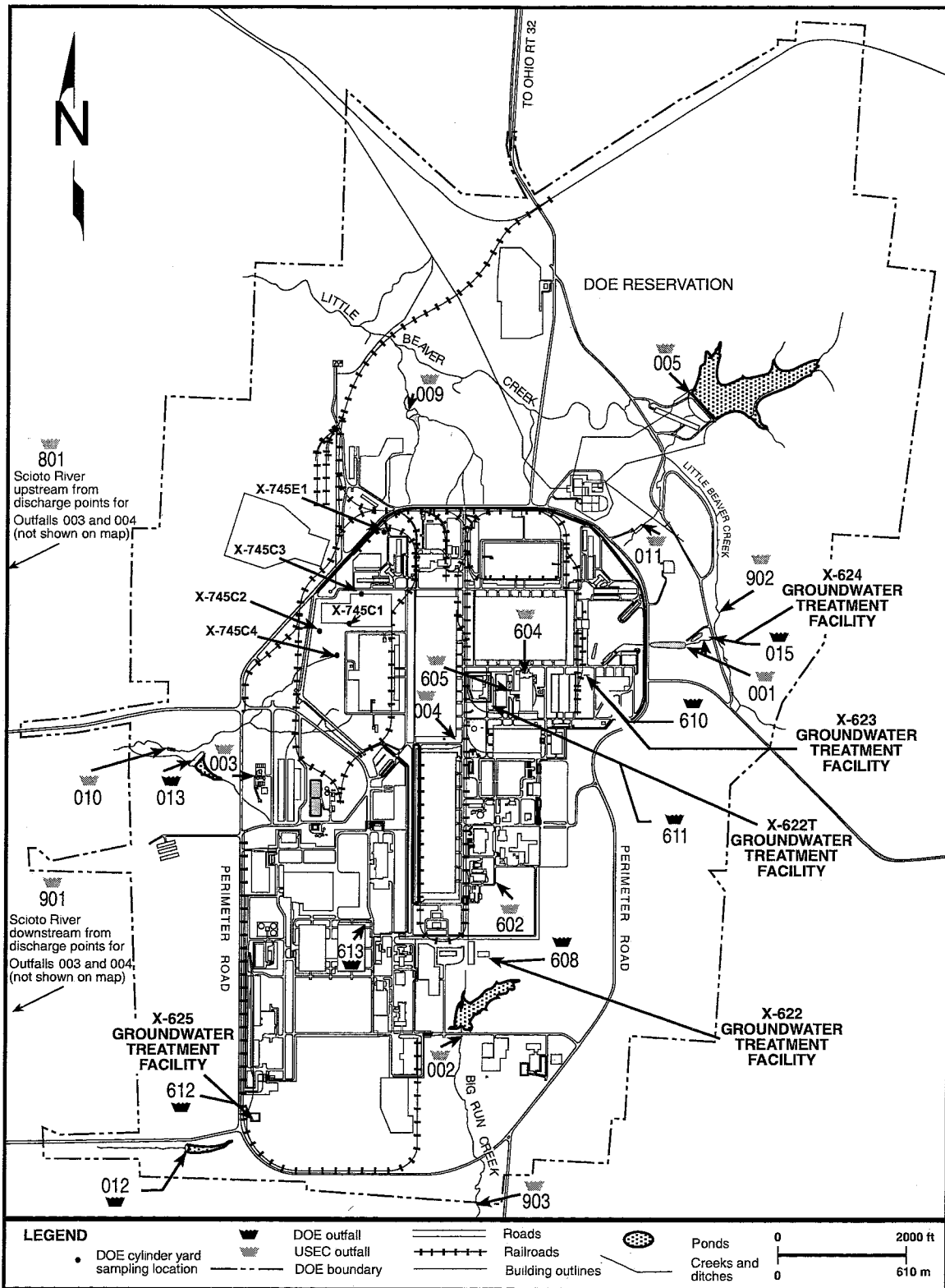


Fig. 4.2. DOE and USEC NPDES outfalls/monitoring points and DOE cylinder storage yard surface water sampling locations.

DOE NPDES Outfall 611 (X-622T Groundwater Treatment Facility) – This facility removes volatile organic compounds from groundwater collecting in sumps located in the basements of the X-705 and X-700 buildings, which are part of Quadrant II. Treated water is discharged to the sanitary sewer and then through USEC NPDES Outfall 003.

DOE NPDES Outfall 612 (X-625 Groundwater Treatment Facility) – This facility removes volatile organic compounds from groundwater collected by the horizontal well in the western portion of the X-749/X-120 groundwater plume. Treated water is discharged to the X-2230M Holding Pond that discharges through DOE NPDES Outfall 012. On July 9, 2003, the X-625 Groundwater Treatment Facility was placed on stand-by with approval from Ohio EPA.

DOE NPDES Outfall 613 (X-6002 Particulate Separator) – This unit removes suspended solids from water used in the X-6002 Recirculating Hot Water Plant, which provides heat to DOE buildings at PORTS. Treated water is discharged to the sanitary sewer and then through USEC NPDES Outfall 003.

DOE monitors its NPDES outfalls, with the exception of Outfall 613, for radiological discharges by collecting water samples and analyzing the samples for total uranium, uranium isotopes (uranium-233/234, uranium-235, uranium-236, and uranium-238), technetium-99, and transuranic radionuclides (americium-241, neptunium-237, plutonium-238, and plutonium-239/240). Outfall 613 is not monitored for radionuclides because there is no source for radiological contamination of the water discharged from Outfall 613.

Discharges of radionuclides in liquids through DOE NPDES outfalls have no significant impact on public health and the environment. Uranium discharges in 2003 from external DOE NPDES outfalls (Outfalls 012, 013, and 015) were estimated at 4.3 kilograms. Total radioactivity released from the external outfalls was 0.0049 curie of uranium isotopes and 0.00004 curie of technetium-99. These values were calculated using monthly monitoring data from the DOE NPDES outfalls. Analytical results below the detection limit were assigned a value of zero in the calculations to determine the quantities of uranium and radiation discharged through the DOE NPDES outfalls.

Neptunium-237 was detected at 0.04637 picocurie per liter (pCi/L) in the sample collected from DOE Outfall 015 in the fourth quarter of 2003. Neptunium-237 was not detected at Outfall 015 in the other three quarterly samples collected in 2003. Americium-241, plutonium-238, and plutonium-239/240 were not detected in samples collected from any of the DOE outfalls in 2003.

4.3.5.2 USEC outfalls

USEC is responsible for 11 NPDES outfalls through which water is discharged from the site (see Fig. 4.2). Eight outfalls discharge directly to surface water, and three discharge to another USEC NPDES outfall before leaving the site. A brief description of each USEC NPDES outfall follows.

USEC NPDES Outfall 001 (X-230J7 East Holding Pond) – The X-230J7 East Holding Pond receives non-contact cooling water, steam condensate, foundation drainage, storm runoff, hydro-testing water from cylinders, and sanitary water for eyewash/shower station testing and flushing. The pond provides an area where materials suspended in the influent can settle, chlorine can dissipate, and oil can be diverted and contained. Water from this holding pond is discharged to a ditch that flows to Little Beaver Creek.

USEC NPDES Outfall 002 (X-230K South Holding Pond) – The X-230K South Holding Pond receives non-contact cooling water, steam condensate, foundation drainage, treated coal pile runoff, storm runoff, fire-fighting training and fire suppression system water, and sanitary water for eyewash/shower station testing and flushing. The pond provides an area where materials suspended in the influent can

settle, chlorine can dissipate, oil can be contained, and pH can be adjusted. Water from this holding pond is discharged to Big Run Creek.

USEC NPDES Outfall 003 (X-6619 Sewage Treatment Plant) – The X-6619 Sewage Treatment Plant treats PORTS sewage as well as water discharged from DOE groundwater treatment facilities, the X-700 Bionitrification Facility, the X-705 Decontamination Microfiltration System, and miscellaneous waste streams. The X-6619 Sewage Treatment Plant uses screening, aeration, clarification, and filtering followed by chlorination to treat wastewater prior to release to the Scioto River.

USEC NPDES Outfall 004 (Cooling Tower Blowdown) – This outfall was relocated in 2000 to the junction of Pike Avenue and 15th Avenue at PORTS. It monitors blowdown water from various cooling towers on site prior to discharge to the Scioto River.

USEC NPDES Outfall 005 (X-611B Lime Sludge Lagoon) – The X-611B Lime Sludge Lagoon is used to settle lime sludge used in a water-softening process. The X-611B also receives rainwater runoff. When the gaseous diffusion process was in operation, water from this facility was recycled for cooling, and the lagoon discharged to Little Beaver Creek only during periods of excessive rainfall. Currently the lagoon discharges continuously to Little Beaver Creek.

USEC NPDES Outfall 009 (X-230L North Holding Pond) – The X-230L North Holding Pond receives non-contact cooling water, steam condensate, storm runoff, fire suppression system water, and sanitary water for eyewash/shower station testing and flushing. The pond provides an area where materials suspended in the influent can settle, chlorine can dissipate, and oil can be contained. Water from this holding pond is discharged to an unnamed stream that flows to Little Beaver Creek.

USEC NPDES Outfall 010 (X-230J5 Northwest Holding Pond) – The X-230J5 Northwest Holding Pond receives non-contact cooling water, steam condensate, storm runoff, fire-fighting training and fire suppression system water, and sanitary water for eyewash/shower station testing and flushing. The pond provides an area where materials suspended in the influent can settle, chlorine can dissipate, and oil can be diverted and contained. Water from this holding pond is discharged to the West Ditch, which flows to the Scioto River.

USEC NPDES Outfall 011 (X-230J6 Northeast Holding Pond) – The X-230J6 Northeast Holding Pond receives non-contact cooling water, steam condensate, storm runoff, fire suppression system water, and sanitary water for eyewash/shower station testing and flushing. The pond provides an area where materials suspended in the influent can settle, chlorine can dissipate, and oil can be diverted and contained. Water from this holding pond is discharged to an unnamed stream that flows to Little Beaver Creek.

USEC NPDES Outfall 602 (X-621 Coal Pile Runoff Treatment Facility) – The X-621 Coal Pile Runoff Treatment Facility treats storm water runoff from the coal pile at the X-600 Steam Plant. The treated water is discharged to the X-230K South Holding Pond (USEC NPDES Outfall 002).

USEC NPDES Outfall 604 (X-700 Bionitrification Facility) – The X-700 Bionitrification Facility receives solutions from plant operations that are high in nitrate. At the X-700, these solutions are diluted and treated biologically using bacteria prior to being discharged to the X-6619 Sewage Treatment Plant (USEC NPDES Outfall 003).

USEC NPDES Outfall 605 (X-705 Decontamination Microfiltration System) – The X-705 Decontamination Microfiltration System treats process wastewater using microfiltration and pressure

filtration technology. The treated water is discharged to the X-6619 Sewage Treatment Plant (USEC NPDES Outfall 003).

The USEC NPDES Permit also identifies four additional monitoring points that are not discharge points as described in the previous paragraphs. USEC NPDES Station Number 801 is a background monitoring location on the Scioto River upstream from USEC NPDES Outfalls 003 and 004. USEC NPDES Station Number 901 is a monitoring location on the Scioto River downstream from Outfalls 003 and 004 and located in the discharge plume from these two outfalls. USEC NPDES Station Number 902 is a monitoring location on Little Beaver Creek downstream from USEC NPDES Outfall 001, and USEC NPDES Station Number 903 is a monitoring location on Big Run Creek downstream from USEC NPDES Outfall 002.

Data collected by USEC and provided to DOE showed that USEC released 21 kilograms of uranium through its external NPDES outfalls (Outfalls 001 through 011) in 2003. Total radioactivity released was 0.0296 curie of uranium and 0.0335 curie of technetium-99. Transuranic radionuclides (americium-241, neptunium-237, plutonium-238, and plutonium-239/240) were not detected in any of the samples collected from USEC NPDES outfalls in 2003.

4.3.6 Dose Calculation for Releases to Surface Water

Radionuclides are measured at the DOE and USEC NPDES external outfalls (three DOE outfalls and eight USEC outfalls). Water from these external outfalls is either directly discharged to the Scioto River or eventually flows into the Scioto River from the Little Beaver Creek, Big Run Creek, or unnamed tributaries to these water bodies. A hypothetical dose to a member of the public was calculated using the measured radiological discharges and the average annual flow rate of the Scioto River.

Total uranium mass (in Fg/L) and activity (in pCi/L) for americium-241, neptunium-237, plutonium-238, plutonium-239/240, and technetium-99 were measured in the water discharged from the DOE or USEC outfalls. As a conservative measure, radionuclides that were not detected were assumed to be present at the detection limit. Total uranium was assumed to be 5.2% uranium-235, 94% uranium-238, and 0.8% uranium-234 based on the highest enrichment of uranium produced by PORTS in recent years, which is used in commercial nuclear power reactors. The maximum individual dose was calculated using the above-mentioned measured radionuclide discharges from the plant outfalls and the average annual flow rate of the Scioto River. All discharge radioactivity levels were expressed in total activity per year (Ci/year) and used along with the average river flow to calculate radioactivity per volume.

The dose calculations were derived from the procedures developed for a similar DOE facility: *LADTAPXL: An Improved Electronic Spreadsheet Version of LADTAP II* (Hamby 1991). Environmental pathways considered were ingestion of water, ingestion of fish, swimming, boating, and shoreline activities. The calculations assume that a person eats 21 kilograms (46 lbs) of fish caught in the Scioto River, drinks 730 liters (190 gal) of river water, swims for 27 hours, boats for 105 hours, and occupies the shoreline for 69 hours during the year. Based on the calculations across all isotopes found in the outfalls, this individual could receive an annual dose of about 0.068 mrem. This is a very conservative exposure scenario because the Scioto River is not used for drinking water downstream of PORTS (89% of the hypothetical dose from liquid effluents is from drinking water) and it is unlikely that a person would eat 46 lbs of fish from the river (9% of the hypothetical dose). This dose is similar to the dose calculated in 2002 (0.053 mrem).

4.3.7 Radiological Dose Calculation for Direct Radiation

The DOE PORTS Radiological Protection Organization monitors direct radiation levels in active DOE PORTS facilities on a continual basis. This radiation monitoring assists in determining the radiation levels that workers are exposed to and in identifying changes in radiation levels. These measurements provide (1) information for worker protection, (2) a means to trend radiological exposure data for specified facilities, and (3) a means to estimate potential public exposure to radiation from DOE PORTS activities.

Due to increased security at PORTS following September 11, 2001, the general public no longer has uncontrolled access to the facility. However, certain members of the public, such as delivery people, are allowed to drive on Perimeter Road around the facility. Perimeter Road passes close to the edge of the cylinder yards, which emit radiation from depleted uranium cylinders stored in these areas. Therefore, data from direct radiation monitoring at the cylinder yards are used to assess potential exposure to the members of the public that drive on Perimeter Road.

In 2003, the average effective dose equivalent recorded at the cylinder yards near Perimeter Road was 848 mrem/year, based on exposure to ionizing radiation for an entire year (i.e., 24 hours/day, 7 days/week, 52 weeks/year - 8,736 hours/year). The radiological exposure to members of the general public is estimated as the time that a person drives on Perimeter Road past the cylinder yards, which is conservatively estimated at 8.7 hours per year (1 minute per trip, 2 trips per day, 5 work-days per week, and 52 weeks per year).

Based on these assumptions, exposure to a member of the public from radiation from the cylinder yards is approximately 0.84 mrem/year. The average yearly dose to a person in the United States is approximately 366 mrem: 300 mrem from natural radiation sources and 66 mrem from manmade radiation sources (see Appendix A). The potential estimated dose from the cylinder yards to a member of the public is approximately 0.2 percent of the average yearly radiation exposure for a person in the United States.

4.3.8 Radiological Dose Results for DOE PORTS Workers and Visitors

The Radiation Exposure Information Reporting System report is an electronic file created annually to comply with DOE Order 231.1. This report contains exposure results for all monitored individuals at DOE PORTS, including visitors, with a positive exposure during the previous calendar year. The 2003 Radiation Exposure Information Reporting System report indicated that there were no visitors with a positive exposure.

The average occupational total effective dose in 2003 for all monitored employees working on the DOE programs at PORTS was 1.1 mrem per person per year compared with 1.57 mrem per person per year in 2002. This dose includes 10 cylinder yard workers, who received an average occupational total effective dose of 29 mrem per person per year, and all other monitored workers, who received an average occupational total effective dose of 0.6 mrem per person per year. These doses are consistent with the occupational doses received by workers in 2002 (47 mrem per person per year for cylinder yard workers and 0.64 mrem per person per year for all other workers). No administrative or regulatory dose guidelines were exceeded in 2003. The highest occupational dose received by an individual in 2003 was 63 mrem, which is less than the 500 mrem per person per year administrative limit and the 5,000 mrem per person per year occupational exposure limit set by federal regulations.

4.3.9 Radiological Dose Calculations for Environmental Monitoring Data

Environmental monitoring at PORTS includes collecting samples at off-site locations around the PORTS reservation and analyzing the samples for radionuclides that could be present due to PORTS operations. Samples are analyzed for uranium, uranium isotopes, technetium-99, and/or selected transuranics (americium-241, neptunium-237, plutonium-238, and plutonium-239/240). Uranium occurs naturally in the environment; therefore, detections of uranium cannot necessarily be attributed to PORTS operations. Detections of technetium-99 and transuranics most likely result from activities at PORTS.

DOE sets a limit of 100 mrem/year for a potential dose to a member of the public via exposure to all radionuclide releases from a DOE facility. To ensure that PORTS meets this standard, dose calculations may be completed for detections of radionuclides in environmental media [residential drinking water (well water), sediment, soil, and vegetation] and biota (deer, fish, crops, and dairy products) at off-site sampling locations. Detections of radionuclides on the DOE reservation are not used to assess risk because the public does not have access to the facility.

In 2003, dose calculations were completed for public exposure to radionuclides detected in sediment, soil, crops, deer, fish, and milk. Radionuclides were not detected in vegetation at off-site sampling locations. Chapter 6, Sect. 6.4.13, provides additional information concerning detections of radionuclides in residential drinking water.

The following sections provide brief descriptions of the dose calculations for each monitoring program. Methodologies used to complete each risk calculation are based on information developed and approved by U.S. EPA including the *Exposure Factors Handbook* (U.S. EPA 1997) and *Internal Dose Conversion Factors for Calculation of Dose to the Public* (DOE 1988). Table 4.2 summarizes the results of each dose calculation.

Table 4.2. Summary of potential doses to the public from radionuclides detected by PORTS environmental monitoring programs in 2003

Source of dose	Dose (mrem/year)
Sediment	0.063
Soil	0.067
Crops	0.002
Deer	0.014
Fish	0.018
Milk	0.76
Total	0.92

4.3.9.1 Dose calculation for sediment

The dose calculation for sediment is based on the detection of 5.455 picocuries per gram (pCi/g) of uranium-233/234, 0.2199 pCi/g of uranium-235, 0.03554 pCi/g of uranium-236, and 1.583 pCi/g of uranium-238 in the sediment sample collected in 2003 from monitoring location RM-7, an off-site sampling location on Little Beaver Creek just before it flows into Big Beaver Creek. Based on exposure factors from U.S. EPA's *Exposure Factors Handbook* (U.S. EPA 1997), the dose that could be received by an individual from sediment contaminated at these levels is 0.063 mrem/year. Section 4.6.5 provides additional information on the sediment monitoring program as well as a map of sediment sampling locations.

4.3.9.2 Dose calculation for soil

The dose calculation for soil is based on the detection of 0.02073 pCi/g of plutonium-239/240, 0.7177 pCi/g of uranium-233/234, 0.04572 pCi/g of uranium-235, and 0.7499 pCi/g of uranium-238 at the DOE PORTS ambient air sampling station in Piketon (A6). Based on exposure factors from U.S. EPA's *Exposure Factors Handbook* (U.S. EPA 1997), the dose that could be received by an individual from soil contaminated at these levels is 0.067 mrem/year. Section 4.6.7 provides additional information on the soil monitoring program as well as a map of soil monitoring locations.

4.3.9.3 Dose calculation for crops

The dose calculation for crops is based on the detection of uranium-235 at 0.03677 pCi/g in a cucumber collected at off-site location #1. Based on exposure factors from U.S. EPA's *Exposure Factors Handbook* (U.S. EPA 1997), the dose that could be received by a person consuming these crops is 0.002 mrem/year. Section 4.6.9.3 provides additional information on this monitoring program.

4.3.9.4 Dose calculation for deer and fish

The dose calculation for consumption of deer is based on the detection of uranium-238 (0.03797 pCi/g) in the deer liver collected from a deer killed by a vehicle collision at PORTS in April 2003. This dose calculation assumes that the deer sampled is representative of the population of deer on the PORTS reservation and that deer on the PORTS reservation could move off site during the hunting season and be killed by hunters. The calculation also assumes that the hunter might eat the deer liver (radionuclides were not detected in the muscle sample collected from this deer). If the hunter ate the deer liver, the hunter would receive a dose of 0.014 mrem. Section 4.6.9.1 provides additional information on this monitoring program.

The dose calculation for fish is based on the detection of 0.03499 pCi/g of uranium-238 in a white bass caught in the Scioto River downstream from PORTS at surface water sampling location RW-1. Based on exposure factors from U.S. EPA's *Exposure Factors Handbook* (U.S. EPA 1997), the dose that could be received by an individual from fish contaminated at this level is 0.018 mrem/year. Section 4.6.9.2 provides additional information on this monitoring program.

4.3.9.5 Dose calculation for milk

The dose calculation for consumption of milk is based on the detection of uranium-233/234 at 0.05 pCi/milliliter (ml) in a sample of locally produced milk collected in November 2003. Based on exposure factors from U.S. EPA's *Exposure Factors Handbook* (U.S. EPA 1997), the dose that could be received by a person consuming milk throughout the year that contains uranium-233/234 at this concentration is 0.76 mrem/year. Section 4.6.9.4 provides additional information on this monitoring program.

4.4 PROTECTION OF BIOTA

DOE Order 5400.5 sets an absorbed dose rate of 1 rad/day to native aquatic organisms. The DOE Technical Standard *A Graded Approach for Evaluating Radiation Doses to Aquatic and Terrestrial Biota* (DOE-STD-1153-2002) was used to demonstrate compliance with this limit.

Analytical data for radionuclides detected in sediment and water collected at approximately the same location are used to assess compliance with the 1 rad/day limit for aquatic organisms. Data used in the evaluation are sediment sampling data collected at sampling location RW/RM-8 (an on-site surface water

and sediment sampling location where the North Holding Pond flows into Little Beaver Creek; see Sects. 4.6.4 and 4.6.5).

The maximum values of transuranic radionuclides, technetium-99, and uranium isotopes detected in sediment or surface water samples collected from this location in 2003 were entered into the spreadsheet that is part of DOE Technical Standard. The assessment indicates that the concentrations of radionuclides detected in water and sediment at this location do not result in a dose of more than 1 rad/day to aquatic organisms.

Although there are no formal DOE limits for the dose rate to terrestrial biota, it is recommended that DOE sites meet international limits for terrestrial biota that are 1 rad/day for terrestrial plants and 0.1 rad/day for terrestrial animals. Analytical data for surface water and soil collected from or near the North Holding Pond (surface water sampling location NHP-SW01 and soil sampling location T7) were used to assess the dose recommendations for terrestrial plants and animals. This location was selected because concentrations of uranium detected in surface water from this pond are consistently among the highest collected from surface water sampling locations, and soil data are available for a location relatively close to NHP-SW01. Section 4.6.7 provides more information about the soil sampling program and Chap. 6, Sect 6.4.12, provides more information for the *Integrated Groundwater Monitoring Plan* surface water monitoring program.

Data for the highest concentrations of radionuclides detected at these locations in 2003 were entered into the spreadsheet that is part of DOE Technical Standard. The assessment indicates that the concentrations of radionuclides detected in water and soil at this location do not result in a dose of more than 1 rad/day to terrestrial biota (plants or animals).

4.5 UNPLANNED RADIOLOGICAL RELEASES

No unplanned releases of radionuclides took place at DOE PORTS in 2003.

4.6 ENVIRONMENTAL RADIOLOGICAL MONITORING

4.6.1 Ambient Air Monitoring

The ambient air monitoring stations measure radionuclides released from (1) DOE and USEC point sources (the sources discussed in Sect. 4.3.2), (2) fugitive air emissions (emissions from PORTS that are not associated with a stack or pipe such as remediation sites or normal building ventilation), and (3) background concentrations of radionuclides (radionuclides that occur naturally, such as uranium). These radionuclides are isotopic uranium (uranium-233/234, uranium-235, uranium-236, and uranium-238), technetium-99, and selected transuranic radionuclides (americium-241, neptunium-237, plutonium-238, and plutonium-239/240).

In 2003, samples were collected from 15 ambient air monitoring stations in and around PORTS (see Sect. 4.3.4, Fig. 4.1). A background ambient air monitoring station (A37) is located approximately 13 miles southwest of the plant. The analytical results from air sampling stations closer to the plant are compared to these background measurements.

Uranium-233/234 and uranium-238 were detected in all of the ambient air samples collected in 2003. Uranium-235 was detected in approximately half the samples collected during 2003. Uranium-236 was detected in one sample collected at four stations (A3, A23, A24, and T7) and in four samples collected at

station A36. Americium-241 and neptunium-237 were not detected in any of the ambient air samples collected in 2003. Plutonium-238 was detected in one sample collected at station A9 and plutonium 239/240 was detected in one sample collected at station A10. Technetium-99 was detected once at five stations (A9, A12, A23, A41 and T7) and twice at station A36. Detections of the transuranic radionuclides, technetium-99, and uranium-236 were usually near the detection limit for the analytical method.

To confirm that air emissions from PORTS are within regulatory requirements and are not harmful to human health, the ambient air monitoring data were used to calculate a dose to a hypothetical person living at the monitoring station. The highest net dose calculation for the ambient air stations was at station A41 in Zahns Corner (0.0014 mrem/year). This hypothetical dose is well below the 10 mrem/year limit applicable to PORTS. Section 4.3.4 provides additional information about this dose calculation.

4.6.2 Radiation

Gamma radiation is measured by DOE at 19 locations that include most of the ambient air monitoring locations (see Sect. 4.3.4, Fig. 4.1) and other locations within the plant (see Fig. 4.3). Measuring devices are placed at the monitoring locations at the beginning of each quarter, remain at the monitoring location throughout the quarter, and are removed from the monitoring location at the end of the quarter and sent to the laboratory for processing. Gamma radiation is measured in roentgens, which is a unit of measure equal to the amount of gamma and x-radiation required to produce ions resulting in a certain measure of charge (0.000258 coulombs/kilogram in air under standard conditions).

Two locations detected elevated levels of gamma radiation in 2003: location #874, which monitors the X-745C Depleted Uranium Cylinder Storage Yard and location #933, which is west of the X-744G building in the X-701B Holding Pond groundwater monitoring area. The average quarterly radiation measured at each of the 17 locations excluding locations #874 and #933 ranged from 19 to 27 milliroentgen (mR, one-thousandth of a roentgen). The average quarterly radiation at location #874 was 137 mR and the average quarterly radiation at location #933 was 33 mR.

The dose resulting from radiation emanating from the DOE cylinder storage yards is measured at five locations around the northwest corner of the plant just inside Perimeter Road (see Fig. 4.3) by measuring devices placed in the field similar to those used to detect gamma radiation.

A dose was not detected at monitoring locations #41 and #890 in any quarter in 2003. Doses were detected at each of the other monitoring locations (#868, #874, and #882) in each quarter. The average quarterly dose at each of these locations (excluding neutron radiation, which appears to be anomalous) was 169 mrem at #868, 97.5 mrem at #874, and 130 mrem at #882.

4.6.3 Surface Water from DOE Cylinder Storage Yards

Ohio EPA requires monthly collection of surface water samples from two locations (X-745C1 and X-745E1) at the X-745C and X-745E Depleted Uranium Hexafluoride Cylinder Storage Yards, and DOE voluntarily collects samples at three additional locations (X-745C2, X-745C3, and X-745C4). Figure 4.2 shows the sampling locations. Samples collected during 2003 were analyzed for total uranium, uranium isotopes (uranium-233/234, uranium-235, uranium-236, and uranium-238), technetium-99, and transuranic radionuclides (americium-241, neptunium-237, plutonium-238, and plutonium-239/240).

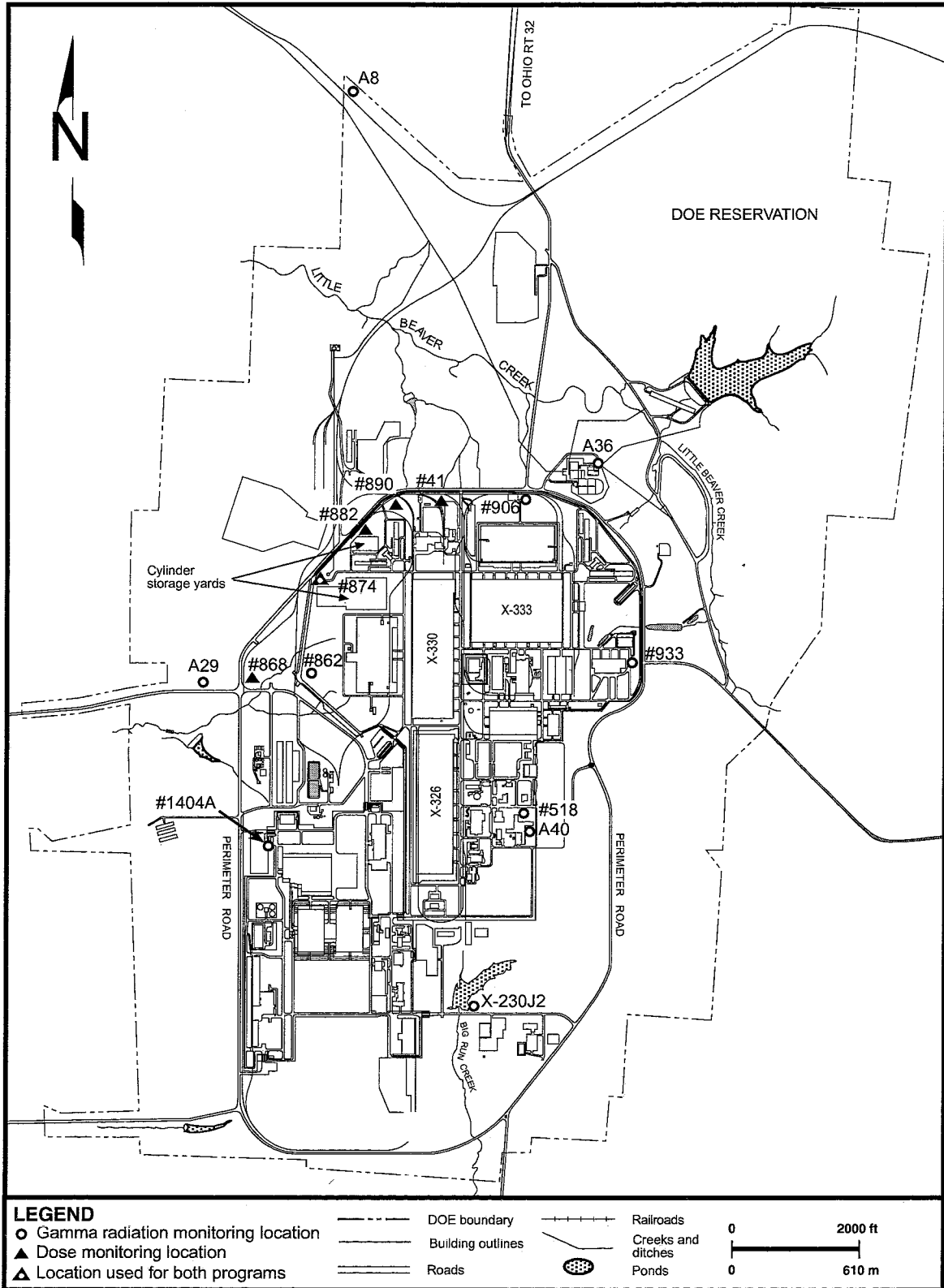


Fig. 4.3. On-site gamma radiation and dose monitoring locations.

During 2003, maximum detections of uranium and uranium isotopes were as follows: uranium at 7.442 Fg/L, uranium-233/234 at 3.499 pCi/L, uranium-235 at 0.2218 pCi/L, uranium-236 at 0.059 pCi/L, and uranium-238 at 2.495 pCi/L. Technetium-99, americium-241, neptunium-237, plutonium-238, and plutonium-239/240 were not detected in any of the samples collected in 2003. Surface water from the cylinder storage yards flows to USEC NPDES outfalls prior to discharge from the site.

4.6.4 Local Surface Water

In 2003, surface water samples were collected from 14 locations upstream and downstream from the PORTS reservation. These samples were taken from the Scioto River, Little Beaver Creek, Big Beaver Creek, and Big Run Creek (see Fig. 4.4). As background measurements, samples were also collected from local streams approximately 10 miles north, south, east, and west of PORTS.

Samples were collected semiannually (spring and fall) and analyzed for transuranic radionuclides (americium-241, neptunium-237, plutonium-238, and plutonium-239/240), technetium-99, total uranium, and uranium isotopes (uranium-233/234, uranium-235, uranium-236, and uranium-238) in accordance with the DOE *Environmental Monitoring Plan for the Portsmouth Gaseous Diffusion Plant*.

Plutonium-238 was detected at 0.1235 pCi/L in the fall sample collected from RW-7, and plutonium-239/240 was detected at 0.08398 pCi/L in the fall sample collected from RW-8. Both of these locations are downstream from PORTS on Little Beaver Creek. The DOE derived concentration guides for plutonium-238 and plutonium-239/240 are 40 pCi/L and 30 pCi/L, respectively. Transuranics were not detected in any of the other local surface water samples. Technetium-99 was not detected in any of the local surface water samples collected in 2003.

In 2003, maximum detections of uranium and uranium isotopes in local surface water samples were detected at locations RW-7 (downstream Little Beaver Creek) and RW-3 (downstream Big Run Creek). Uranium was detected at 1.127 Fg/L, uranium-233/234 was detected at 1.801 pCi/L, and uranium-238 was detected at 0.3784 pCi/L. Uranium-235 and uranium-236 were not detected in any of the local surface water samples collected in 2003. Detections of uranium and uranium isotopes in local surface water samples in 2003 are similar to or less than detections of these radionuclides in samples collected in 2002. Each of these detections is well below the DOE derived concentration guide for the respective uranium isotope in drinking water (500 pCi/L for uranium-233/234 and 600 pCi/L for uranium-238) or the EPA drinking water standard for total uranium (30 Fg/L).

4.6.5 Sediment

Sediment samples are collected from the same locations upstream and downstream from the PORTS reservation where local surface water samples are collected and at the NPDES outfalls on the east and west sides of the reservation (see Fig. 4.4). Samples are collected annually and analyzed for transuranic radionuclides (americium-241, neptunium-237, plutonium-238, and plutonium-239/240), technetium-99, total uranium, and uranium isotopes (uranium-233/234, uranium-235, uranium-236, and uranium-238) in accordance with the DOE *Environmental Monitoring Plan for the Portsmouth Gaseous Diffusion Plant*.

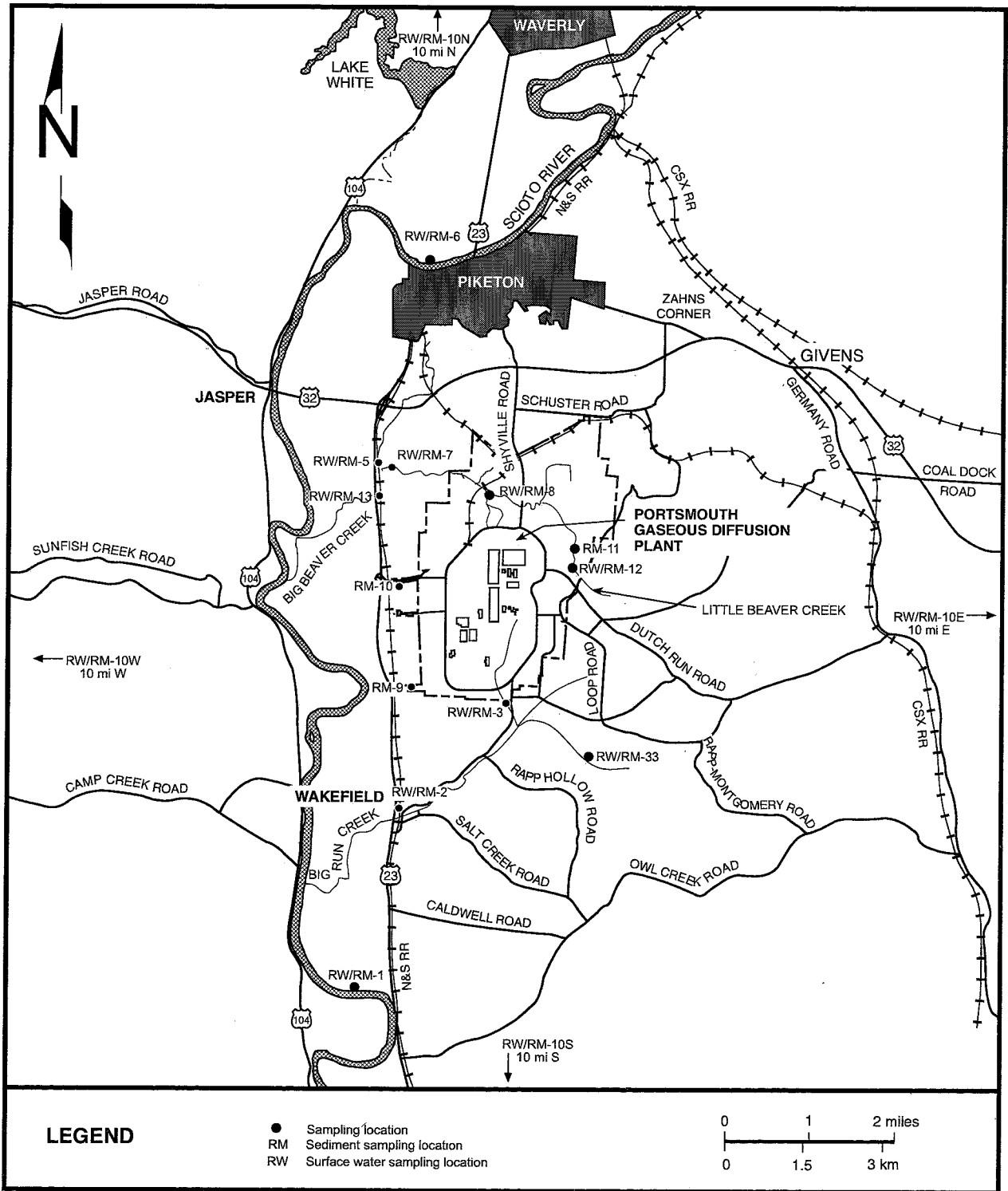


Fig. 4.4. Local surface water and sediment monitoring locations.

Technetium-99 is often detected in sediment samples collected at locations downstream from PORTS. In 2003, technetium-99 was detected in the sample collected from one of the downstream sampling locations on Little Beaver Creek (RM-8) and the downstream sampling location on Big Beaver Creek (RM-13). Technetium-99 was detected in upstream and downstream samples collected from Big Run Creek (RM-33 and RM-3). Technetium-99 was also detected in the sediment samples collected at USEC NPDES Outfall 001 and DOE Outfall 012 (RM-11 and RM-9, respectively). Technetium-99 was not detected in sediment samples collected from the Scioto River or any of the background sampling locations.

In general, levels of technetium-99 detected in sediment are consistent with results from 1999 through 2002, with the exception of RM-8. Elevated concentrations of radionuclides including transuranics, technetium-99, and uranium were detected in the sample collected from this location in the fall of 2002. Transuranics were not detected in any of the sediment samples collected in 2003.

Uranium and uranium isotopes are naturally occurring, but may also be present due to PORTS activities. With the exception of the sample collected from location RM-8 in the fall of 2002 that was mentioned previously, uranium and uranium isotopes detected in the 2003 samples have been detected at similar concentrations in previous sampling events from 1999 through 2002.

Section 4.3.9.1 provides a dose assessment to a member of the public based on the highest detections of uranium isotopes at sediment sampling location RM-7, which is the off-site sampling location at which the highest concentrations of radionuclides were detected in 2003. The total potential dose to a member of the public resulting from PORTS operations (1.87 mrem/year), which includes this dose calculation (0.063 mrem/year), is well below the DOE standard of 100 mrem/year.

4.6.6 Site Effluent

DOE collects water samples from 11 locations (see Fig. 4.5) to determine the concentration of radioactive material that is present in the sediment suspended in the water sample. The data are used to determine compliance with DOE Order 5400.5, *Radiation Protection of the Public and the Environment*, Chapter II, paragraph 3a(4). This paragraph states:

To prevent the buildup of radionuclide concentrations in sediments, liquid process waste streams containing radioactive material in the form of settleable solids may be released to natural waterways if the concentration of radioactive material in the solids present in the waste stream does not exceed 5 pCi (0.2 becquerel) per gram above background level, of settleable solids for alpha-emitting radionuclides or 50 pCi (2 becquerels) per gram above background level, of settleable solids for beta-gamma-emitting radionuclides.

The sampling locations consist of two background surface water locations (BG-SW01 and BG-US23), six surface water sampling locations (BRC-SW02, EDD-SW01, LBC-SW04, NHP-SW01, UND-SW02, and WDD-SW03), and three NPDES effluent locations (J6-SW01, X-616, and X-6619). In 2003, two samples were collected semiannually (June and December) from each monitoring location. One sample was analyzed for total suspended solids, total alpha activity, and total beta activity. The other sample was analyzed for non-settleable solids, total alpha activity, and total beta activity.

In 2003, the DOE standards (5 pCi/g for alpha activity and 50 pCi/g for beta activity) were not exceeded at any location where radioactivity (alpha or beta) was detected.

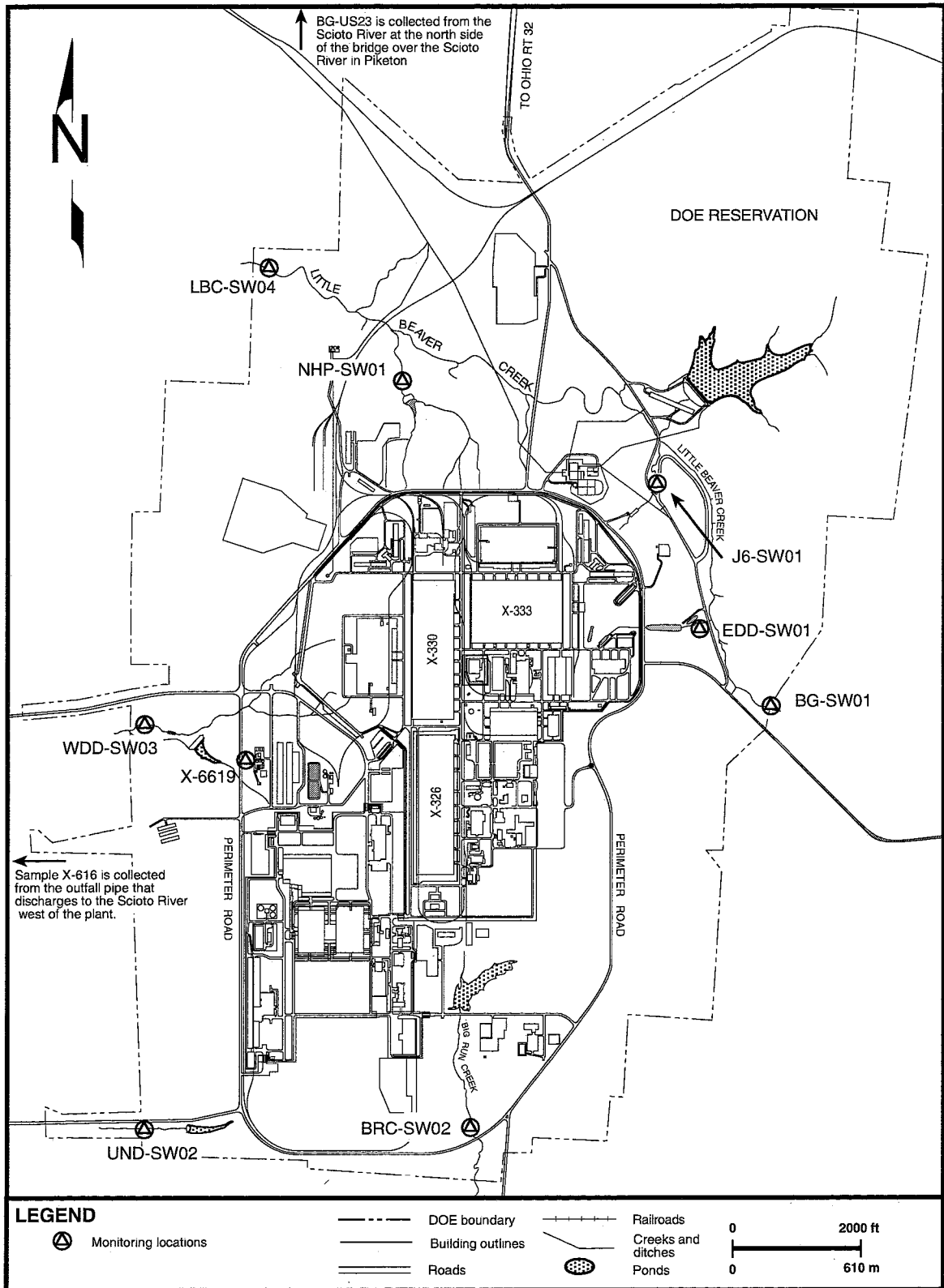


Fig. 4.5. DOE site effluent monitoring locations.

4.6.7 Soil

Soil samples are collected annually from ambient air monitoring locations (see Fig. 4.1) and analyzed for transuranic radionuclides (americium-241, neptunium-237, plutonium-238, and plutonium-239/240), technetium-99, total uranium, and uranium isotopes (uranium-233/234, uranium-235, uranium-236, and uranium-238) in accordance with the DOE *Environmental Monitoring Plan for the Portsmouth Gaseous Diffusion Plant*.

In 2003, plutonium-239/240 was detected in soil samples collected from two ambient air monitoring stations. The sample collected from station A6 in Piketon contained plutonium-239/240 at 0.02073 pCi/g, and the sample from station A24 (off-site north of the northern plant boundary) contained plutonium-239/240 at 0.01753 pCi/g. Transuranic radionuclides were not detected in any of the other soil samples collected at the ambient air monitoring stations. Technetium-99 was not detected in any of the soil samples collected from the ambient air monitoring stations in 2003.

Uranium (total), uranium-233/234, and uranium-238 were detected at most of the sampling locations. Uranium-235 was detected at 60% of the sampling locations, and uranium-236 was detected in only one of the soil samples collected in 2003. Uranium and uranium isotopes were detected at similar concentrations at all the soil sampling locations, including the background location (A37), which suggests that the uranium detected in these samples is due to naturally occurring uranium.

Section 4.3.9.2 provides a dose assessment based on the detections of plutonium-239/240, uranium-233/234, uranium-235, and uranium-238 at the ambient air station in Piketon (A6). The total potential dose to a member of the public resulting from PORTS operations (1.87 mrem/year), which includes this dose calculation (0.067 mrem/year), is well below the DOE standard of 100 mrem/year.

4.6.8 Vegetation

To assess the uptake of radionuclides into plant material, vegetation samples are collected in the same areas where soil samples are collected at the ambient air monitoring stations (see Fig. 4.1). Samples are collected annually and analyzed for transuranic radionuclides (americium-241, neptunium-237, plutonium-238, and plutonium-239/240), technetium-99, total uranium, and uranium isotopes (uranium-233/234, uranium-235, uranium-236, and uranium-238) in accordance with the DOE *Environmental Monitoring Plan for the Portsmouth Gaseous Diffusion Plant*.

No radionuclides were detected in any of the vegetation samples collected in 2003 with the exception of the sample collected at ambient air station A23 on the northeastern plant boundary. Uranium-238 was detected at 0.01561 pCi/g in this sample.

4.6.9 Biological Monitoring

The DOE *Environmental Monitoring Plan for the Portsmouth Gaseous Diffusion Plant* requires biological monitoring to assess the uptake of radionuclides into local biota (deer, fish, vegetation, crops, milk, and eggs).

4.6.9.1 Deer

Samples of bone, fat, liver, kidney, and muscle from a deer killed on site in a collision with a motor vehicle in April 2003 were analyzed for transuranic radionuclides (americium-241, neptunium-237, plutonium-238, and plutonium-239/240), technetium-99, total uranium, and uranium isotopes (uranium-

233/234, uranium-235, uranium-236, and uranium-238). Uranium-238 was detected at 0.03797 pCi/g in the liver collected from the deer. No other radionuclides were detected in the samples.

Although people rarely eat deer livers, as a conservative measure a dose assessment was prepared assuming that the deer sampled is representative of the population of deer on the PORTS reservation and that deer on the PORTS reservation could move off site during the hunting season and be killed by hunters. Section 4.3.9.4 provides a dose assessment based on the detection of uranium-238 in the deer liver sampled in 2003. The total potential dose to a member of the public resulting from PORTS operations (1.87 mrem/year), which includes this dose calculation (0.014 mrem/year), is well below the DOE standard of 100 mrem/year.

Due to increased security at PORTS after September 11, 2001, the annual PORTS deer hunt for the 2002-2003 hunting season was cancelled.

4.6.9.2 Fish

In 2003, five fish were collected from downstream sampling locations on the Scioto River and Little Beaver Creek. Samples were analyzed for transuranic radionuclides (americium-241, neptunium-237, plutonium-238, and plutonium-239/240), technetium-99, total uranium, and uranium isotopes (uranium-233/234, uranium-235, uranium-236, and uranium-238).

Uranium and uranium-236 were detected at 0.01 Fg/g and 0.01 pCi/g, respectively, in a rock bass caught in Little Beaver Creek at surface water sampling location RW-8 (see Fig. 4.4). Plutonium-238 (0.03 pCi/g), uranium (total) (0.04 Fg/g), and uranium-238 (0.01 pCi/g) were detected in a creek chub caught in Little Beaver Creek at surface water sampling location RW-8. Uranium and uranium-238 were detected at 0.1039 Fg/g and 0.03499 pCi/g, respectively, in a white bass caught in the Scioto River at surface water sampling location RW-1 (see Fig. 4.4). No other radionuclides were detected in any of the samples.

Section 4.3.9.4 provides a dose assessment based on the detection of uranium-238 in the white bass caught in the Scioto River. This fish was selected for the dose assessment because it was caught in a location accessible to the public (surface water sampling location RW-8 is not) and because it is a type of fish that could be eaten by people. The total potential dose to a member of the public resulting from PORTS operations (1.87 mrem/year), which includes this dose calculation (0.018 mrem/year), is well below the DOE standard of 100 mrem/year.

4.6.9.3 Crops

In 2003, 17 crop samples, including bell peppers, corn, green beans, tomatoes, cucumbers, and squash, were collected from five residential locations near PORTS.

Each sample was analyzed for transuranic radionuclides (americium-241, neptunium-237, plutonium-238, and plutonium-239/240), technetium-99, total uranium, and uranium isotopes (uranium-233/234, uranium-235, uranium-236, and uranium-238). Transuranics and technetium-99 were not detected in any of the samples.

No radionuclides were detected in any of the crop samples collected in 2003 with the exception of a cucumber sample collected at off-site location #1. Uranium-235 was detected at 0.03677 pCi/g in this sample.

Section 4.3.9.3 provides a dose assessment to a member of the public based on consumption of cucumbers containing uranium-235. The total potential dose to a member of the public resulting from PORTS operations (1.87 mrem/year), which includes this dose calculation (0.002 mrem/year), is well below the DOE standard of 100 mrem/year.

4.6.9.4 Milk and eggs

In 2003, one sample of locally produced milk and one sample of locally produced eggs were analyzed for transuranic radionuclides (americium-241, neptunium-237, plutonium-238, and plutonium-239/240), technetium-99, total uranium, and uranium isotopes (uranium-233/234, uranium-235, uranium-236, and uranium-238). None of these radionuclides were detected in the egg sample.

Total uranium and uranium-233/234 were detected in the milk sample at 0.04 Fg/ml and 0.05 pCi/ml, respectively. Section 4.3.9.5 provides a dose assessment to a member of the public based on consumption of milk containing uranium-233/234. The total potential dose to a member of the public resulting from PORTS operations (1.87 mrem/year), which includes this dose calculation (0.76 mrem/year), is well below the DOE standard of 100 mrem/year.

5. ENVIRONMENTAL NON-RADIOLOGICAL PROGRAM INFORMATION

5.1 SUMMARY

Non-radiological environmental monitoring at PORTS includes air, water, sediment, and fish. Monitoring of non-radiological parameters is required by state and federal regulations and/or permits, but is also completed to reduce public concerns about plant operations. Non-radiological data collected in 2003 are similar to data collected in previous years.

5.2 INTRODUCTION

Environmental monitoring programs at PORTS usually monitor both radiological and non-radiological constituents that could be released to the environment as a result of PORTS activities. The radiological components of each monitoring program were discussed in the previous chapter. The DOE *Environmental Monitoring Plan for the Portsmouth Gaseous Diffusion Plant* specifies non-radiological monitoring requirements for ambient air, local surface water, sediment, and fish. Non-radiological data are not collected for some sampling locations and some monitoring programs.

Environmental permits issued by the EPA to both DOE and USEC specify discharge limitations, monitoring requirements, and/or reporting requirements for air emissions and water discharges. Because USEC data are important in developing a complete picture of environmental monitoring at PORTS, these data are included in this report. USEC information is provided for informational purposes only; DOE cannot certify the accuracy of USEC data. Data from the following environmental monitoring programs are included in this chapter:

- Air,
- Surface water,
- Sediment, and
- Biota - fish.

DOE also conducts an extensive groundwater monitoring program at PORTS that includes both radiological and non-radiological constituents. Chapter 6 provides information on the groundwater monitoring program, associated surface water monitoring, and water supply monitoring.

5.3 AIR

Permitted air emission sources at PORTS emit non-radiological air pollutants. In addition, the DOE ambient air monitoring program measures fluoride at monitoring stations within the DOE reservation and in the surrounding area.

5.3.1 Airborne Discharges

DOE PORTS operates several sources of conventional air pollutants such as nitrogen oxides, sulfur dioxide, and particulate matter. The boilers that provide heat for DOE facilities account for almost all of the conventional air pollutants emitted by DOE sources. DOE reported the following emissions from the

boilers for 2003 in the Ohio EPA Fee Emissions Report: 0.08 ton of particulate matter, 0.72 ton of organic compounds, 0.06 ton of sulfur dioxide, and 2.91 tons of nitrogen oxides.

Other emissions sources at DOE PORTS, which include two landfill venting systems, two glove boxes (not used in 2003), two aboveground storage tanks in the X-6002A Fuel Oil Storage Facility, and three groundwater treatment facilities, emit less than 1 ton per year of conventional air pollutants (on an individual basis), and therefore do not require reporting in the Ohio EPA Fee Emissions Report.

Another potential air pollutant present at DOE PORTS is asbestos released by renovation or demolition of plant facilities. Asbestos emissions are controlled by a system of work practices. The amount of asbestos removed and disposed is reported to the Ohio EPA. In 2003, 201 tons of waste contaminated with asbestos were generated by DOE PORTS, and 225 tons were shipped from DOE PORTS. These wastes included scrap metal, pipe insulation, and personal protective equipment that were contaminated with asbestos.

USEC reported the following emissions of non-radiological air pollutants for 2003 in the Ohio EPA Fee Emissions Report: 30.07 tons of particulate matter, 1.57 tons of organic compounds, 2073.83 tons of sulfur dioxide, and 235.17 tons of nitrogen oxides. These emissions are associated with the boilers at the X-600 Steam Plant, which provide steam for the PORTS reservation, a boiler at the X-611 Water Treatment Plant, and a diesel-powered compressor for emergency use.

5.3.2 Ambient Air Monitoring

In addition to the radionuclides discussed in Chap. 4, DOE ambient air monitoring stations also measure fluoride. Fluoride detected at the ambient air monitoring stations could be present due to background concentrations (fluoride occurs naturally in the environment) or from the gaseous diffusion process.

In 2003, samples for fluoride were collected weekly from 15 ambient air monitoring stations in and around PORTS (see Chap. 4, Fig. 4.1). A background ambient air monitoring station (A37) is located approximately 13 miles southwest of the plant. The analytical results from air sampling stations closer to the plant are compared to this background station. In 2003, the average ambient concentration of fluoride measured in samples collected at the background station was 0.041 microgram per cubic meter (Fg/m^3). Ambient concentrations of fluoride measured at the other stations ranged from 0.033 Fg/m^3 at Station A9 (southwest of the southwestern plant boundary) to 0.080 Fg/m^3 at Station A40, which is within the process area of PORTS immediately east of the X-326 building. Two stations, A8 (northwestern plant boundary) and A28 (southwest of the plant on Camp Creek Road), each had one anomalously high measurement during 2003. These measurements, which were approximately 100 times the typical concentration of fluoride detected at the stations, were not included in the average calculations.

5.4 WATER

Surface water and groundwater are monitored at PORTS. Groundwater monitoring is discussed in Chap. 6, along with surface water monitoring conducted as part of the groundwater monitoring program. Non-radiological surface water monitoring primarily consists of sampling water discharges associated with both DOE and USEC NPDES-permitted outfalls. In addition, non-radiological parameters are monitored in the Scioto River upstream and downstream of PORTS to determine whether discharges from PORTS affect water quality in the river.

5.4.1 Water Discharges (NPDES Outfalls)

5.4.1.1 DOE NPDES outfalls

Non-radiological discharges from DOE NPDES outfalls are regulated by the DOE PORTS NPDES permit. DOE PORTS has eight discharge points, or outfalls, through which water is discharged from the site. Three outfalls discharge directly to surface water, four discharge to the USEC X-6619 Sewage Treatment Plant (USEC NPDES Outfall 003), and one discharges to the X-2230M Holding Pond (DOE Outfall 012). Outfalls 612 and 613 were added in December 2002 when the new NPDES permit for DOE PORTS became effective (see Chap. 2, Sect. 2.3.4.1); however, Outfall 612 is currently inactive because the X-625 Groundwater Treatment Facility was placed on stand-by with the approval of Ohio EPA in July 2003. Chapter 4, Sect. 4.3.5.1, provides a brief description of each DOE outfall and provides a site diagram showing each DOE PORTS NPDES outfall (see Chap. 4, Fig. 4.2).

Ohio EPA selects the chemical parameters that must be monitored at each outfall based on the chemical characteristics of the water that flows into the outfall. For example, the DOE outfalls that discharge water from the groundwater treatment facilities (Outfalls 015, 608, 610, 611, and 612) are monitored for trichloroethene because the groundwater treatment facilities treat water contaminated with this chemical. The following chemicals are monitored at each DOE outfall.

- DOE NPDES Outfall 012 (X-2230M Holding Pond) – chlorine, iron, oil and grease, suspended solids, total PCBs, and trichloroethene.
- DOE NPDES Outfall 013 (X-2230N Holding Pond) – chlorine, oil and grease, suspended solids, and total PCBs.
- DOE NPDES Outfall 015 (X-624 Groundwater Treatment Facility) – total PCBs and trichloroethene.
- DOE NPDES Outfall 608 (X-622 Groundwater Treatment Facility) – trichloroethene and *trans*-1,2-dichloroethene.
- DOE NPDES Outfall 610 (X-623 Groundwater Treatment Facility) – trichloroethene and *trans*-1,2-dichloroethene.
- DOE NPDES Outfall 611 (X-622T Groundwater Treatment Facility) – trichloroethene.
- DOE NPDES Outfall 612 (X-625 Groundwater Treatment Facility) –iron and trichloroethene. This outfall is currently inactive because the X-625 Groundwater Treatment Facility was placed on stand-by with approval from Ohio EPA on July 9, 2003.
- DOE NPDES Outfall 613 (X-6002A Recirculating Hot Water Plant particle separator) – chlorine and suspended solids.

In 2003, none of the discharge limitations for DOE NPDES outfalls were exceeded; therefore, the overall DOE NPDES compliance rate with the NPDES permit was 100%.

5.4.1.2 USEC NPDES outfalls

Non-radiological discharges from USEC NPDES outfalls are regulated by the USEC NPDES permit that became effective on March 1, 2000. USEC is responsible for 11 NPDES outfalls through which water is discharged from the site (see Chap. 4, Fig. 4.2). Eight outfalls discharge directly to surface

water, and three discharge to another USEC NPDES outfall before leaving the site. Chapter 4, Sect. 4.3.5.2, provides a brief description of each USEC NPDES outfall. The following chemicals are monitored at each USEC outfall.

- USEC NPDES Outfall 001 (X-230J7 East Holding Pond) – arsenic, copper, fluoride, manganese, nickel, oil and grease, suspended solids, zinc
- USEC NPDES Outfall 002 (X-230K South Holding Pond) – fluoride, manganese, mercury, oil and grease, silver, suspended solids, thallium
- USEC NPDES Outfall 003 (X-6619 Sewage Treatment Plant) – ammonia-nitrogen, biochemical oxygen demand, chlorine, copper, fecal coliform (May-October only), mercury, nitrate-nitrogen, oil and grease, silver, suspended solids, zinc
- USEC NPDES Outfall 004 (Cooling Tower Blowdown) – copper, dissolved solids, oil and grease, suspended solids, zinc
- USEC NPDES Outfall 005 (X-611B Lime Sludge Lagoon) – suspended solids, PCBs
- USEC NPDES Outfall 009 (X-230L North Holding Pond) – fluoride, manganese, oil and grease, suspended solids, zinc
- USEC NPDES Outfall 010 (X-230J5 Northwest Holding Pond) – manganese, oil and grease, suspended solids, zinc
- USEC NPDES Outfall 011 (X-230J6 Northeast Holding Pond) – copper, fluoride, oil and grease, suspended solids, zinc
- USEC NPDES Outfall 602 (X-621 Coal Pile Runoff Treatment Facility) – iron, manganese, settleable solids, suspended solids
- USEC NPDES Outfall 604 (X-700 Bionitrification Facility) – copper, iron, nickel, nitrate-nitrogen, zinc
- USEC NPDES Outfall 605 (X-705 Decontamination Microfiltration System) – ammonia-nitrogen, chromium, hexavalent chromium, copper, iron, Kjeldahl nitrogen, nickel, nitrate-nitrogen, nitrite-nitrogen, oil and grease, sulfate, suspended solids, trichloroethene, zinc

The USEC NPDES Permit also identifies four additional monitoring points that are not discharge points as described in the previous paragraphs. USEC NPDES Station Number 801 is a background monitoring location on the Scioto River upstream from USEC NPDES Outfalls 003 and 004. USEC NPDES Station Number 901 is a monitoring location on the Scioto River downstream from Outfalls 003 and 004 and located in the discharge plume from these two outfalls. Samples are collected from both of these monitoring points to measure toxicity to minnows and another aquatic organism (*Ceriodaphnia*).

USEC NPDES Station Number 902 is a monitoring location on Little Beaver Creek downstream from USEC NPDES Outfall 001, and USEC NPDES Station Number 903 is a monitoring location on Big Run Creek downstream from USEC NPDES Outfall 002. Water temperature is the only parameter measured at each of these monitoring points.

In 2003, the overall USEC NPDES compliance rate was 99.9%. During 2003, USEC experienced two exceedences of its NPDES permit limits as described below.

- The daily concentration discharge limitation for copper at USEC NPDES Outfall 003, 98 micrograms per liter (Fg/L) or part per billion (ppb), was exceeded in January 2003; the sample result was 189 Fg/L.
- The monthly average temperature limit at USEC NPDES Station Number 903 (16.7 °C) was exceeded in April 2003; the monthly average temperature was 16.8 °C.

5.4.2 Local Surface Water Monitoring

Non-radiological monitoring of local surface water locations was conducted on the Scioto River upstream and downstream of PORTS (sampling locations RW-6 and RW-1 – see Chap. 4, Fig. 4.4). Samples from the Scioto River are analyzed for total phosphate as phosphorus, fluoride, 28 metals, and PCBs. Each of these measurements, with the exception of PCBs, will detect naturally-occurring constituents; therefore, measurements from the upstream location are compared to the downstream location to assess whether PORTS activities have affected the river. Natural variation and manmade activities not related to PORTS can also cause sample variation.

Semiannual samples were collected for fluoride and total phosphate as phosphorus. The concentration of fluoride was the same at the upstream and downstream Scioto River sampling locations for each sampling event in 2003. Concentrations of total phosphate as phosphorus were not appreciably different in upstream and downstream samples collected in 2003: 0.32 and 0.14 milligram per liter (mg/L) or part per million (ppm) in upstream samples and 0.27 and 0.15 mg/L in downstream samples.

Quarterly samples were collected for PCBs and 28 metals from the upstream and downstream Scioto River sampling locations. PCBs were not detected in any of the samples collected in 2003. No significant differences in the concentrations of metals were noted at the upstream and downstream Scioto River sampling locations. Discharges of non-radiological constituents from PORTS do not appear to affect surface water quality in the Scioto River downstream from PORTS.

5.5 SEDIMENT

Sediment samples are collected annually at the same locations upstream and downstream from the PORTS reservation where surface water samples are collected and at the NPDES outfalls on the east and west sides of the reservation (see Chap. 4, Fig. 4.4). In 2003, samples were analyzed for 21 metals and PCBs, in addition to the radiological parameters discussed in Chap. 4.

Because metals occur naturally in the environment, the metals detected in the samples most likely did not result from activities at PORTS. The results of sampling conducted in 2003 appear to indicate that there are no appreciable differences in the concentrations of metals present in sediment samples taken upstream and downstream from PORTS.

Historically, PORTS sediment sampling has detected low levels of PCB contamination in the Little Beaver Creek east of PORTS. This contamination was caused by discharges of treated process water before 1988. PCBs were not detected in the sediment samples collected in 2003.

5.6 BIOLOGICAL MONITORING - FISH

In 2003, fish were collected from downstream sampling locations on Little Beaver Creek (RW-8) and the Scioto River (RW-1). Chapter 4, Fig. 4.4, shows the surface water monitoring locations where the fish were caught. Fish samples were analyzed for chromium and PCBs, in addition to the radiological parameters discussed in Chap. 4. Fish samples collected for this program were prepared by removing the head from each fish and pureeing the remainder of the fish. This method of sample preparation means that portions of the fish that are not usually eaten, such as the internal organs, are included in the sample analyzed by the laboratory.

PCBs were detected in 1 of 5 fish samples at 2.1 micrograms per gram (Fg/g) (or ppm) of total PCBs. The fish was a white bass caught in the Scioto River downstream from PORTS at surface water sampling location RW-1. Chapter 4, Fig. 4.4, shows the surface water monitoring location where the fish was caught.

PCBs, a widespread environmental contaminant, are often detected in fish. The Ohio Department of Health, which issues fish consumption advisories for Ohio, does not recommend eating fish that contain PCBs at concentrations above 1.9 ppm. However, this recommendation is based on concentrations of PCBs detected only in the portion of the fish that would be eaten (the fillet of the fish). PCBs and other contaminants tend to accumulate in the fatty portions of the fish and in the organs such as the liver, intestines, and kidneys. Because the fish samples from PORTS included the entire body of the fish (excluding the head), it is unknown whether PCBs were present above 1.9 ppm in only the fillet portion of the fish. The Ohio Sport Fish Consumption Advisory, available from the Ohio EPA, Division of Surface Water, should be consulted before eating any fish caught in Ohio waters.

In 2003, chromium was detected in 4 of 5 fish samples at concentrations ranging from 0.319 to 6.63 milligrams per kilogram (mg/kg) (or ppm). These fish were collected from both downstream sampling locations (Little Beaver Creek and the Scioto River). No upstream, or background, fish were collected in 2003. However, chromium was detected at 4.75 and 3.6 mg/kg in the background fish (fish caught in the Scioto River upstream from PORTS) collected in 2002 and at concentrations ranging from 2.09 to 5.82 mg/kg in fish caught downstream from PORTS in the Scioto River or Little Beaver Creek in 2002.

Chromium occurs naturally in soil and is often present in stream sediment and surface water. For example, chromium was detected in each of the four samples of surface water collected in 2003 at the upstream Scioto River sampling location (RW-6) and in the sediment sample collected from this location. The concentrations of chromium detected in fish caught upstream and downstream from PORTS in 2002-2003 are not appreciably different. The chromium detected in these fish is most likely due to naturally-occurring chromium.

6. GROUNDWATER PROGRAMS

6.1 SUMMARY

Groundwater monitoring at DOE PORTS is required by a combination of state and federal regulations, legal agreements with Ohio EPA and U.S. EPA, and DOE Orders. More than 400 monitoring wells are used to track the flow of groundwater and to identify and measure groundwater contaminants. Groundwater programs also include on-site surface water monitoring and water supply monitoring.

For the most part, the contaminated groundwater plumes present at PORTS did not change significantly in 2003. However, concentrations of volatile organic compounds are increasing at the southern edge of the X-749/X-120 groundwater plume, which is near the southern PORTS boundary. A barrier wall is installed at the southern edge of the plume, but volatile organics, including trichloroethene, have moved beyond the wall. Planning was begun in 2003 and actions were taken in 2004 to remediate and provide additional monitoring of this area.

6.2 INTRODUCTION

The PORTS reservation is the largest industrial user of water in the vicinity and obtains its water from three water supply well fields that are next to the Scioto River south of Piketon. The wells tap the Scioto River Valley buried aquifer. In 2003, total groundwater production from the water supply well fields averaged approximately 2.6 million gallons per day for the entire site (including USEC activities), based on data provided for July 2003 through June 2004. Groundwater directly beneath PORTS is not used as a domestic, municipal, or industrial water supply, and contaminants in the groundwater beneath PORTS do not affect the quality of the water in the Scioto River Valley buried aquifer. In addition, DOE has filed a deed notification at the Pike County Auditor's Office that restricts the use of groundwater beneath the PORTS site.

Groundwater monitoring at PORTS includes several activities. Monitoring wells are used to obtain information about groundwater. When the level of water, or groundwater elevation, is measured in a number of wells over a short period of time, the groundwater elevations, combined with information about the subsurface soil, can be used to estimate the rate and direction of groundwater flow. The rate and direction of groundwater flow can be used to predict the movement of contaminants in the groundwater and to develop ways to control or remediate groundwater contamination. Samples of water are also collected from groundwater monitoring wells and analyzed to obtain information about contaminants and naturally-occurring compounds in the groundwater.

6.3 GROUNDWATER MONITORING AT DOE PORTS

Groundwater monitoring at PORTS was initiated in the 1980s. Groundwater monitoring has been conducted in response to state and/or federal regulations, regulatory documents prepared by DOE PORTS, legal agreements between DOE and Ohio EPA or U.S. EPA, and DOE Orders.

Because of the numerous regulatory programs applicable to groundwater monitoring at PORTS, an *Integrated Groundwater Monitoring Plan* was developed to establish all groundwater monitoring requirements for PORTS. The initial plan, dated November 1998, was reviewed and approved by Ohio EPA and implemented at PORTS starting on April 1, 1999. The *Integrated Groundwater Monitoring*

Plan is periodically revised and approved by Ohio EPA. In 2003, groundwater monitoring at PORTS was performed under the *Integrated Groundwater Monitoring Plan* dated October 2002, which was effective throughout 2003.

Groundwater monitoring is also conducted to meet DOE Order requirements. Exit pathway monitoring assesses the effect of PORTS on off-site groundwater quality. DOE Orders are the basis for radiological monitoring of groundwater at PORTS.

Two water-bearing zones are present beneath PORTS: the Gallia and Berea formations. The Gallia is the uppermost water-bearing zone and contains most of the groundwater contamination at PORTS. The Berea is deeper than the Gallia and is usually separated from the Gallia by the Sunbury shale, which acts as a barrier to impede groundwater flow between the Gallia and Berea formations. Additional information about site hydrogeology is available in the PORTS Environmental Information Center. Chapter 3, Sect. 3.7, provides access requirements for the Information Center.

Several areas of groundwater contamination have been identified at PORTS. Groundwater contamination consists of volatile organic compounds (primarily trichloroethene) and radionuclides such as uranium and technetium-99. Groundwater monitoring results for 2003 generally indicate that:

- Groundwater flow directions and rates of flow were similar to those recorded in 2002.
- Groundwater contamination is contained within the reservation's boundaries.
- With two exceptions, the concentration of contaminants and the lateral extent of plume boundaries did not significantly increase in 2003.

Concentrations of volatile organic compounds are increasing at the southern edge of the X-749/X-120 groundwater plume, which is near the southern PORTS boundary. A barrier wall is installed at the southern edge of the plume, but volatile organics, including trichloroethene, have moved beyond the wall. Planning was begun in 2003 and actions were taken in 2004 to remediate and provide additional monitoring of this area.

In addition, the groundwater plume in the Quadrant II Groundwater Investigative Area expanded in 2003 based on a detection of trichloroethene at 200 Fg/L in the sample collected from the northwest corner of the monitoring area. Trichloroethene was not detected in samples collected from this location in 1999 and 2001.

The *2003 Groundwater Monitoring Report for the Portsmouth Gaseous Diffusion Plant* provides further details on the groundwater plumes at PORTS, specific monitoring well identifications, and analytical results for monitoring wells. This document and other documents referenced in this chapter are available in the PORTS Environmental Information Center.

This chapter also includes information on the groundwater treatment facilities at PORTS. These facilities receive contaminated groundwater from the groundwater monitoring areas and treat the water prior to discharge through the DOE PORTS permitted NPDES outfalls.

6.4 GROUNDWATER MONITORING AREAS

The *Integrated Groundwater Monitoring Plan* requires groundwater monitoring of 11 areas within the quadrants of the site designated by the RCRA Corrective Action Program. These areas (see Fig. 6.1) are:

- X-749/X-120/Peter Kiewit (PK) Landfill,
- Quadrant I Groundwater Investigative Area/X-749A Classified Materials Disposal Facility,
- Quadrant II Groundwater Investigative Area,
- X-701B Holding Pond,
- X-633 Pumphouse/Cooling Towers Area,
- X-616 Chromium Sludge Surface Impoundments,
- X-740 Waste Oil Handling Facility,
- X-611A Former Lime Sludge Lagoons,
- X-735 Landfills,
- X-734 Landfills, and
- X-533 Switchyard Area.

The *Integrated Groundwater Monitoring Plan* also contains requirements for (1) surface water monitoring in creeks and drainage ditches at PORTS that receive groundwater discharge, and (2) water supply monitoring.

In general, samples are collected from wells (or surface water locations) at each area listed above and are analyzed for metals, volatile organic compounds, and radiological constituents. Table 6.1 lists the analytical requirements for each groundwater monitoring area and other monitoring programs described in this chapter. DOE PORTS then compares constituents detected in the groundwater to standards called preliminary remediation goals to assess the potential for each constituent to affect human health and the environment. The preliminary remediation goals have been determined as part of the RCRA Corrective Action Program at PORTS. Preliminary remediation goals are based on naturally occurring concentrations of some constituents or on risk-based numbers calculated by the EPA, or are determined through a site-specific risk assessment.

6.4.1 X-749 Contaminated Materials Disposal Facility/X-120 Old Training Facility/PK Landfill

In the southernmost portion of PORTS, groundwater concerns focus on three contaminant sources: X-749 Contaminated Materials Disposal Facility, X-120 Old Training Facility, and PK Landfill.

6.4.1.1 X-749 Contaminated Materials Disposal Facility/X-120 Old Training Facility

The X-749 Contaminated Materials Disposal Facility is a landfill located in the south-central section of the facility. The landfill covers approximately 7.5 acres and was built in an area of highest elevation within the southern half of PORTS. The landfill operated from 1955 to 1990, during which time buried wastes were generally contained in metal drums or other containers compatible with the waste.

The northern portion contains waste contaminated with industrial solvents, waste oils from plant compressors and pumps, sludges classified as hazardous, and low-level radioactive materials. The southern portion contains non-hazardous, low-level radioactive scrap materials.

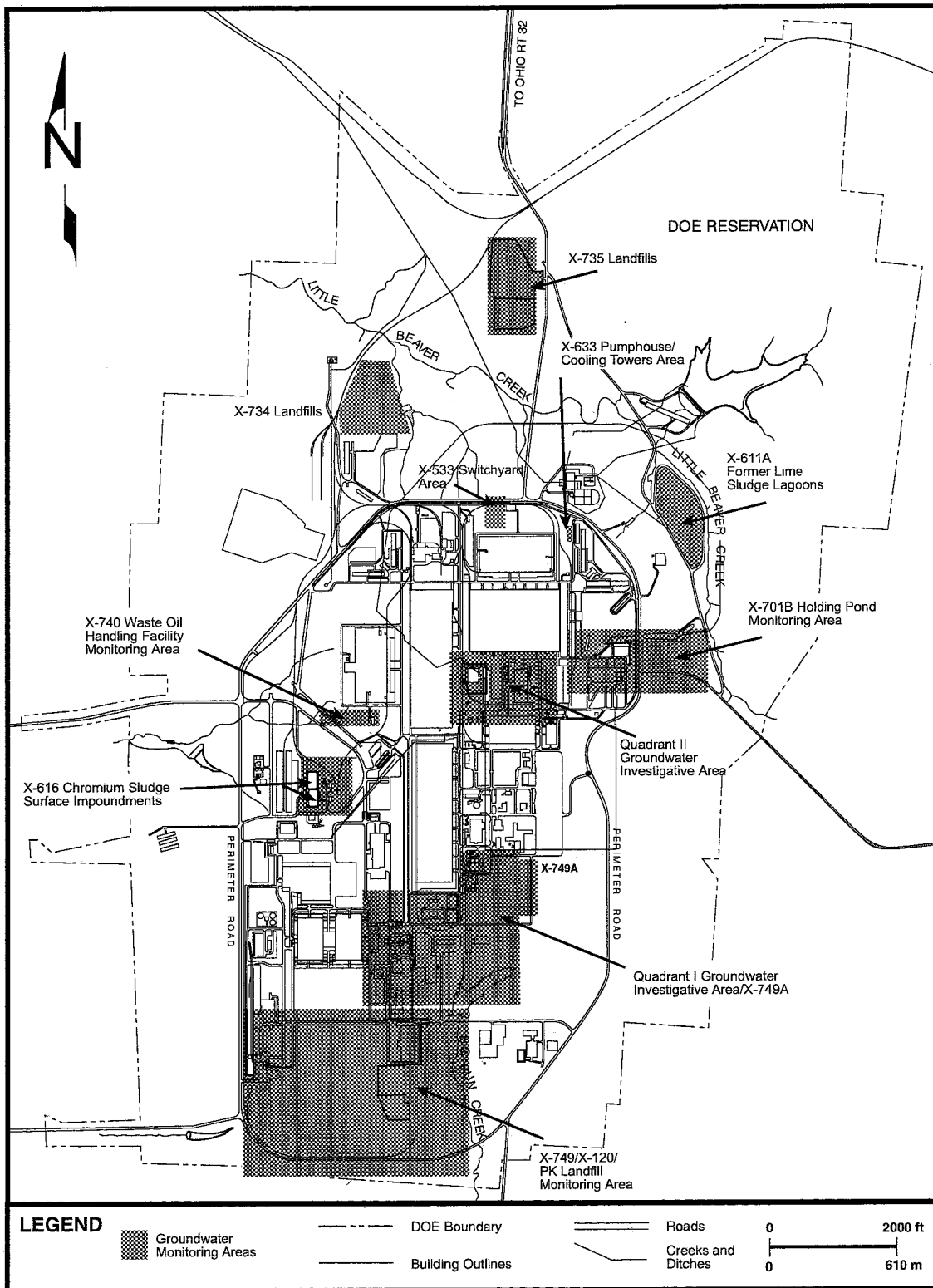


Fig. 6.1. Groundwater monitoring areas at PORTS.

Table 6.1. Analytical parameters for monitoring areas and programs at PORTS

Monitoring Area or Program	Analytes	
X-749/X-120/PK Landfill ^a		
X-749/X-120 plume	volatile organic compounds ^b technetium-99 total U, ^{233/234} U, ²³⁵ U, ²³⁶ U, ²³⁸ U ^c alkalinity	chloride sulfate total metals ^c : Ca, Fe, Mg, K, Na transuranics ^c : ²⁴¹ Am, ²³⁷ Np, ²³⁸ Pu, ^{239/240} Pu
PK Landfill	volatile organic compounds ^b technetium-99 total U, ^{233/234} U, ²³⁵ U, ²³⁶ U, ²³⁸ U ^c alkalinity chloride sulfate fluoride	total metals ^c : As, Cd, Ca, Cr, Co, Cu, Fe, Pb, Mg, Ni, K, Se, Na, V, Zn mercury transuranics ^c : ²⁴¹ Am, ²³⁷ Np, ²³⁸ Pu, ^{239/240} Pu Arochlor-1260
Quadrant I Groundwater Investigative Area ^a		
X-231B plume	volatile organic compounds ^{b, d} technetium-99 total U, ^{233/234} U, ²³⁵ U, ²³⁶ U, ²³⁸ U ^c alkalinity chloride	sulfate total metals ^{c, d} : Ca, Fe, Mg, Mn, K, Na transuranics ^c : ²⁴¹ Am, ²³⁷ Np, ²³⁸ Pu, ^{239/240} Pu
X-749A Classified Materials Disposal Facility	volatile organic compounds ^e technetium-99 total U, ^{233/234} U, ²³⁵ U, ²³⁶ U, ²³⁸ U ^c alkalinity chloride sulfate nitrite nitrate ammonia	total metals ^c : Sb, As, Ba, Be, Cd, Ca, Cr, Co, Cu, Fe, Pb, Mg, Mn, Ni, K, Se, Ag, Na, Tl, V, Zn transuranics ^c : ²⁴¹ Am, ²³⁷ Np, ²³⁸ Pu, ^{239/240} Pu chemical oxygen demand total dissolved solids
Quadrant II Groundwater Investigative Area ^a		
X-701B Holding Pond ^a	volatile organic compounds ^{b, d} technetium-99 total U, ^{233/234} U, ²³⁵ U, ²³⁶ U, ²³⁸ U ^c alkalinity chloride	chloride sulfate total metals ^c : Ca, Fe, Mg, K, Na transuranics ^c : ²⁴¹ Am, ²³⁷ Np, ²³⁸ Pu, ^{239/240} Pu
X-633 Pumphouse/Cooling Towers Area	total metals ^c : Cr	sulfate total metals ^{c, d} : Ca, Cd, Co, Cr, Fe, Mg, Mn, K, Pb, Na, Ni, Tl transuranics ^c : ²⁴¹ Am, ²³⁷ Np, ²³⁸ Pu, ^{239/240} Pu

Table 6.1. Analytical parameters for monitoring areas and programs at PORTS (continued)

Monitoring Area or Program		Analytes
X-616 Chromium Sludge Surface Impoundments	volatile organic compounds ^b technetium-99 total U, ^{233/234} U, ²³⁵ U, ²³⁶ U, ²³⁸ U ^c alkalinity	chloride sulfate total metals ^c : Ca, Fe, Mg, K, Na, Ba, Cd, Cr, Pb, Mn, Ni, Sb, Tl
X-740 Waste Oil Handling Facility ^a	volatile organic compounds ^b technetium-99 total U, ^{233/234} U, ²³⁵ U, ²³⁶ U, ²³⁸ U ^c alkalinity	chloride sulfate total metals ^c : Ca, Fe, Mg, K, Na transuranics ^c : ²⁴¹ Am, ²³⁷ Np, ²³⁸ Pu, ^{239/240} Pu
X-611A Former Lime Sludge Lagoons	total metals ^c : Be, Cr	
X-735 Landfills	volatile organic compounds ^e technetium-99 total U, ^{233/234} U, ²³⁵ U, ²³⁶ U, ²³⁸ U ^c alkalinity chloride sulfate nitrite nitrate ammonia	total metals ^c : Sb, As, Ba, Be, Cd, Ca, Cr, Co, Cu, Fe, Pb, Mg, Mn, Ni, K, Se, Ag, Na, Tl, V, Zn transuranics ^c : ²⁴¹ Am, ²³⁷ Np, ²³⁸ Pu, ^{239/240} Pu chemical oxygen demand total dissolved solids
X-734 Landfills	volatile organic compounds ^e technetium-99 total U, ^{233/234} U, ²³⁵ U, ²³⁶ U, ²³⁸ U ^c alkalinity chloride sulfate nitrite nitrate ammonia	total metals ^c : Sb, As, Ba, Be, Cd, Ca, Cr, Co, Cu, Fe, Pb, Mg, Mn, Ni, K, Se, Ag, Na, Tl, V, Zn transuranics ^c : ²⁴¹ Am, ²³⁷ Np, ²³⁸ Pu, ^{239/240} Pu chemical oxygen demand total dissolved solids
X-533 Switchyard Area	total metals ^c : Cd, Co, Ni	
Surface Water	volatile organic compounds ^b technetium-99 total U, ^{233/234} U, ²³⁵ U, ²³⁶ U, ²³⁸ U ^c alkalinity	chloride sulfate total metals ^c : Ca, Fe, Mg, K, Na transuranics ^c : ²⁴¹ Am, ²³⁷ Np, ²³⁸ Pu, ^{239/240} Pu
Water Supply	volatile organic compounds ^b technetium-99 total U, ^{233/234} U, ²³⁵ U, ²³⁶ U, ²³⁸ U ^c alkalinity	chloride sulfate total metals ^c : Ca, Fe, Mg, K, Na transuranics ^c : ²⁴¹ Am, ²³⁷ Np, ²³⁸ Pu, ^{239/240} Pu

Table 6.1. Analytical parameters for monitoring areas and programs at PORTS (continued)

Monitoring Area or Program	Analytes	
Exit Pathway	volatile organic compounds ^b technetium-99 total U, ^{233/234} U, ²³⁵ U, ²³⁶ U, ²³⁸ U ^c alkalinity	chloride sulfate total metals ^c : Ca, Fe, Mg, K, Na transuranics ^c : ²⁴¹ Am, ²³⁷ Np, ²³⁸ Pu, ^{239/240} Pu

^aSelected well(s) in this area are sampled once every two years for a comprehensive list of over 200 potential contaminants (Title 40, Code of Federal Regulations, Part 264 Appendix IX – Appendix to Ohio Administrative Code Rule 3745-54-98).

^bAcetone, benzene, bromodichloromethane, bromoform, carbon disulfide, carbon tetrachloride, chlorobenzene, chloroethane, chloroform, dibromochloromethane, 1,2-dichlorobenzene, 1,4-dichlorobenzene, 1,1-dichloroethane, 1,2-dichloroethane, 1,1-dichloroethene, cis-1,2-dichloroethene, trans-1,2-dichloroethene, ethylbenzene, bromomethane, chloromethane, methylene chloride, 2-butanone (methyl ethyl ketone), 4-methyl-2-pentanone (methyl isobutyl ketone), 1,1,2,2-tetrachloroethane, tetrachloroethene, toluene, 1,1,1-trichloroethane, 1,1,2-trichloroethane, trichloroethene, trichlorofluoromethane (CFC-11), vinyl chloride, xylenes (M+P xylenes).

^cAppendix C lists the symbols for metals and transuranic radionuclides.

^dNot all wells at this area are analyzed for all metals listed or for volatile organic compounds.

^eVolatile organic compounds listed in footnote b plus: acrylonitrile, bromochloromethane, 1,2-dibromo-3-chloropropane, 1,2-dibromoethane, trans-1,4-dichloro-2-butene, 1,2-dichloropropane, cis-1,3-dichloropropene, trans-1,3-dichloropropene, 2-hexanone (methyl butyl ketone), dibromomethane, iodomethane, styrene, 1,1,1,2-tetrachloroethane, 1,2,3-trichloropropane, and vinyl acetate.

The initial closure of the X-749 landfill included installation of (1) a multimedia cap, (2) a barrier wall along the north side and northwest corner of X-749, and (3) subsurface groundwater drains on the northern half of the east side and the southwest corner, including one sump within each of the groundwater drains. The barrier wall and subsurface drains extend down to bedrock. An additional barrier wall on the south and east sides of the X-749 landfill was constructed in 2002. The groundwater drain and sump on the east side of the landfill were removed for construction of this barrier wall. Groundwater from the remaining subsurface drain is treated at the X-622 Groundwater Treatment Facility and discharged through DOE NPDES Outfall 608, which flows to the USEC Sewage Treatment Plant.

The leading edge of the contaminated groundwater plume emanating from the X-749 landfill has been approaching the southern boundary of the PORTS reservation. In 1994, a subsurface barrier wall was completed across a portion of this southern boundary. The X-749 South Barrier Wall is designed to inhibit migration of the plume off plant property prior to the implementation of a final remedial measure.

The X-120 Old Training Facility covered an area of approximately 11.5 acres near the present-day XT-847 building. The X-120 facility, which no longer exists, included a machine shop, metal shop, paint shop, and several warehouses used during the construction of PORTS in the 1950s. Groundwater in the vicinity of this facility contains primarily trichloroethene. In 1996, a horizontal well was installed along the approximate axis of the X-120 plume. Contaminated groundwater flows from this well to the X-625 Groundwater Treatment Facility. On July 9, 2003, operation of the X-625 Groundwater Treatment Facility and horizontal well was placed on stand-by with approval from Ohio EPA.

The *Comprehensive Monitoring Program for the X-749 and Peter Kiewit Landfill Areas for the Portsmouth Gaseous Diffusion Plant* was developed in 2003 to monitor the effect of the new X-749 barrier wall on groundwater quality and migration in the northern area of the X-749 plume and at the PK Landfill. Groundwater quality monitoring required by the program began in the fourth quarter of 2003.

Three wells that monitor the X-749 South Barrier Wall at the leading edge of the groundwater plume are sampled quarterly. Twenty-seven wells (26 monitoring wells and 1 sump) are sampled semiannually, 13 wells are sampled annually, and 10 wells are sampled biennially to monitor the X-749/X-120 plume. Beginning in the fourth quarter of 2003, seven wells that were not previously part of the monitoring program for the X749/X-120 plume and 13 wells that were currently part of the monitoring program for X-749/X-120 plume began quarterly sampling as required by the *Comprehensive Monitoring Program*. Table 6.1 lists the analytical parameters for the wells in this area.

6.4.1.2 PK Landfill

The PK Landfill is located west of Big Run Creek just south of the X-230K Holding Pond. The landfill, which began operations in 1952, was used as a salvage yard, burn pit, and trash area during the construction of PORTS. After the initial construction, the disposal site was operated as a sanitary landfill until 1968, when soil was graded over the site and the area was seeded with native grasses.

During site investigations, intermittent seeps were observed emanating from the PK Landfill into Big Run Creek. In 1994, a portion of Big Run Creek was relocated approximately 50 ft to the east. A groundwater collection system was installed in the old creek channel to capture the seeps emanating from the landfill. A second collection system was constructed in 1997 on the southeastern landfill boundary to contain the groundwater plume migrating toward Big Run Creek from the southern portion of the PK landfill. A cap was constructed over the landfill in 1998.

In 2002, a 5-year review was completed for the PK Landfill to evaluate the effectiveness of the corrective measures implemented at this area (see the report entitled *X-611A Prairie and the X-749B*

Peter Kiewit Landfill Five-Year Evaluation Report for the Portsmouth Gaseous Diffusion Plant, Piketon, Ohio). In response to the findings of the 5-year review, the *Comprehensive Monitoring Program for the X-749 and Peter Kiewit Landfill Areas for the Portsmouth Gaseous Diffusion Plant* was developed to provide additional data to evaluate the effectiveness of the landfill cap and groundwater collection systems, to determine whether a barrier wall is needed on the north and west sides of the PK Landfill, and to monitor the effect of the new X-749 barrier wall as previously described.

Ten wells are sampled semiannually to monitor this area. Two sumps that accumulate groundwater within the groundwater collection systems are sampled quarterly. Beginning in the fourth quarter of 2003, 8 of the 10 PK Landfill monitoring wells began quarterly sampling as required by the *Comprehensive Monitoring Program*. In addition, quarterly sampling of two manholes in the PK Landfill groundwater collection systems began in the fourth quarter. Table 6.1 lists the analytical parameters for the wells and sumps in this area.

6.4.1.3 Monitoring results for the X-749/X-120/PK Landfill in 2003

A contaminated groundwater plume is associated with the X-749/X-120/PK Landfill groundwater monitoring area (see Fig. 6.2). The most extensive and most concentrated constituents associated with the X-749/X-120 plume are volatile organic compounds, particularly trichloroethene. The plume perimeter (defined as 5 Fg/L of trichloroethene) for all except the southern portion of the plume did not change in 2003. In the southern portion of the plume, however, trichloroethene was detected above 5 Fg/L in both samples collected from well X749-97G (downgradient from the south barrier wall). Concentrations of trichloroethene, technetium-99, and/or other volatile organic compounds continued to increase in wells upgradient from the south barrier wall (wells X749-PZ04G, X749-44G, and X749-45G). Planning was begun in 2003 and actions were taken in 2004 to remediate and provide additional monitoring of this area.

In addition to volatile organic compounds, inorganics (metals) and radionuclides have also been detected in the groundwater beneath the X-749 area. Remediation of groundwater is being accomplished in accordance with the RCRA Corrective Action Program.

Some of the wells associated with the PK Landfill also appear to be contaminated with low levels of volatile organic compounds, but usually at concentrations below preliminary remediation goals. Vinyl chloride, however, was detected in samples collected from wells PK-17B and PK-21B at concentrations ranging from 4.5 to 35 Fg/L, which is above the preliminary remediation goal of 2 Fg/L. Vinyl chloride is typically detected in these wells.

Cobalt is of special interest in the PK Landfill monitoring area and was detected in three wells in 2003 at concentrations above the preliminary remediation goal. Remediation of groundwater is being accomplished in accordance with the RCRA Corrective Action Program.

6.4.2 Quadrant I Groundwater Investigative Area/X-749A Classified Materials Disposal Facility

In the northern portion of Quadrant I, groundwater concerns focus on two areas: the Quadrant I Groundwater Investigative Area and the X-749A Classified Materials Disposal Facility. The X-231B Southwest Oil Biodegradation Plot is a part of the Quadrant I Groundwater Investigative Area and was monitored prior to implementation of the *Integrated Groundwater Monitoring Plan*. The X-749A was also monitored prior to implementation of the *Integrated Groundwater Monitoring Plan* under requirements for solid waste landfills.

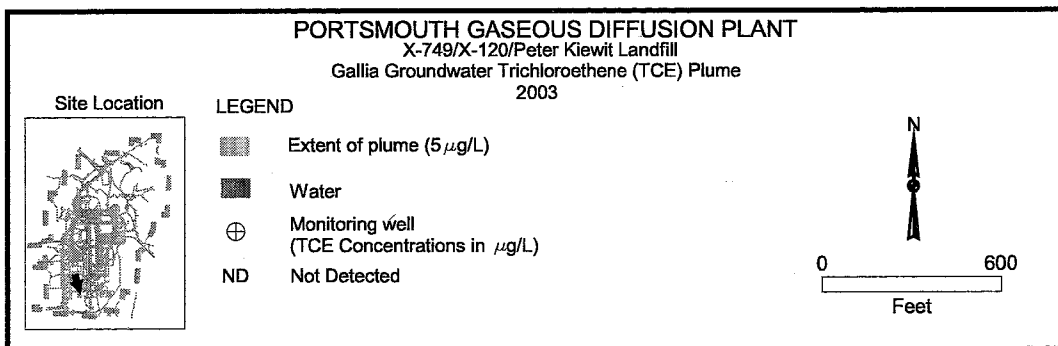
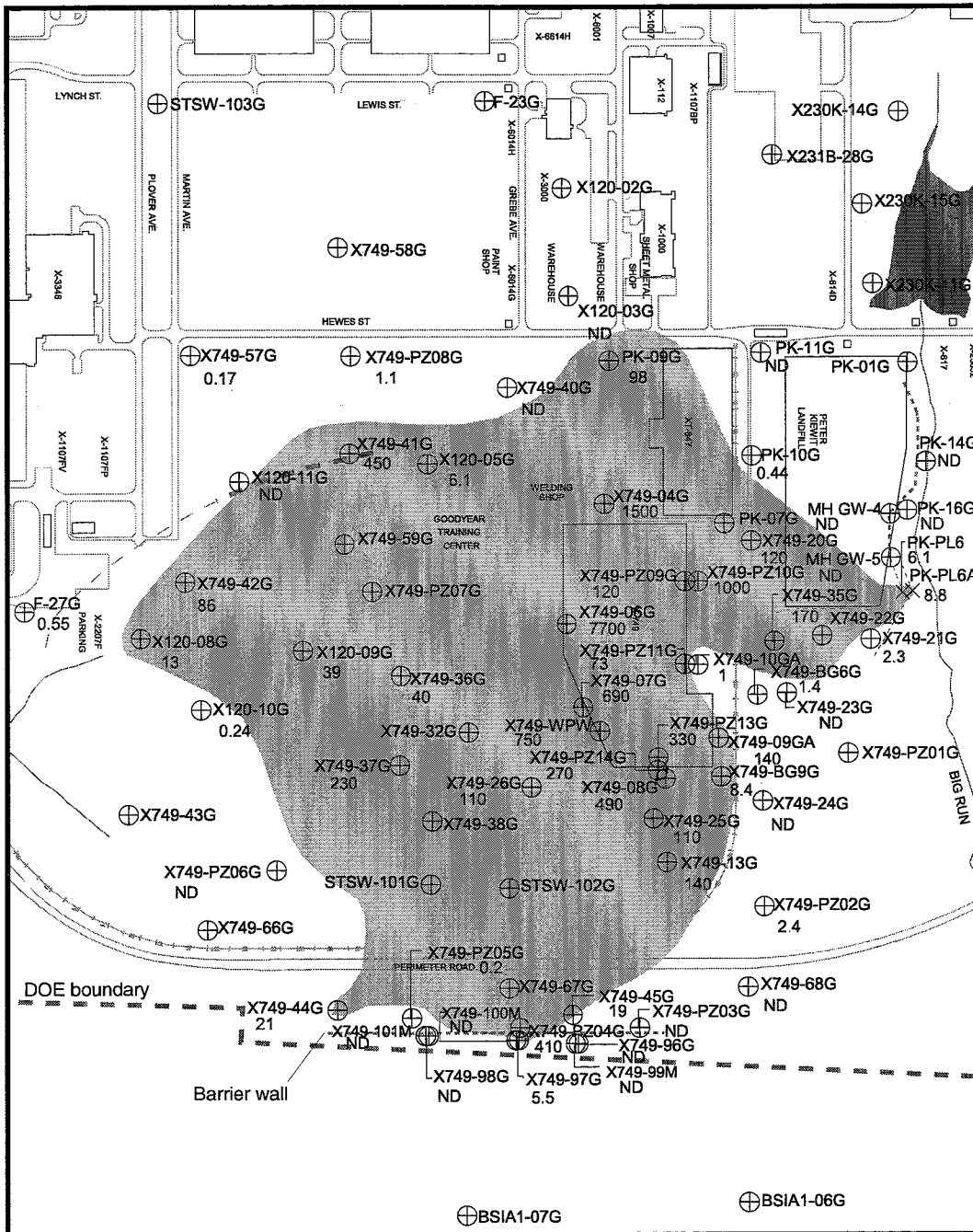


Fig. 6.2. Trichloroethene-contaminated Gallia groundwater plume at the X-749/X-120/PK Landfill.

6.4.2.1 X-231B Southwest Oil Biodegradation Plot

The X-231B Southwest Oil Biodegradation Plot was used from 1976 to 1983 for land application of contaminated oil/solvent mixtures generated from the enrichment process and maintenance activities. The X-231B area, located west of the X-600 Steam Plant, consisted of two disposal plots, each surrounded by an elevated soil berm, that were periodically fertilized and plowed to enhance aeration and promote biological degradation of waste oil.

Three groundwater extraction wells were installed in the Gallia in 1991 as part of the X-231B interim remedial measure. Eleven additional groundwater extraction wells were installed in 2001-2002 and began operation in 2002. The extracted groundwater is treated at the X-622 Groundwater Treatment Facility and discharged through DOE NPDES Outfall 608, which flows to the USEC Sewage Treatment Plant. A multimedia landfill cap was installed over this area in 2000 to minimize water infiltration and control the spread of contamination.

Twenty-two wells are sampled semiannually as part of the monitoring program for the Quadrant I Groundwater Investigative Area. An additional 16 wells are sampled annually or biennially. Table 6.1 lists the analytical parameters for the wells in this area.

6.4.2.2 X-749A Classified Materials Disposal Facility

The 6-acre X-749A Classified Materials Disposal Facility operated from 1953 through 1988 for the disposal of wastes classified under the Atomic Energy Act. Potential contaminants include PCBs, asbestos, radionuclides, and industrial waste. Closure of the landfill, completed in 1994, included the construction of a multilayer cap and the installation of a drainage system to collect surface water runoff. The drainage system discharges via a USEC NPDES-permitted outfall.

Ten wells are sampled semiannually as part of the routine monitoring program for the X-749A landfill. Table 6.1 lists the analytical parameters for the wells in this area.

6.4.2.3 Monitoring results for the Quadrant I Groundwater Investigative Area/X-749A in 2003

A contaminated groundwater plume consisting primarily of trichloroethene is associated with the Quadrant I Groundwater Investigative Area (see Fig. 6.3). Other volatile organic compounds are also present in the plume. The eastern edge of the trichloroethene plume in this area contracted slightly in 2003 because trichloroethene was detected at less than 5 Fg/L (the definition of the plume perimeter) in well X749A-01G.

Concentrations of trichloroethene detected in several wells within the plume have decreased when compared to data collected prior to 2002 because of the 11 new extraction wells in the Quadrant I Groundwater Investigative Area, which began operation in April 2002. For example, trichloroethene was detected at 300 and 600 Fg/L in samples collected during 2003 from well X231B-02G, which is in the center of the plume near extraction well EW-2. Concentrations of trichloroethene detected in samples from this well in 1999-2001 ranged from 3100 to 5500 Fg/L.

Inorganics (metals) and radionuclides have also been detected in the groundwater beneath the area. Remediation of groundwater is being accomplished in accordance with the RCRA Corrective Action Program.

Statistical evaluations of data collected from wells at the X-749A landfill are also completed to monitor the landfill for releases. In the second quarter of 2003, the control limit for alkalinity was exceeded in the sample collected from well X749A-05G. After additional data collection, the initial exceedence appeared to be the result of natural variation related to above-average precipitation and corresponding high groundwater levels in the second quarter of 2003. DOE provided this information to Ohio EPA in a letter dated August 27, 2003. Ohio EPA accepted DOE's explanation of the exceedence in a letter dated November 6, 2003. Statistical evaluations of data collected from X-749A wells in the fourth quarter of 2003 indicated that a release from the landfill did not occur.

6.4.3 Quadrant II Groundwater Investigative Area

The Quadrant II Groundwater Investigative Area consists of an area of groundwater contamination with several potential sources. One of these sources, the X-701C Neutralization Pit, was monitored prior to implementation of the *Integrated Groundwater Monitoring Plan*. The X-701C Neutralization Pit was an open-topped neutralization pit that received process effluents and basement sump wastewater such as acid and alkali solutions and rinse water contaminated with trichloroethene and/or trichloroethane from metal cleaning operations. The X-701C Neutralization Pit was located within a trichloroethene plume centered around the X-700 and X-705 buildings. The pit was removed in 2001.

The natural groundwater flow direction in this area is to the east toward Little Beaver Creek. The groundwater flow pattern has been changed in this area by use of sump pumps in the basements of the X-700 and X-705 buildings. Thus, the groundwater plume in this area does not spread but instead flows toward the sumps where it is collected and then treated at the X-622T Groundwater Treatment Facility. This facility discharges through DOE NPDES Outfall 611, which flows to the USEC Sewage Treatment Plant. Ten wells are sampled annually as part of the monitoring program for this area. An additional 15 wells are sampled biennially. Table 6.1 lists the analytical parameters for the wells in this area.

6.4.3.1 Monitoring results for the Quadrant II Groundwater Investigative Area in 2003

A contaminated groundwater plume consisting primarily of trichloroethene is associated with the Quadrant II Groundwater Investigative Area (see Fig. 6.4). The plume expanded in 2003 based on a detection of trichloroethene at 200 Fg/L in the sample collected from well X705-04G, which is in the northwest corner of the monitoring area. Trichloroethene was not detected in samples collected from this well in 1999 and 2001 (the well is sampled biennially).

Numerous other volatile organics were also detected within the plume. Inorganics (metals) and radionuclides were also detected in 2003. Remediation of groundwater is being accomplished in accordance with the RCRA Corrective Action Program.

6.4.4 X-701B Holding Pond

In the eastern portion of Quadrant II, groundwater concerns focus on three areas: the X-701B Holding Pond, the X-230J7 Holding Pond, and the X-744Y Waste Storage Yard.

The X-701B Holding Pond was used from the beginning of plant operations in 1954 until November 1988. The pond was designed for neutralization and settlement of acid waste from several sources. Trichloroethane and trichloroethene were also discharged to the pond. Two sludge retention basins were located west of the holding pond. The X-230J7 Holding Pond received wastewater from the X-701B Holding Pond. The X-744Y Waste Storage Yard is south of the X-701B Holding Pond. The yard is approximately 15 acres and surrounds the X-744G Bulk Storage Building. RCRA hazardous waste was managed in this area.

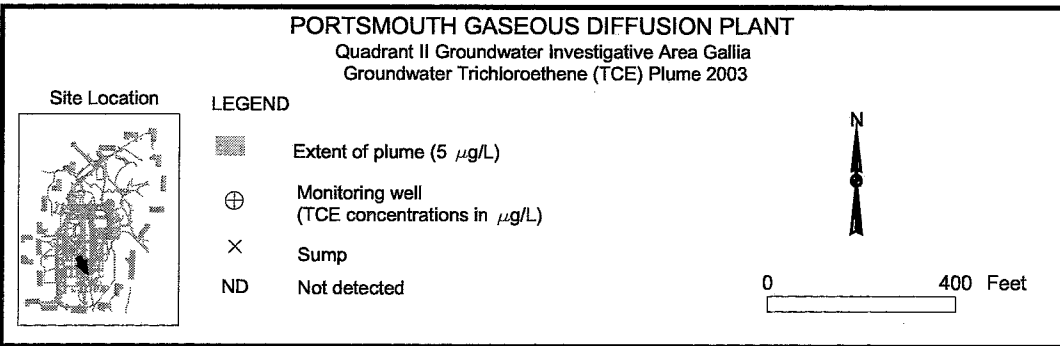
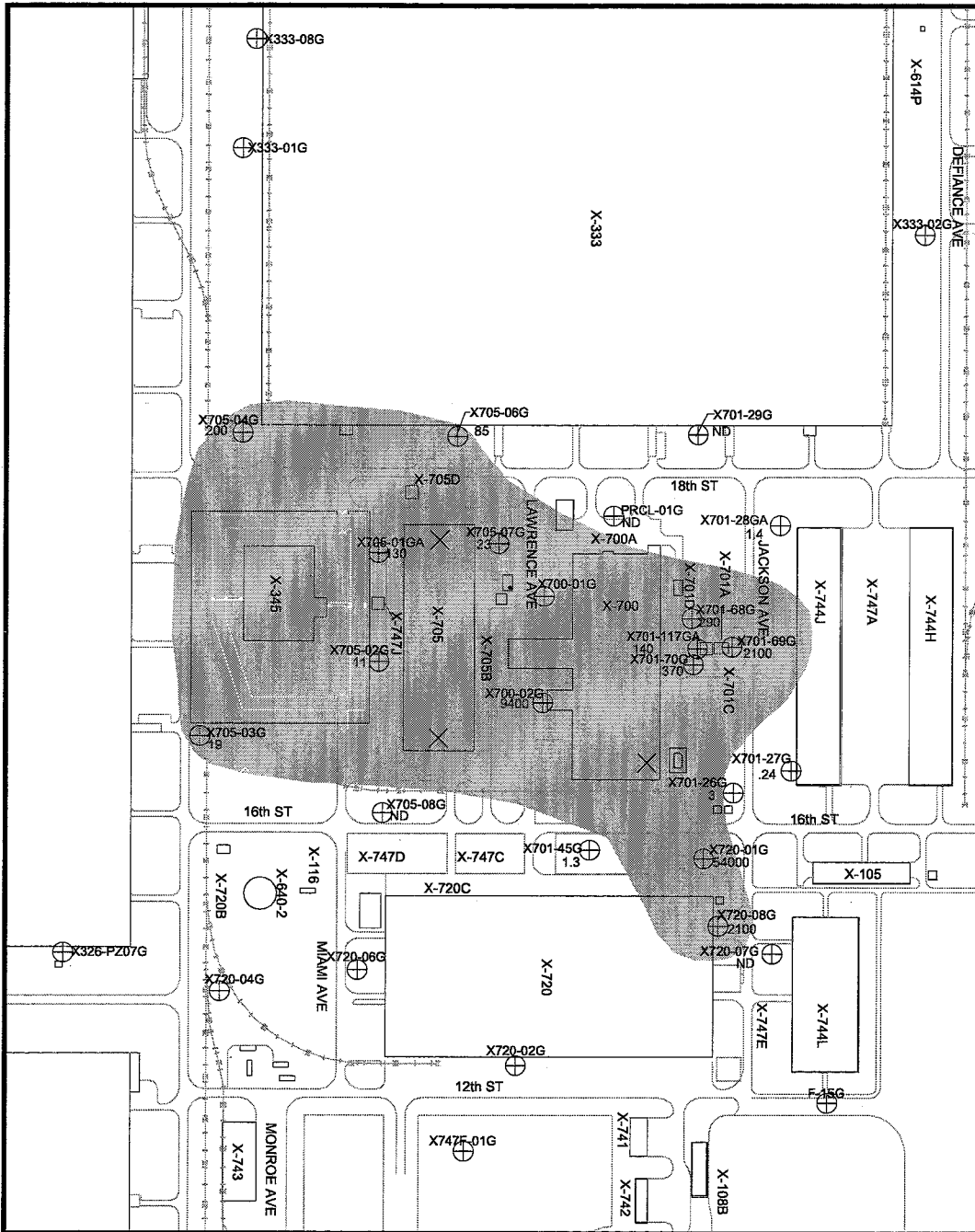


Fig. 6.4. Trichloroethene-contaminated Gallia groundwater plume at the Quadrant II Groundwater Investigative Area.

A contaminated groundwater plume extends from the X-701B Holding Pond to Little Beaver Creek. Three groundwater extraction wells were installed southeast of the X-701B Holding Pond as part of the ongoing RCRA closure of the unit. These wells were designed to intercept contaminated groundwater emanating from the holding pond area before it could join the existing groundwater contaminant plume. Extracted groundwater is processed at the X-623 Groundwater Treatment Facility and discharges through DOE NPDES Outfall 610, which flows to the USEC Sewage Treatment Plant. This facility also processes water recovered from a shallow sump in the bottom of the X-701B Holding Pond.

Two groundwater interceptor trenches (French drains) are used to intercept trichloroethene-contaminated groundwater emanating from X-701B. These interceptor trenches, called the X-237 Groundwater Collection System, have significantly reduced trichloroethene migration into Little Beaver Creek. The 660-foot-long primary trench has two sumps in the backfill, and a 440-foot-long secondary trench intersects the primary trench. The extracted groundwater is treated at the X-624 Groundwater Treatment Facility and discharges through DOE NPDES Outfall 015, which flows to Little Beaver Creek.

Thirty-three wells are sampled semiannually as part of the monitoring program for this area. An additional 11 wells are sampled annually or biennially. Table 6.1 lists the analytical parameters for the wells in this area.

6.4.4.1 Monitoring results for the X-701B Holding Pond in 2003

The trichloroethene plume at this groundwater monitoring area contains the highest concentrations of trichloroethene measured in groundwater at PORTS. Numerous other volatile organics are also detected in samples collected from the monitoring wells in this area. The plume perimeter did not change significantly from 2002 to 2003 (see Fig. 6.5). Additionally, the second trichloroethene plume in the X-701B monitoring area (the plume southwest of the X-744G Bulk Storage Building) did not change significantly in 2003.

Samples from four wells in the western portion of the monitoring area were analyzed for selected metals (cadmium, chromium, cobalt, lead, manganese, nickel, and thallium). Chromium, cobalt, and/or thallium were detected above the respective preliminary remediation goal in three of the four wells. Samples from five wells near the X-744G Bulk Storage Building were analyzed for cadmium and nickel, which were detected above preliminary remediation goals in three of the five wells.

Radionuclides were also detected in the groundwater in this area. Remediation of groundwater is being accomplished in accordance with the RCRA Corrective Action Program.

6.4.5 X-633 Pumphouse/Cooling Towers Area

The X-633 Pumphouse/Cooling Towers Area consists of a recirculating water pumphouse and four cooling towers with associated basins. Chromium-based corrosion inhibitors were added to the cooling water until the early 1990s, when the system was converted to a phosphate-based inhibitor.

The X-633 Pumphouse/Cooling Towers Area was identified as an area of concern for potential metals contamination in 1996 based on historical analytical data for groundwater wells in this area. Samples from wells in this area were collected to assess the area for metals contamination. Based on the results of this study, this area was added to the PORTS groundwater monitoring program. Two wells (see Fig. 6.6) are sampled semiannually for chromium as part of the monitoring program for this area.

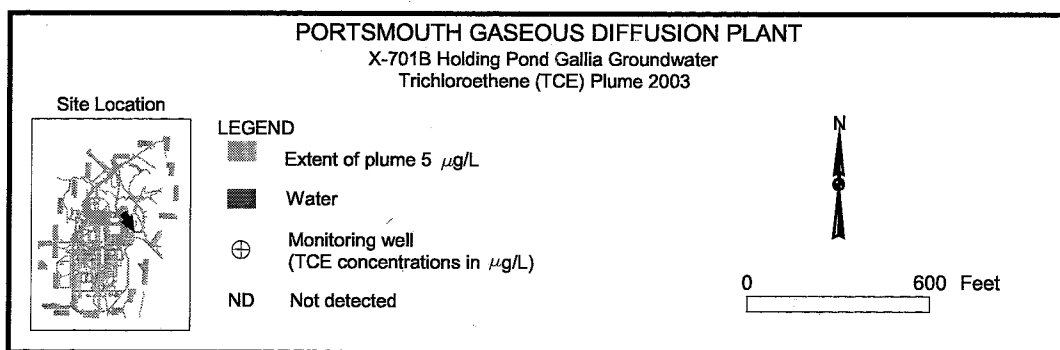
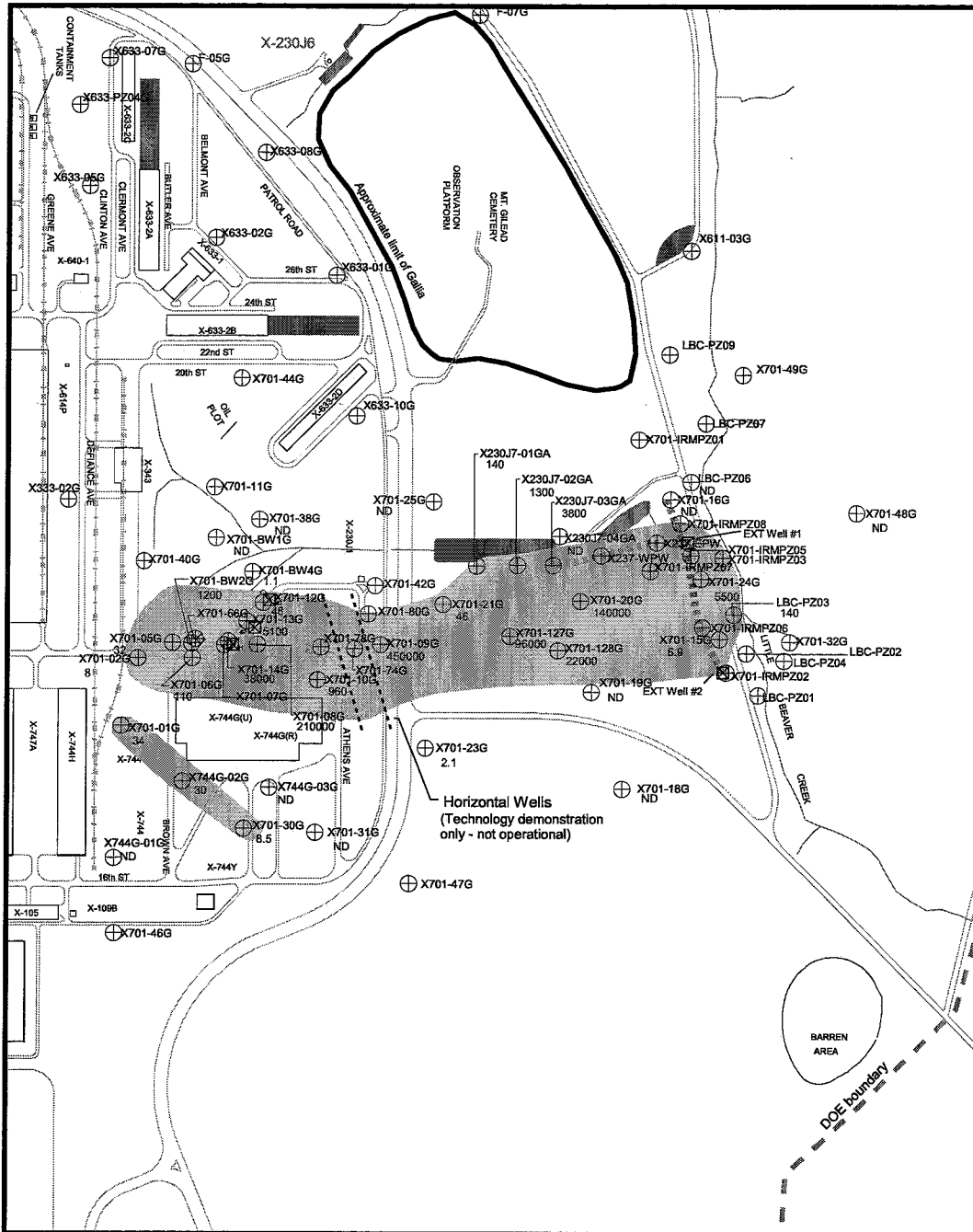


Fig. 6.5. Trichloroethene-contaminated Gallia groundwater plume at the X-701B Holding Pond.

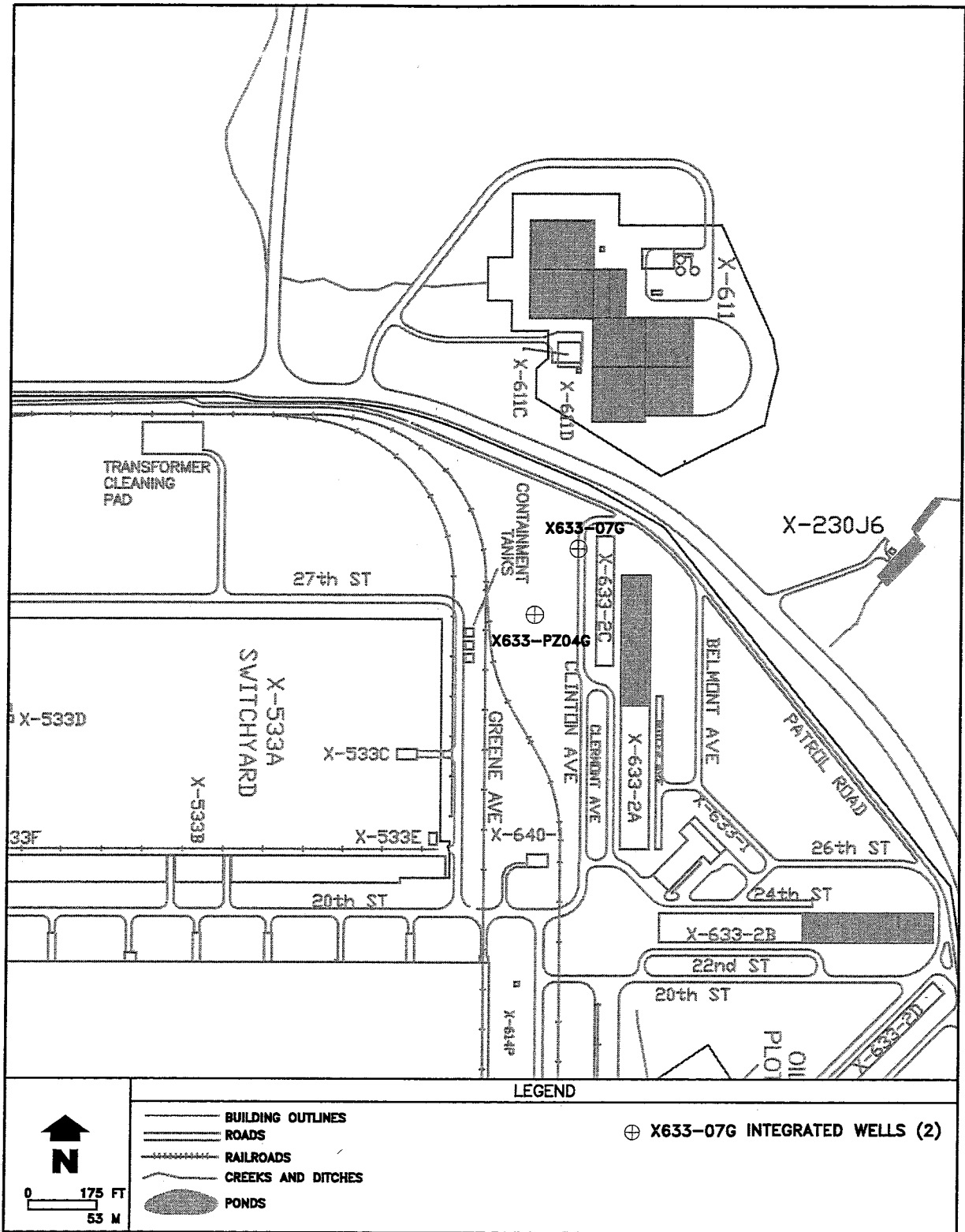


Fig. 6.6. Groundwater monitoring wells at the X-633 Pumphouse/Cooling Towers Area.

6.4.5.1 Monitoring results for the X-633 Pumphouse/Cooling Towers Area in 2003

Chromium was detected in both of the X-633 monitoring wells in 2003. Samples collected from well X633-07G contained chromium at concentrations near or above the preliminary remediation goal of 100 Fg/L: 94 Fg/L (second quarter) and 200 Fg/L (fourth quarter). Samples collected from well X633-PZ04G also contained chromium but at levels well below the preliminary remediation goal. These results are typical for these wells.

6.4.6 X-616 Chromium Sludge Surface Impoundments

The X-616 Chromium Sludge Surface Impoundments were two unlined surface impoundments used from 1976 to 1985 for storage of sludge generated by the treatment of water from the PORTS process cooling system. A corrosion inhibitor containing chromium was used in the cooling water system. Sludge containing chromium was produced by the water treatment system and was pumped into and stored in the X-616 impoundments. The sludge was removed from the impoundments and remediated as an interim action in 1990 and 1991. The unit was certified closed in 1993. Six wells are sampled annually and 10 wells are sampled biennially as part of the monitoring program for this area. Table 6.1 lists the analytical parameters for the wells in this area.

6.4.6.1 Monitoring results for the X-616 Chromium Sludge Surface Impoundments in 2003

Chromium is of special concern at the X-616 because of the previous use of the area. Chromium is routinely detected above the preliminary remediation goal (100 Fg/L) in the samples collected from well X616-05G and was detected at 168 Fg/L in the sample collected in 2003. Chromium was not detected at concentrations above the PRG in any other X-616 well. Concentrations of chromium detected in this well have exceeded the preliminary remediation goal in previous years as well. Figure 6.7 shows the concentrations of chromium in wells at the X-616. Nickel was also detected above the preliminary remediation goal (100 Fg/L for Gallia wells) in two wells (X616-05G and X616-25G).

Volatile organic compounds were detected at low levels in samples collected from three wells in this area. The only volatile organic compound detected above its preliminary remediation goal was trichloroethene. Remediation of groundwater is being accomplished in accordance with the RCRA Corrective Action Program.

6.4.7 X-740 Waste Oil Handling Facility

The X-740 Waste Oil Handling Facility, which is located on the western half of PORTS south of the X-530A Switchyard, consists of two hazardous waste management units: the X-740 Waste Storage Facility and the X-740 Hazardous Waste Storage Tank (sump), which was located within the building. The X-740 facility, which operated from 1983 until 1991, was used as an inventory and staging facility for waste oil and waste solvents that were generated from various plant operational and maintenance activities. The tank/sump, which was only operated until 1990, was used to collect residual waste oil and waste solvents from containers crushed in a hydraulic drum crusher at the facility. The facility and sump were initially identified as hazardous waste management units in 1991. The X-740 Waste Oil Handling Facility (both the facility and sump identified as hazardous waste management units) underwent closure, and closure certification was approved by Ohio EPA in 1998.

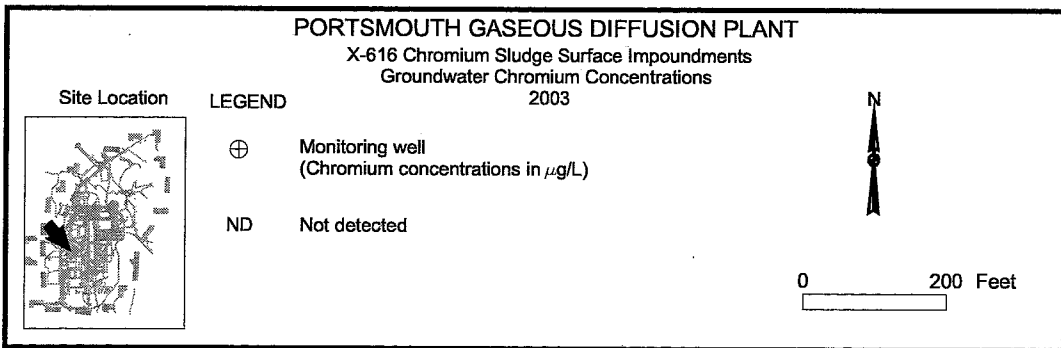
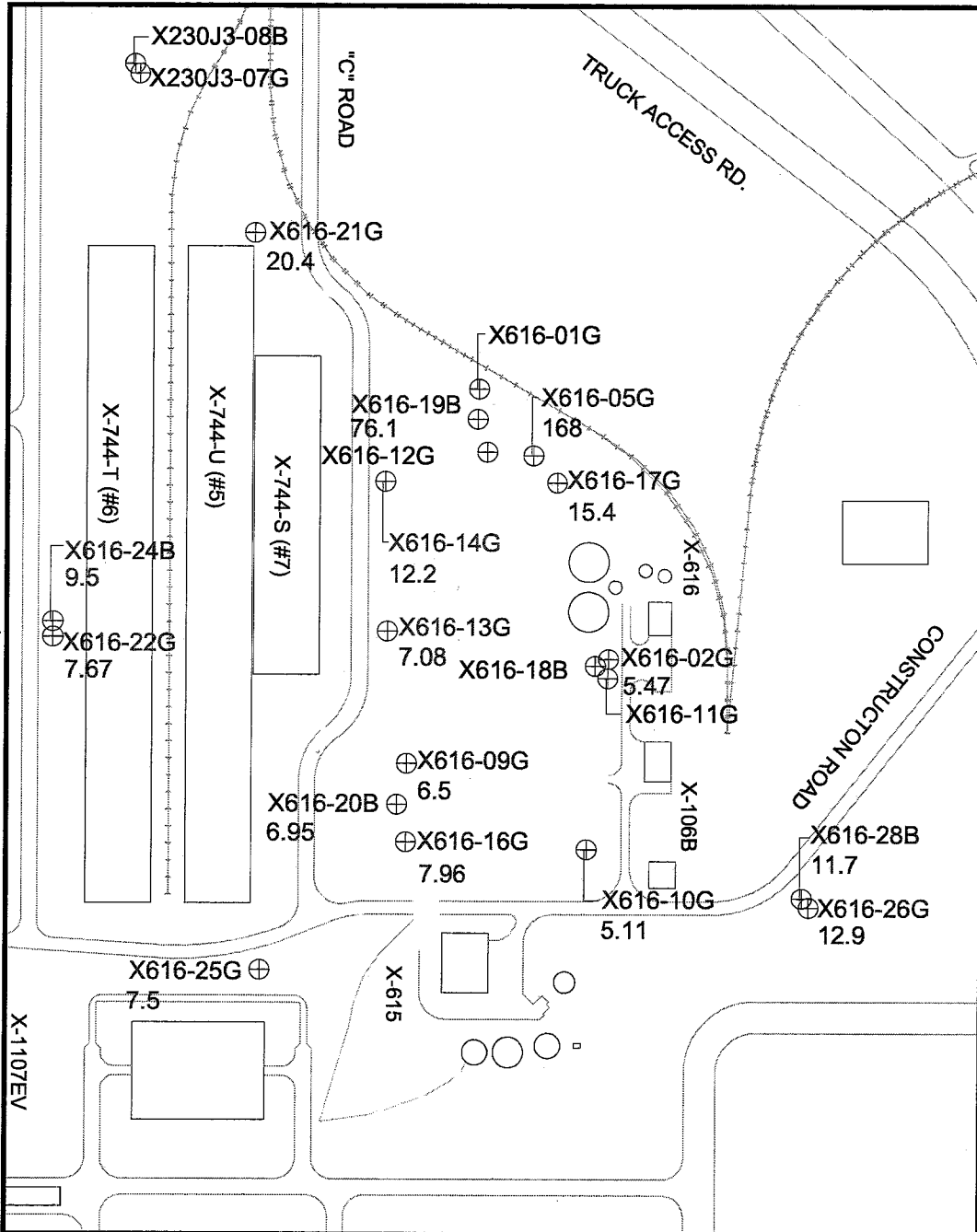


Fig. 6.7. Chromium concentrations in groundwater at the X-616 Chromium Sludge Surface Impoundments.

In 1999, poplar trees were planted in a 2.6-acre area above the groundwater plume near the X-740 Waste Oil Handling Facility. This remediation technique, called phytoremediation, uses plants to remove or degrade contaminants in soil and groundwater. The monitoring program for the X-740 area includes monitoring of water levels around the trees to evaluate water usage by the trees, in addition to routine monitoring of groundwater wells for contaminants.

Nine wells are sampled semiannually, two wells are sampled annually, and four wells are sampled biennially as part of the monitoring program for this area. Table 6.1 lists the analytical parameters for the wells in this area.

6.4.7.1 Monitoring results for the X-740 Waste Oil Handling Facility in 2003

Water level measurements are collected on a frequent basis from the X-740 monitoring wells during the growing season to determine whether the poplar trees that comprise the phytoremediation system for this area are using water as intended. Hourly water level measurements collected at two X-740 Gallia wells from July 1 through July 31, 2003, indicated groundwater usage by the trees.

A contaminated groundwater plume consisting primarily of trichloroethene is located near the X-740 Waste Oil Handling Facility (see Fig. 6.8). Concentrations of trichloroethene detected in the X-740 wells, as well as the plume perimeter, were similar to data collected in 2002, with the exception of well X740-PZ17G. In the fourth quarter of 2003, trichloroethene was detected at 460 Fg/L in well X740-PZ17G, which is approximately 10 times higher than the concentrations previously detected in this well (16 to 56 Fg/L). However, the concentration of trichloroethene detected in the sample collected from this well during the second quarter of 2004 returned to a typical level (52 Fg/L).

Inorganics (metals) and radionuclides were also detected in 2003. Remediation of groundwater is being accomplished in accordance with the RCRA Corrective Action Program.

6.4.8 X-611A Former Lime Sludge Lagoons

The X-611A Former Lime Sludge Lagoons were three adjacent unlined sludge retention lagoons constructed in 1954 and used for disposal of lime sludge waste from the site water treatment plant from 1954 to 1960. The lagoons cover a surface area of approximately 18 acres. The lagoons were constructed in a low-lying area that included Little Beaver Creek. As a result, approximately 1500 ft of Little Beaver Creek was relocated to a channel just east of the lagoons.

As part of the RCRA Corrective Action Program, a prairie habitat has been developed in this area by placing a soil cover over the north, middle, and south lagoons. A soil berm was also constructed outside the northern boundary of the north lagoon to facilitate shallow accumulation of water in this low-lying area. Six wells are sampled semiannually as part of the monitoring program for this area. Table 6.1 lists the analytical parameters for the wells in this area.

6.4.8.1 Monitoring results for the X-611A Former Lime Sludge Lagoons in 2003

The six monitoring wells at X-611A (see Fig. 6.9) are sampled and analyzed for beryllium and chromium. Chromium was detected in four of the six wells in 2003 at concentrations less than the preliminary remediation goal. Beryllium was detected in samples collected from one of the X-611A monitoring wells in 2003 at concentrations less than the preliminary remediation goal.

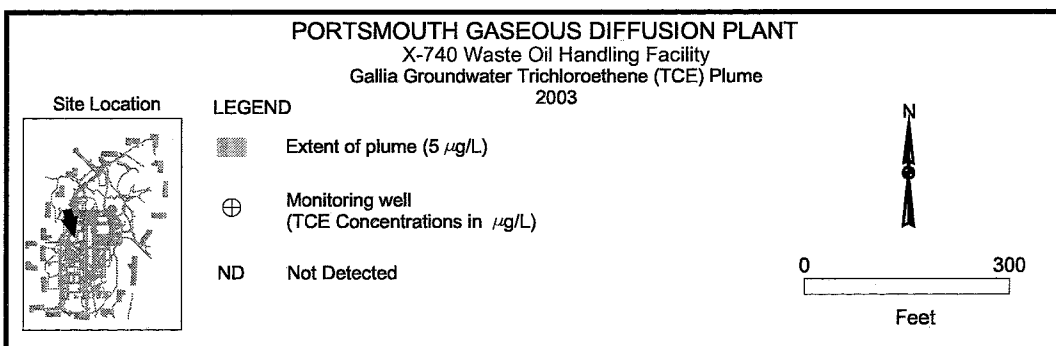
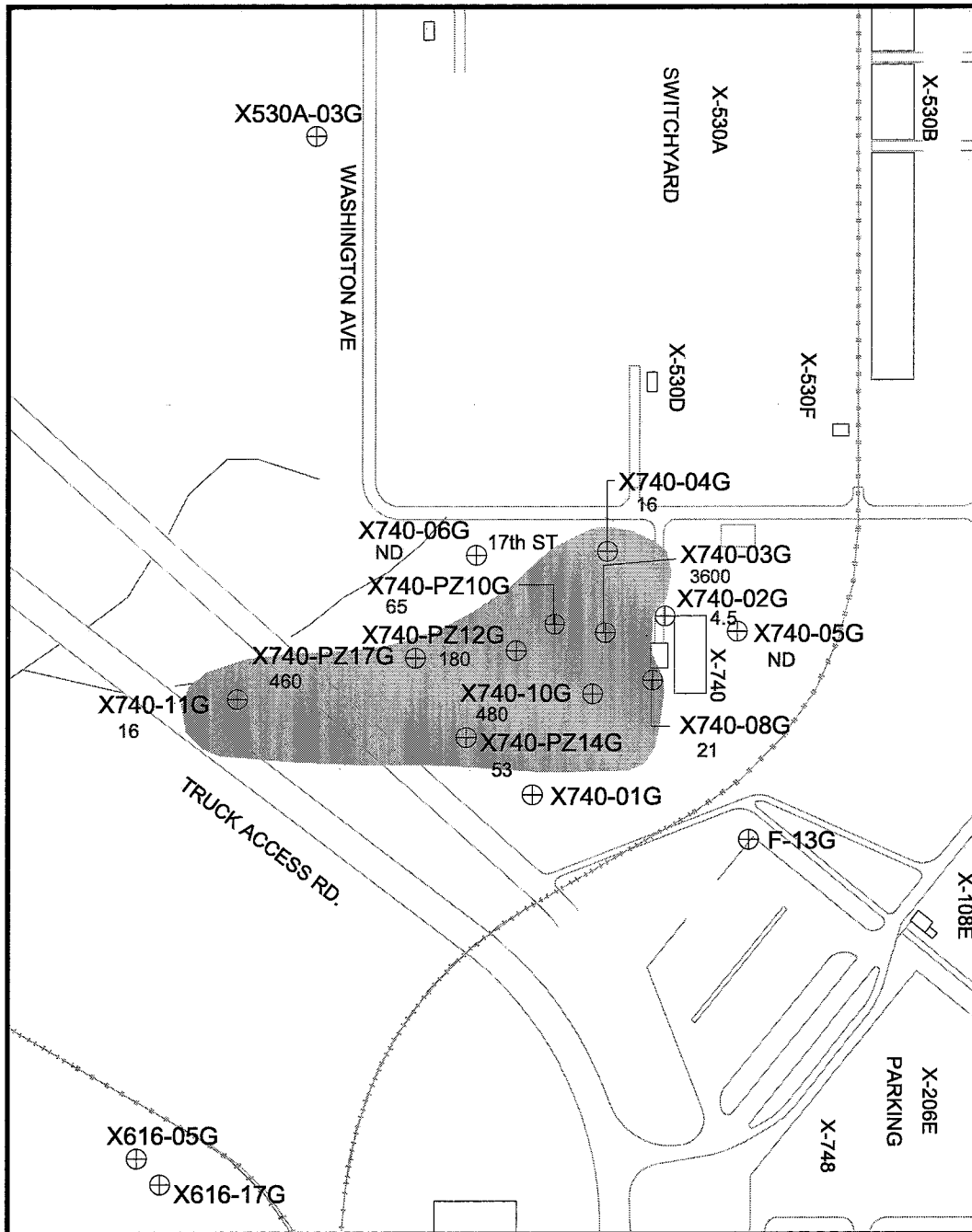


Fig. 6.8. Trichloroethene-contaminated Gallia groundwater plume near the X-740 Waste Oil Handling Facility.

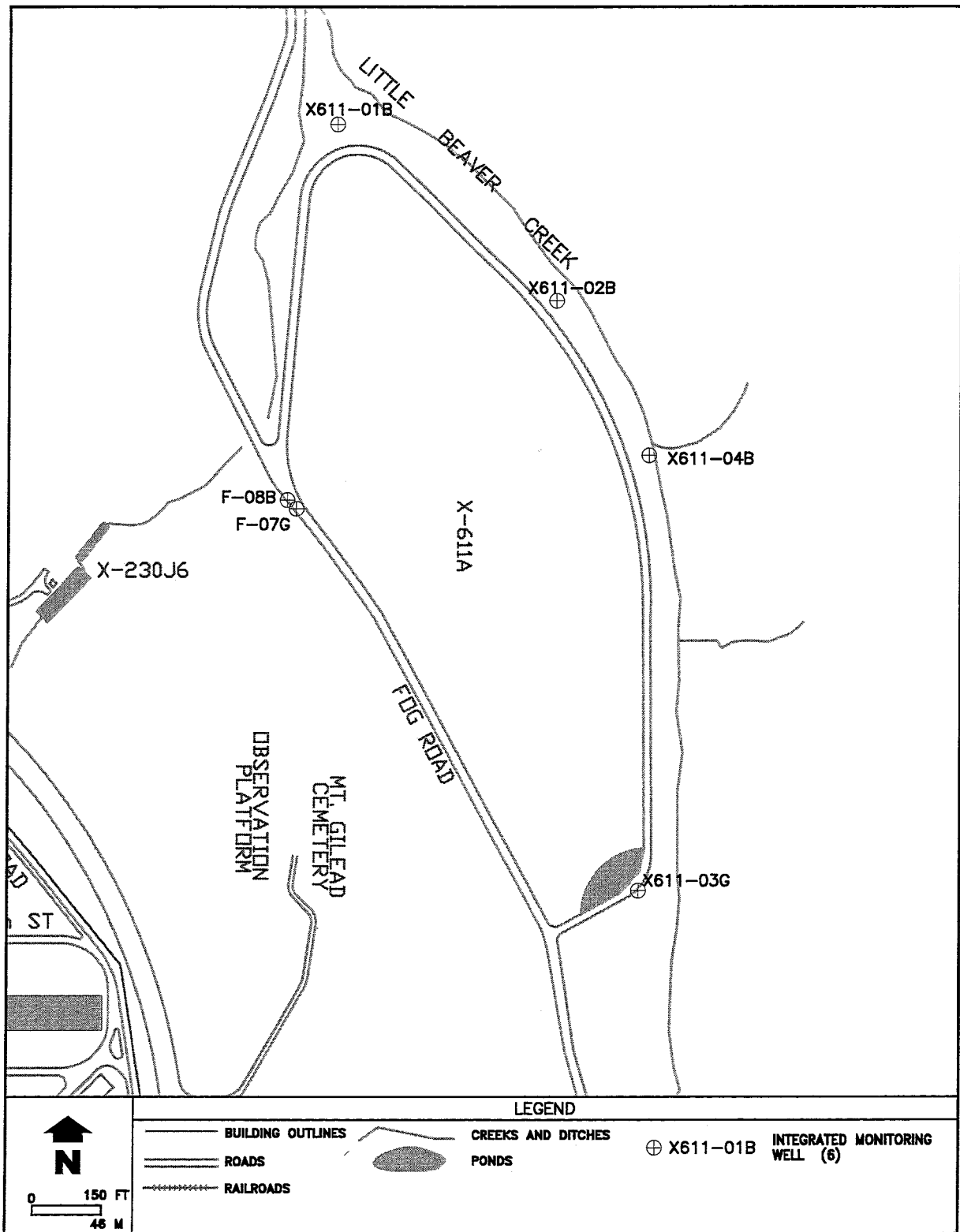


Fig. 6.9. Monitoring wells at the X-611A Former Lime Sludge Lagoons.

6.4.9 X-735 Landfills

Several distinct waste management units are contained within the X-735 Landfills area. The main units consist of the hazardous waste landfill, referred to as the X-735 Landfill (Northern Portion), and the X-735 Industrial Solid Waste Landfill. The X-735 Industrial Solid Waste Landfill includes the industrial solid waste cells, asbestos disposal cells, and the closed chromium sludge monocells A and B. The chromium sludge monocells contain a portion of the chromium sludge generated during the closure of the X-616 Chromium Sludge Surface Impoundments.

Initially, a total of 17.9 acres was approved by the Ohio EPA and Pike County Department of Health for landfill disposal of conventional solid wastes. The landfill began operation in 1981. During operation of the landfill, PORTS investigations indicated that wipe rags contaminated with solvents had inadvertently been disposed in the northern portion of the landfill. The contaminated rags were considered a hazardous waste. Waste disposal in the northern area ended in December 1991, and Ohio EPA determined that the area required closure as a RCRA hazardous waste landfill. Consequently, this unit of the sanitary landfill was identified as the X-735 Landfill (Northern Portion).

A buffer zone was left unexcavated to provide space for groundwater monitoring wells and a space between the RCRA landfill unit and the remaining southern portion, the X-735 Industrial Solid Waste Landfill. Routine groundwater monitoring has been conducted at the X-735 Landfills since 1991.

The industrial solid waste portion of the X-735 Landfills included a solid waste section and an asbestos waste section. The X-735 Industrial Solid Waste Landfill, not including the chromium sludge monocells, encompasses a total area of approximately 4.1 acres. Operation of the X-735 Industrial Solid Waste Landfill ceased in 1997, and this portion of the landfill was capped in 1998.

The *Integrated Groundwater Monitoring Plan* incorporates monitoring requirements for the hazardous and solid waste portions of the X-735 Landfills. Eighteen wells are sampled semiannually under the routine monitoring program for this area. Table 6.1 lists the analytical parameters and Fig. 6.10 shows the monitoring wells in this area.

6.4.9.1 Monitoring results for the X-735 Landfills in 2003

No volatile organic compounds other than methylene chloride were detected in any of the X-735 wells in 2003. Methylene chloride was detected at estimated concentrations less than 1 Fg/L in the samples collected from four wells; however, methylene chloride was also detected in each of the trip blanks and field blanks associated with the X-735 samples. Methylene chloride is a common laboratory contaminant. Because it was detected in the blank samples, it was probably present in the groundwater samples due to sample contamination. This low-level contamination does not impact the usability of the data.

Statistical evaluations of data collected from wells at the X-735 Landfills are also completed to monitor the landfill for releases. In the second quarter 2003, one of the two control limits for alkalinity was exceeded in the samples collected from four wells and one of the control limits for total dissolved solids was exceeded at one well. After additional data collection, the initial exceedences appeared to be the result of natural variation related to above-average precipitation and corresponding high groundwater levels in the second quarter of 2003. DOE provided this information to Ohio EPA in a letter dated August 27, 2003. Ohio EPA accepted DOE's explanation of the exceedence in a letter dated November 6, 2003.

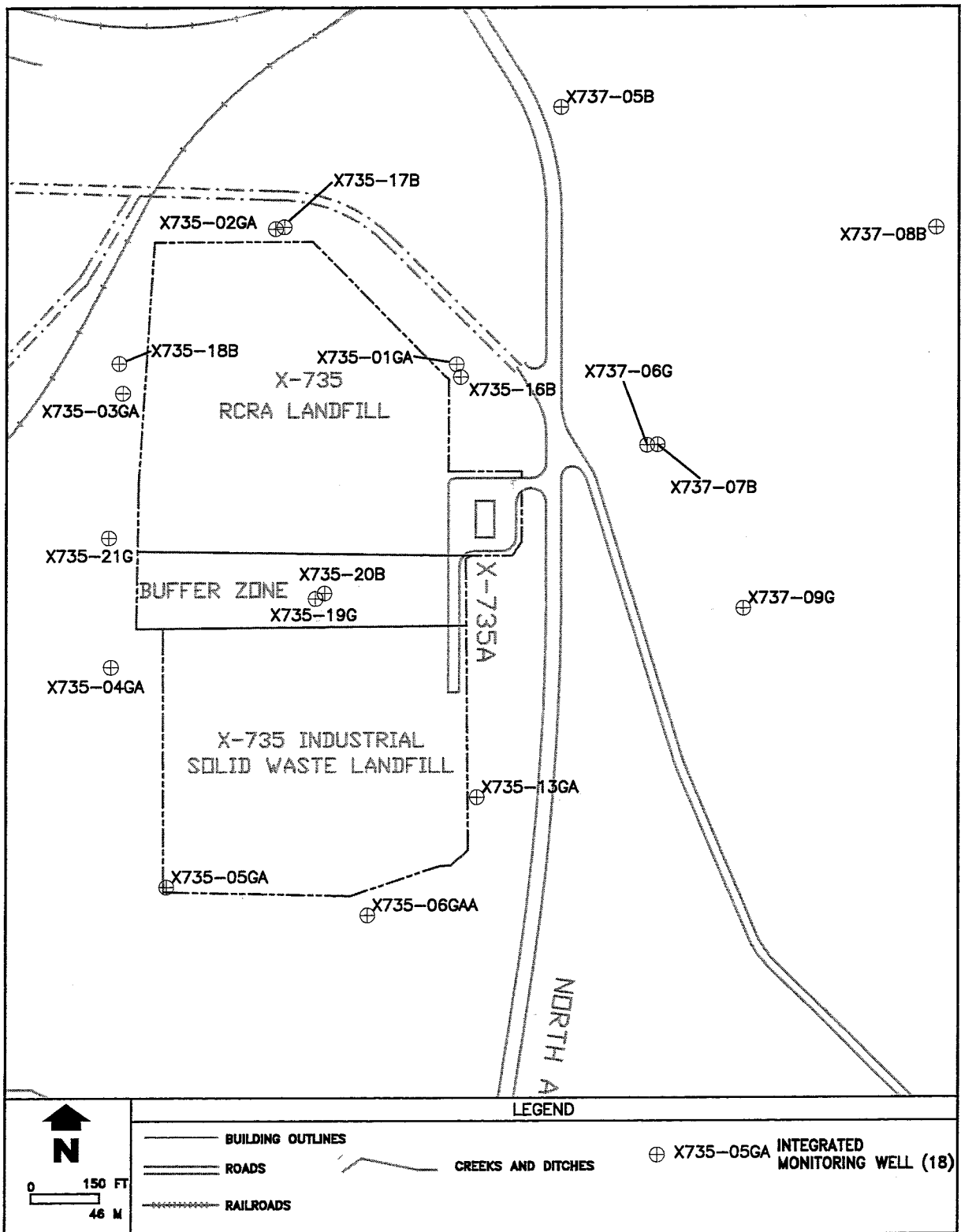


Fig. 6.10. Monitoring wells at the X-735 Landfills.

In the fourth quarter of 2003, the other control limit for total dissolved solids was exceeded in well X735-21G. Ohio EPA was notified of this exceedence in February 2004. DOE and Ohio EPA are working together to determine the actions necessary to address this exceedence.

6.4.10 X-734 Landfills

The X-734 Landfills consisted of three landfill units that were used until 1985. Detailed records of materials disposed of in the landfills were not kept. However, wastes known to be disposed at the landfills include trash and garbage, construction spoils, wood and other waste from clearing and grubbing, and empty drums. Other materials reportedly disposed of in the landfills may have included waste contaminated with metals, empty paint cans, and uranium-contaminated soil from the X-342 area.

The X-734 Sanitary Landfill was closed in accordance with the solid waste regulations in effect at that time, and no groundwater monitoring of the unit was required. The X-734 Landfills were capped in 1999-2000 as part of the remedial actions required for Quadrant IV.

Fifteen wells (see Fig. 6.11) are sampled semiannually as part of the monitoring program for this area. Table 6.1 lists the monitoring parameters for the wells in this area.

6.4.10.1 Monitoring results for the X-734 Landfills in 2003

Volatile organic compounds were detected in samples collected from three wells in the X-734 monitoring area in 2003; however, trichloroethene is the only compound that exceeded the preliminary remediation goal (5 Fg/L). In the second quarter and fourth quarter samples collected from well X734-21B, trichloroethene was detected at 130 Fg/L and 140 Fg/L, respectively.

Cobalt is also monitored in the X-734 Landfills area. Cobalt was detected in three wells in 2003 (X734-03G, X734-06G, and X734-15G) at concentrations above the preliminary remediation goal of 13 Fg/L for Gallia wells. These detections ranged from 15 to 76 Fg/L. Additional inorganics (metals) and radionuclides were also detected in 2003. Control and monitoring of groundwater is being accomplished in accordance with the RCRA Corrective Action Program.

6.4.11 X-533 Switchyard Area

The X-533 Switchyard Area consists of a switchyard containing electrical transformers and circuit breakers, associated support buildings, and a transformer cleaning pad. The groundwater area of concern is located north of the switchyard and associated support buildings near the transformer cleaning pad.

The X-533 Switchyard Area was identified as an area of concern for potential metals contamination in 1996 based on historical analytical data for groundwater wells in this area. Samples from wells in this area were collected to assess the area for metals contamination. The area was added to the PORTS groundwater monitoring program because the study identified three metals (cadmium, cobalt, and nickel) that may have contaminated groundwater in this area. Three wells are sampled semiannually for cadmium, cobalt, and nickel.

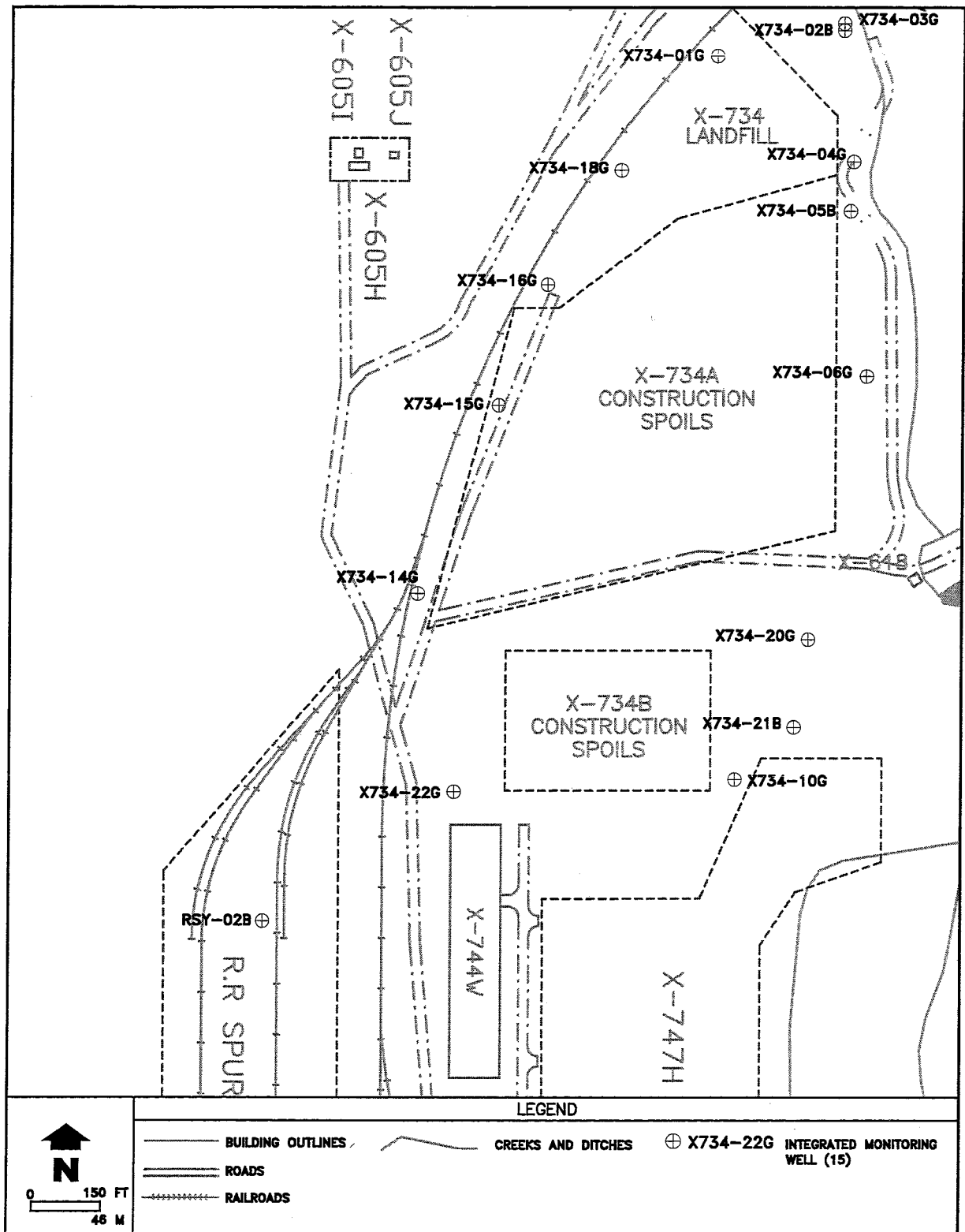


Fig. 6.11. Monitoring wells at the X-734 Landfills.

6.4.11.1 Monitoring results for the X-533 Switchyard Area in 2003

Two Gallia wells that monitor the X-533 Switchyard Area (see Fig. 6.12) were sampled in the second and fourth quarters of 2003 and analyzed for cadmium, cobalt, and nickel. Each of the well samples contained these metals at concentrations above the preliminary remediation goals (6.5 Fg/L for cadmium, 13 Fg/L for cobalt, and 100 Fg/L for nickel). Concentrations of cadmium detected in the wells ranged from 7.6 to 26 Fg/L, concentrations of cobalt detected in the wells ranged from 23 to 62 Fg/L, and concentrations of nickel detected in the wells ranged from 130 to 300 Fg/L. Remediation of groundwater is being accomplished in accordance with the RCRA Corrective Action Program.

6.4.12 Surface Water Monitoring

Surface water monitoring is conducted in conjunction with groundwater assessment monitoring to determine if contaminants present in groundwater are detected in surface water samples. Surface water is collected quarterly from 13 locations (see Fig. 6.13). In the fourth quarter of 2003, two additional surface water sampling points were added to the program as required by the *Comprehensive Monitoring Program for the X-749 and Peter Kiewit Landfill Areas for the Portsmouth Gaseous Diffusion Plant*. Surface water samples are analyzed for the parameters listed in Table 6.1. The purpose for each surface water monitoring location is listed below:

- Little Beaver Creek and East Drainage Ditch sample locations LBC-SW01, LBC-SW02, and EDD-SW01 assess possible X-701B area plume groundwater discharges.
- Little Beaver Creek sample location LBC-SW03 assesses potential contamination from the Former X-611A Lime Sludge Lagoons.
- Big Run Creek sample locations BRC-SW01 and BRC-SW02 monitor for potential groundwater discharges related to the X-231B Southwest Oil Biodegradation Plot, the Quadrant I Groundwater Investigative Area plume, and the X-749/X-120/PK Landfill area plume, all of which discharge into the X-230K Holding Pond and Big Run Creek.
- As required by the *Comprehensive Monitoring Program*, Big Run Creek sample locations BRC-SW03 and BRC-SW04 monitor for potential groundwater discharges from the X-749/X-120/PK Landfill area into Big Run Creek;
- Southwestern Drainage Ditch sample locations, UND-SW01 and UND-SW02 assess potential groundwater releases to this creek and the X-2230M Holding Pond from the western portion of the X-749/X-120 groundwater plume.
- North Holding Pond sample location NHP-SW01 and Little Beaver Creek sample location LBC-SW04 assess potential groundwater discharges from the X-734 Landfill and other Quadrant IV sources.
- Western Drainage Ditch sample locations WDD-SW01, WDD-SW02, and WDD-SW03 assess potential groundwater discharges from the X-616 and X-740 areas to the Western Drainage Ditch and the X-2230N Holding Pond.

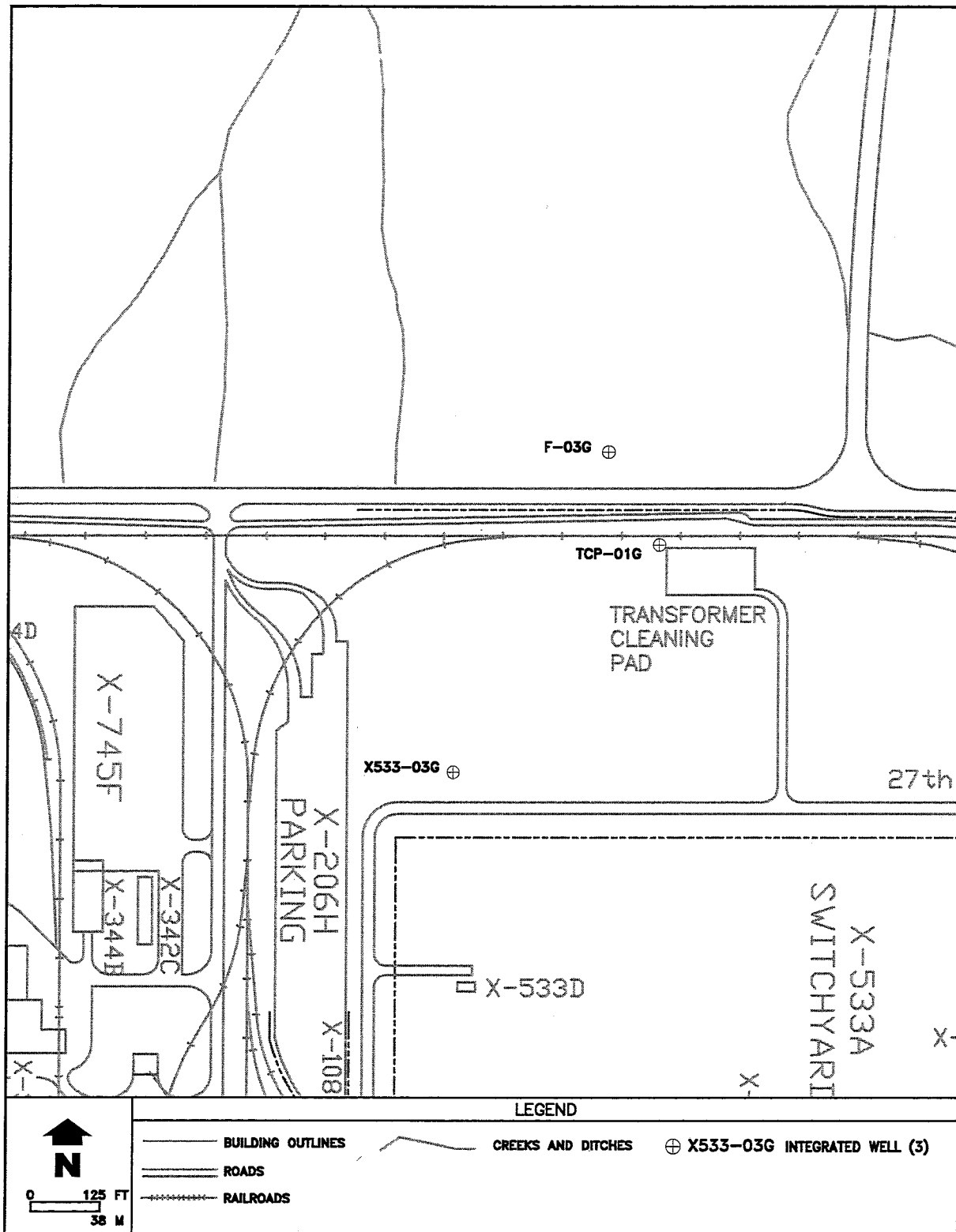


Fig. 6.12. Monitoring wells at the X-533 Switchyard Area.

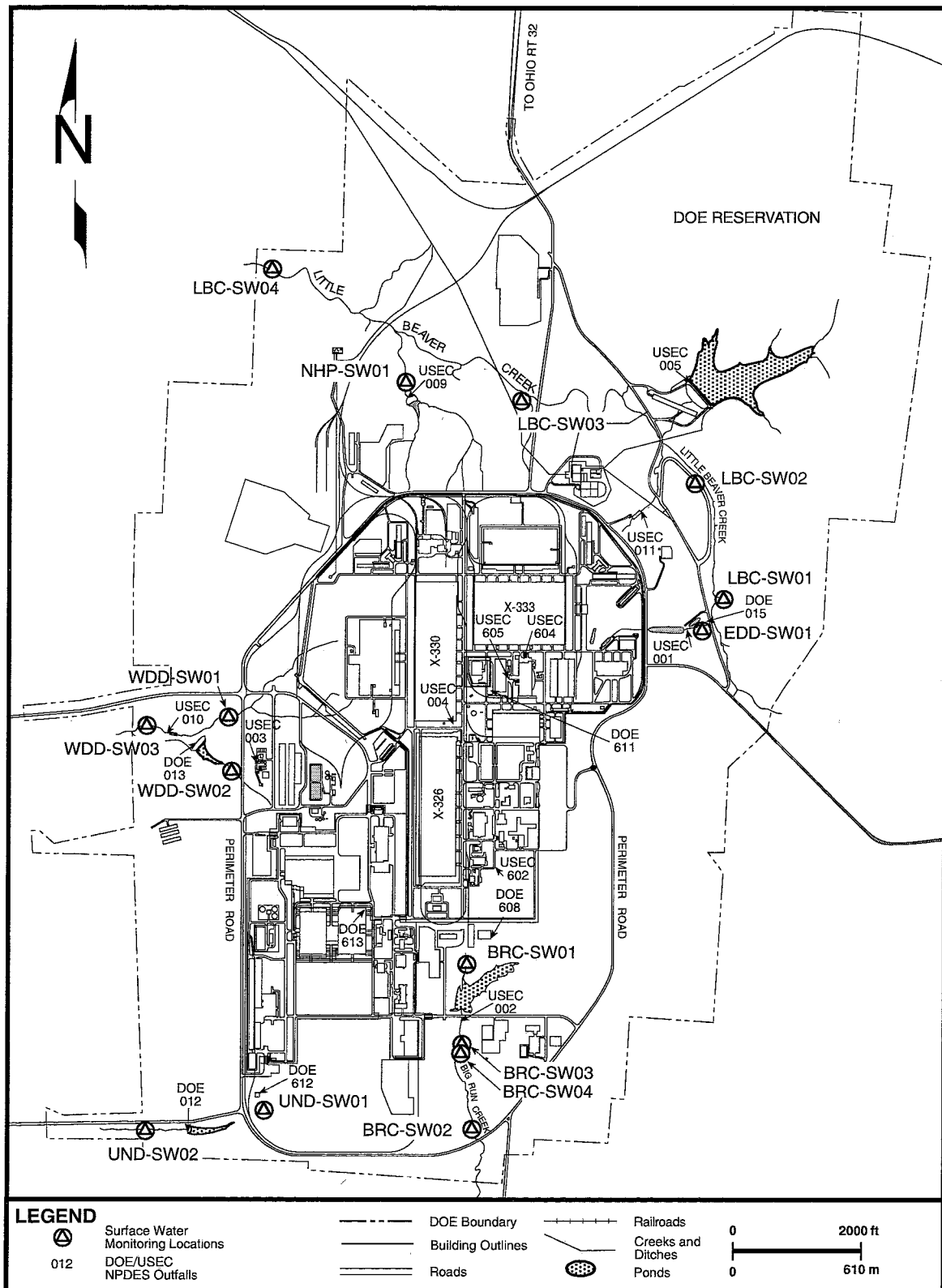


Fig. 6.13. Surface water monitoring locations.

6.4.12.1 Monitoring results for surface water in 2003

Since 1990, trichloroethene has been detected regularly at low levels in samples collected from the Southwestern Drainage Ditch (UND-SW01, located inside the perimeter road). Trichloroethene was detected at 1.4 – 3.3 Fg/L in 2003. Trichloroethene was not detected at the sampling location downstream from UND-SW01 (UND-SW02), which indicates that trichloroethene is not present in the surface water exiting the PORTS site.

Volatile organic compounds (trichloroethene and *cis*-1,2-dichloroethene) were detected in samples collected from the East Drainage Ditch (EDD-SW01) during the second and/or third quarters of 2003. Concentrations of these constituents were 1.2 Fg/L and 0.24 Fg/L of *cis*-1,2-dichloroethene and 2.7 Fg/L of trichloroethene (second quarter only). Trichloroethene was also detected in samples collected during the second quarter from Little Beaver Creek sampling locations LBC-SW01 (0.31 Fg/L) and LBC-SW02 (0.22 Fg/L). These detections may result from minor releases of trichloroethene from DOE NPDES Outfall 015, may indicate that the X-701B groundwater plume is entering the X-230J7 Holding Pond (which discharges to the East Drainage Ditch), or may result from sample contamination.

Discharges of trichloroethene from DOE NPDES Outfall 015 in 2003 were all below the discharge limitation set by Ohio EPA. Neither of the compounds detected in these samples were detected at sampling location LBC-SW04, which monitors Little Beaver Creek at the PORTS reservation boundary. Therefore, trichloroethene and *cis*-1,2-dichloroethene is not present in the surface water exiting the PORTS site.

Trihalomethanes are a category of volatile organic compounds that are byproducts of water chlorination and include bromodichloromethane, bromoform, chloroform, and dibromochloromethane. These VOCs are occasionally or routinely detected at most of the surface water sampling locations because the streams receive discharges that contain chlorinated water from the PORTS NPDES outfalls.

Surface water samples are analyzed for transuranic radionuclides (americium-241, neptunium-237, plutonium-238, or plutonium-239/240). Americium-241 or plutonium-238 were detected at concentrations ranging from 0.02866 to 0.323 pCi/L in several surface water samples collected in the fourth quarter of 2003. The laboratory that analyzed these samples indicated that the detections may result from incomplete separation of thorium from the samples, as well as the inherent level of error associated with radiological analyses. The detections are significantly less than the DOE derived concentration guides for these radionuclides: 30 pCi/L for americium-241 and 40 pCi/L for plutonium-238. No transuranics were detected in any of the other surface water samples collected in 2003.

Technetium-99 is occasionally detected at surface water monitoring locations. Technetium-99 was detected in two surface water samples collected in the third quarter of 2003: the sample collected from Little Beaver Creek (LBC-SW04) at 10.6 pCi/L and the sample collected from the West Drainage Ditch (WDD-SW01) at 11.6 pCi/L. Technetium-99 was not detected in any of the other surface water samples collected in 2003. These detections are well below the EPA drinking water standard for technetium-99 (900 pCi/L based on a dose of 4 mrem/year from beta emitters).

Uranium was routinely detected in surface water samples at concentrations similar to those detected in 2002. Because uranium occurs naturally in rocks and soil, some or all of the uranium detected in these samples may be due to naturally-occurring uranium.

6.4.13 Water Supply Monitoring

Routine monitoring of residential drinking water sources is completed at PORTS in accordance with the requirements of Section VIII of the September 1989 Consent Decree between the State of Ohio and DOE and the Residential Groundwater Monitoring Requirements contained in the *Integrated Groundwater Monitoring Plan*.

The purpose of the program is to determine whether residential drinking water sources have been adversely affected by plant operations. Although this program may provide an indication of contaminant transport off site, it should not be interpreted as an extension of the on-site groundwater monitoring program, which bears the responsibility for detection of contaminants and determining the rate and extent of contaminant movement. Data from this program will not be used in environmental investigations due to the lack of knowledge of how residential wells were constructed and due to the presence of various types of pumps (which may not be ideal equipment for sampling).

Seven residential drinking water sources participated in the program in 2003 (see Fig. 6.14). Wells are sampled semiannually with two samples collected from each well: a regular sample and a duplicate sample. Each sample is analyzed for the parameters listed in Table 6.1. The PORTS water supply (RES-012 on Fig. 6.14) is also sampled as part of this program. Sampling locations may be added or deleted if requested by a resident and as program requirements dictate. Typically, sampling locations are deleted when a resident obtains a public water supply.

Laboratory contaminants acetone and methylene chloride were detected in some of the water supply samples collected in the third quarter of 2003. Methylene chloride was detected in each of the samples, but methylene chloride was also detected in the laboratory blank associated with the samples, which indicates that the detections were due to laboratory contamination. Acetone was detected in the regular sample collected from RES-012 (the PORTS water supply), but was not detected in the duplicate sample.

In the first quarter of 2003, technetium-99 was detected at 40.7 pCi/L in the duplicate sample collected from RES-005 (south of the PORTS reservation), but was not detected in the regular sample collected from this location. Although water supply sampling and analysis was not scheduled for the second quarter, two samples were collected from RES-005 on May 29, 2003, and analyzed for technetium-99. Technetium-99 was not detected in the regular sample, duplicate sample, or field blank collected at location RES-005 in the second quarter. Technetium-99 was not detected in any of the other water supply samples collected in 2003.

In the duplicate sample collected in the third quarter from RES-016, americium-241 was detected at 0.1007 pCi/L, but was not detected in the regular sample collected from this location. Americium-241 was not detected at this location in the first quarter of 2003 or in 2001-2002. This detection could not result from groundwater migration off site due to the location of the water supply and groundwater flow patterns, but could result from the inherent level of error associated with laboratory analytical capabilities. The concentration of americium-241 in the sample was near the laboratory detection limit (or minimum detectable activity).

Metals detected in the water supply samples were within naturally-occurring concentrations found in the area. Low levels of uranium and uranium isotopes detected in some of the wells are consistent with naturally-occurring concentrations found in common geologic materials.

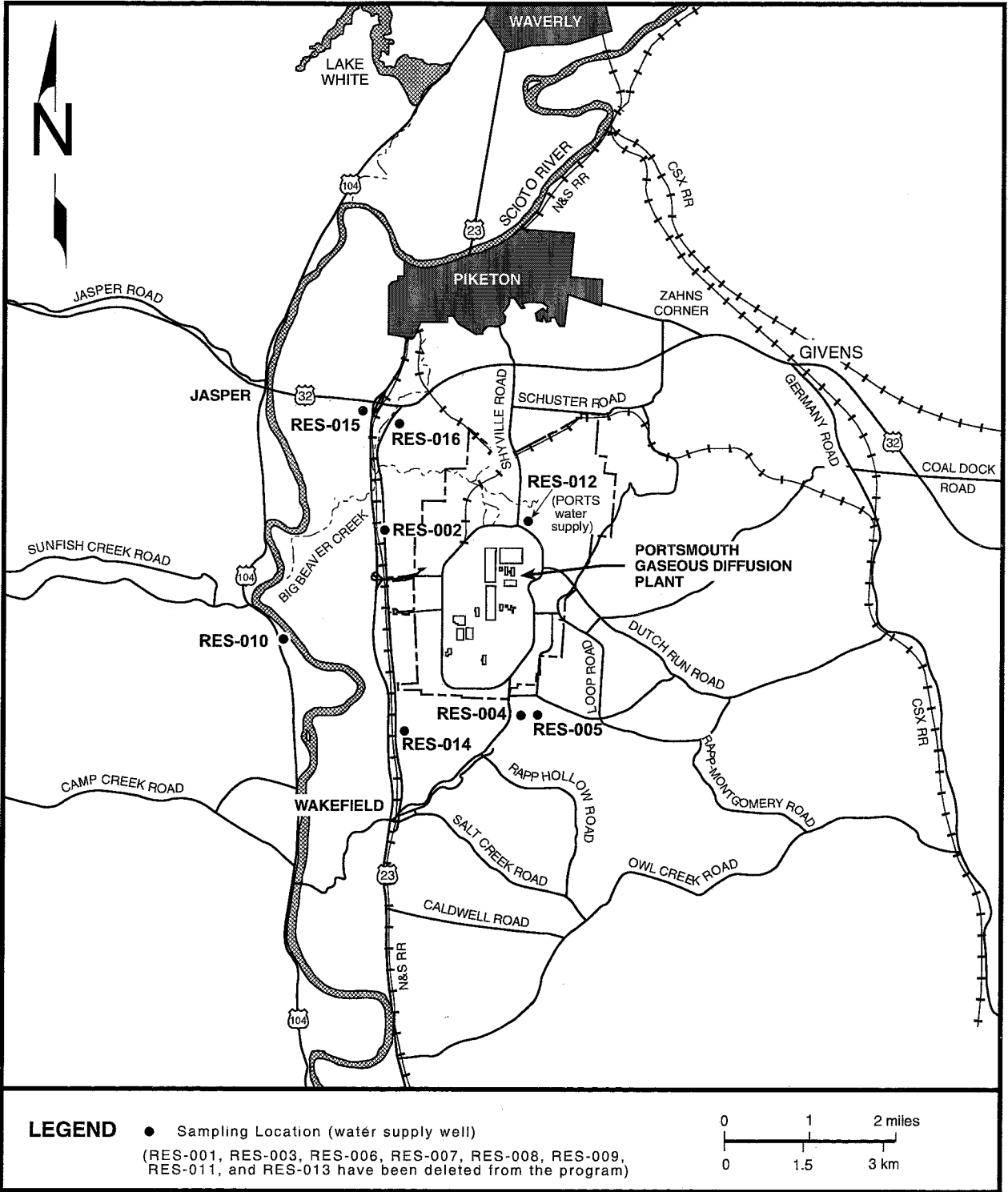


Fig. 6.14. Water supply monitoring locations.

6.5 DOE ORDER MONITORING PROGRAMS

The surveillance monitoring program at DOE PORTS consists of exit pathway monitoring. Exit pathway monitoring assesses the effect of the facility on off-site groundwater quality.

6.5.1 Exit Pathway Monitoring

Selected locations on local streams and drainage channels near the reservation boundary are sampling points of the exit pathway monitoring program because groundwater discharges to these surface waters. Monitoring wells near the reservation boundary are also used in the exit pathway monitoring program. Figure 6.15 shows the sampling locations for exit pathway monitoring and Table 6.1 lists the analytical parameters.

Surface water sampling points on Big Run Creek (BRC-SW02), Little Beaver Creek (LBC-SW04), Southwestern Drainage Ditch (UND-SW02), and Western Drainage Ditch (WDD-SW03) are part of the exit pathway monitoring program. Laboratory contaminants acetone and methylene chloride were detected in a few of the samples collected from these locations in 2003. Trihalomethanes, which are common residuals in chlorinated drinking water, were detected in samples collected from the Western Drainage Ditch. Transuranics were detected in the fourth quarter sample collected from the Western Drainage Ditch, and technetium-99 was detected in the third quarter sample collected from Little Beaver Creek. Metals, including uranium, were detected at concentrations consistent with background concentrations for these parameters. Section 6.4.12.1 provides additional information for these monitoring results.

In 2003, volatile organic compounds, including trichloroethene, were detected in three of the exit pathway groundwater monitoring wells (X749-44G, X749-45G, and X749-97G) that monitor the X-749 South Barrier Wall and are part of the monitoring program for the X-749/X-120/PK Landfill monitoring area (see Fig. 6.2 and Sect. 6.4.1.4). Technetium-99 was detected in both samples collected from well X749-44G at 15 and 11.5 pCi/L. Remediation of groundwater is being accomplished in accordance with the RCRA Corrective Action Program.

6.6 GROUNDWATER TREATMENT FACILITIES

In 2003, a combined total of approximately 33 million gallons of water was treated at the X-622, X-622T, X-623, X-624, and X-625 Groundwater Treatment Facilities. Approximately 310 gallons of trichloroethene were removed from the water. The amount of trichloroethene removed by the groundwater treatment facilities in 2003 more than doubled from that removed in 2002 (144 gallons), primarily due to increased groundwater extraction by the X-701B extraction wells (X-623 Groundwater Treatment Facility). All processed water is discharged through NPDES outfalls before exiting PORTS. More water was treated in 2003 than in 2002 (28 million gallons) due to variations in groundwater recovery, additional groundwater removed by the new extraction wells in Quadrant I, and increased use of the X-701B extraction wells. Facility information is summarized in Table 6.2.

Table 6.2. Summary of trichloroethene removed by DOE PORTS groundwater treatment facilities in 2003

Facility	Gallons of water treated	Gallons of TCE removed
X-622	15,104,020	4
X-622T	10,870,710	18
X-623	3,694,598	265
X-624	3,314,886	23
X-625	36,060	0.003

6.6.1 X-622 Groundwater Treatment Facility

The X-622 Groundwater Treatment Facility consists of an air stripper with offgas activated carbon filtration and aqueous-phase activated carbon filtration. This facility processes groundwater from the following systems in Quadrant I:

- Groundwater collection system and associated sump (X749-WPW) on the southwest boundary of the X-749 Landfill
- Groundwater collection system and associated sumps (PK-PL6 and PK-PL6A) on the eastern boundary of the PK Landfill
- Fourteen extraction wells located in the Quadrant I Groundwater Investigative Area

The X-749 and PK Landfill groundwater collection systems and the extraction wells in the Quadrant I Groundwater Investigative Area operated throughout 2003. The facility processed approximately 15.1 million gallons of groundwater, thereby removing approximately 4 gallons of trichloroethene from the water. Treated water from the facility discharges through DOE NPDES Outfall 608, which flows to the USEC Sewage Treatment Plant. No NPDES permit limitations were exceeded at Outfall 608 in 2003.

6.6.2 X-622T Groundwater Treatment Facility

At the X-622T Groundwater Treatment Facility, activated carbon is used to treat contaminated groundwater from the X-700 Chemical Cleaning Facility and the X-705 Decontamination Building. The X-700 and X-705 buildings are located above the Quadrant II Groundwater Investigative Area plume, and contaminated groundwater is extracted from sumps located in the basement of each building. Construction of the X-627 Groundwater Treatment Facility, which will replace the X-622T, began in 2004.

The X-700 and X-705 sumps operated throughout 2003. Approximately 10.9 million gallons of groundwater were processed during 2003, thereby removing 18 gallons of trichloroethene from the water. Treated water from the facility discharges through DOE NPDES Outfall 611, which flows to the USEC Sewage Treatment Plant. No NPDES permit limitations were exceeded at Outfall 611 in 2003.

6.6.3 X-623 Groundwater Treatment Facility

The X-623 Groundwater Treatment Facility consists of an air stripper with offgas activated carbon filtration and aqueous-phase activated carbon filtration. The X-623 Groundwater Treatment Facility treats trichloroethene-contaminated groundwater from a sump in the bottom of the X-701B Holding Pond and three groundwater extraction wells (#1, #2, and #3) east of the holding pond.

The sump located in the bottom of the X-701B Holding Pond operated throughout 2003. Extraction well #1 began operation in the third quarter of 2003 after being out of service for many years. Extraction well #1 operated throughout the third and fourth quarters, although at reduced pumping rates in July and August 2003. The operation of this extraction well accounts for the increased removal of trichloroethene at this treatment facility in 2003. Extraction well #2 operated throughout the year, with the exception of February 2003. Extraction well #3 was out of service in January 2003 and from June through November 2003.

The facility treated approximately 3.7 million gallons of water during 2003, thereby removing approximately 265 gallons of trichloroethene from the water. Treated water from the facility discharges through DOE NPDES Outfall 610, which flows to the USEC Sewage Treatment Plant. No NPDES permit limitations were exceeded at Outfall 610 in 2003.

6.6.4 X-624 Groundwater Treatment Facility

At the X-624 Groundwater Treatment Facility, groundwater is treated via an air stripper with offgas activated carbon filtration and aqueous-phase activated carbon filtration. This facility processes trichloroethene-contaminated groundwater from the X-701B groundwater plume, specifically the X-237 Groundwater Collection System, which consists of north-south and east-west collection trenches and sumps #1 and #2.

The X-237 Groundwater Collection System operated throughout 2003. The X-624 Groundwater Treatment Facility treated approximately 3.3 million gallons of water in 2003, thereby removing approximately 23 gallons of trichloroethene from the water. Treated water from the facility discharges through DOE NPDES Outfall 015, which discharges to Little Beaver Creek. No NPDES permit limitations were exceeded at Outfall 015 in 2003.

6.6.5 X-625 Groundwater Treatment Facility

Groundwater in the northwest portion of the X-749/X-120 groundwater plume is gravity-fed from a horizontal well to the X-625 Groundwater Treatment Facility. As part of a technology demonstration, water at this facility was treated with various passive media such as iron filings. The water was then filtered by activated carbon prior to discharge.

The three treatment trains in the X-625 Groundwater Treatment Facility operated during the first and second quarters of 2003; however, the first and second drums in the first treatment train were out of service, and two drums on the second treatment train were plugged during this time. On July 9, 2003, the X-625 Groundwater Treatment Facility was placed on stand-by with approval from Ohio EPA.

From January 1, 2003 through July 9, 2003, approximately 36,060 gallons of groundwater were treated, thereby removing approximately 0.003 gallon of trichloroethene. Treated water from the facility discharges through DOE NPDES Outfall 612, which flows to DOE Outfall 012 (the X-2230M Holding Pond). No NPDES permit limitations were exceeded at Outfall 612 when it was operating during 2003.

7. QUALITY ASSURANCE

7.1 SUMMARY

Quality assurance and quality control are essential components of environmental monitoring at DOE PORTS. Quality is integrated into sample preservation, field data and sample collection, sample transportation, and sample analysis. Numerous program assessment activities in the field and within the facilities are conducted at regular intervals to demonstrate that quality is built into and maintained in all DOE PORTS programs.

7.2 INTRODUCTION

Quality assurance, an integral part of environmental monitoring, requires systematic control of the processes involved in sampling the environment and in analyzing the samples. To demonstrate accurate results, DOE PORTS uses the following planned and systematic controls:

- implementation of standard operating procedures for sample collection and analysis;
- training and qualification of surveyors and analysts;
- implementation of sample tracking and chain-of-custody procedures to demonstrate traceability and integrity of samples and data;
- participation in external quality control programs;
- frequent calibration and routine maintenance of measuring and test equipment;
- maintenance of internal quality control programs;
- implementation of good measurement techniques and good laboratory practices; and
- frequent assessments of field sampling, measurement activities, and laboratory processes.

Environmental sampling is conducted at DOE PORTS in accordance with state and federal regulations and DOE Orders. Sampling plans and procedures are prepared, and appropriate sampling instruments or devices are selected in accordance with practices recommended by the U.S. EPA, the American Society for Testing and Materials, or other authorities. Chain-of-custody documentation is prepared from the point of sampling. The samples remain in the custody of the sampling group until they are transferred to the on-site laboratory or received at the off-site laboratory. Shipped samples are sealed within the shipping container to prevent tampering until they are received by the sample custodian at the off-site laboratory.

The analytical data are reviewed to determine compliance with applicable regulations and permits. The data are used to identify locations and concentrations of contaminants of concern, to evaluate the rate and extent of contamination at the site, and to help determine the need for remedial action. Adequate and complete documentation generated as a result of these efforts supports the quality standards established at DOE PORTS.

7.3 FIELD SAMPLING AND MONITORING

Personnel involved in field sampling and monitoring are properly trained. Procedures are developed from guidelines and regulations created by DOE or other regulatory agencies that have authority over DOE PORTS activities. These procedures specify sampling protocol, sampling devices, and containers and preservatives to be used. Chain-of-custody procedures (used with all samples) are documented, and samples are controlled and protected from the point of collection to the generation of analytical results.

Data generated from field sampling can be greatly influenced by the methods used to collect and transport the samples. A quality assurance program provides the procedures for proper sample collection so that the samples represent the conditions that exist in the environment at the time of sampling. The DOE PORTS quality assurance program mandates compliance with written sampling procedures, use of clean sampling devices and containers, use of approved sample preservation techniques, and collection of field blanks, trip blanks, and duplicate samples. Chain-of-custody procedures are strictly followed to maintain sample integrity. In order to maintain sample integrity, samples are delivered to the laboratory as soon as practicable after collection.

7.4 ANALYTICAL QUALITY ASSURANCE

DOE PORTS only uses analytical laboratories that demonstrate compliance in the following areas through participation in independent audits and surveillance programs:

- compliance with federal waste disposal regulations,
- data quality,
- materials management,
- sample control,
- data management,
- electronic data management,
- implementation of a laboratory quality assurance plan, and
- review of external and internal performance evaluation program.

After they are received by DOE PORTS, analytical laboratory data are independently evaluated using a systematic process that compares the data to established quality assurance/quality control criteria. An independent data validator checks documentation produced by the analytical laboratory to verify that the laboratory has provided data that meet established criteria.

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APPENDIX A
RADIATION

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This appendix presents basic facts concerning radiation. The information is intended as a basis for understanding the dose associated with releases from DOE/PORTS, not as a comprehensive discussion of radiation and its effects on the environment and biological systems. *The McGraw-Hill Dictionary of Scientific and Technical Terms* defines radiation and radioactivity as follows.

radiation — (1) The emission and propagation of waves transmitting energy through space or through some medium; for example, the emission and propagation of electromagnetic, sound, or elastic waves. (2) The energy transmitted through space or some medium; when unqualified, usually refers to electromagnetic radiation. Also known as radiant energy. (3) A stream of particles, such as electrons, neutrons, protons, alpha particles, or high-energy photons, or a mixture of these (McGraw-Hill 1989).

radioactivity—A particular type of radiation emitted by a radioactive substance, such as alpha radioactivity (McGraw-Hill 1989).

Radiation occurs naturally; it was not invented but discovered. People are constantly exposed to radiation. For example, radon in air, potassium in food and water, and uranium, thorium, and radium in the earth’s crust are all sources of radiation. The following discussion describes important aspects of radiation, including atoms and isotopes; types, sources, and pathways of radiation; radiation measurement; and dose information.

A.1 ATOMS AND ISOTOPES

All matter is made up of atoms. An atom is “a unit of measure consisting of a single nucleus surrounded by a number of electrons equal to the number of protons in the nucleus” (American Nuclear Society 1986). The number of protons in the nucleus determines an element’s atomic number, or chemical identity. With the exception of hydrogen, the nucleus of each type of atom also contains at least one neutron. Unlike protons, the number of neutrons may vary among atoms of the same element. The number of neutrons and protons determines the atomic weight. Atoms of the same element with a different number of neutrons are called isotopes. In other words, isotopes have the same chemical properties but different atomic weights. Figure A.1 depicts isotopes of the element hydrogen. Another example is the element uranium, which has 92 protons; all isotopes of uranium, therefore, have 92 protons. However, each uranium isotope has a different number of neutrons. Uranium-238 (also denoted ²³⁸U) has 92 protons and 146 neutrons; uranium-235 has 92 protons and 143 neutrons; uranium-240 has 92 protons and 148 neutrons.

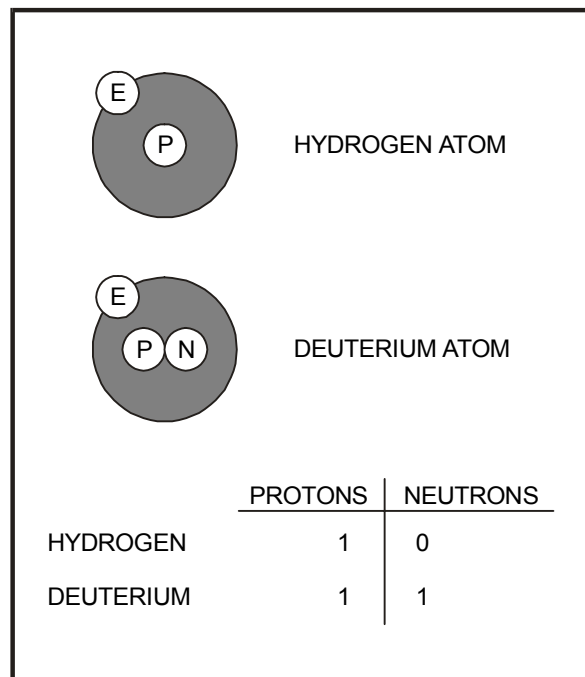


Fig. A.1. Isotopes of the element hydrogen.

Some isotopes are stable, or nonradioactive; some are radioactive. Radioactive isotopes are called radioisotopes, or radionuclides. In an attempt to become stable, radionuclides “throw away,” or emit, rays or particles. This emission of rays and particles is known as radioactive decay.

A.2 RADIATION

Radiation, or radiant energy, is energy in the form of waves or particles moving through space. Visible light, heat, radio waves, and alpha particles are examples of radiation. When people feel warmth from the sunlight, they are actually absorbing the radiant energy emitted by the sun.

Electromagnetic radiation is radiation in the form of electromagnetic waves; examples include gamma rays, ultraviolet light, and radio waves. Particulate radiation is radiation in the form of particles; examples include alpha and beta particles. Radiation also is characterized by the way in which it interacts with matter.

A.2.1 Ionizing Radiation

Normally, an atom has an equal number of protons and electrons; however, atoms can lose or gain electrons in a process known as ionization. Some form of radiation can ionize atoms by “knocking” electrons off atoms. Examples of ionizing radiation include alpha, beta, and gamma radiation. Ionizing radiation is capable of changing the chemical state of matter and subsequently causing biological damage and thus is potentially harmful to human health. Figure A.2 shows the penetrating potential of different types of ionizing radiation.

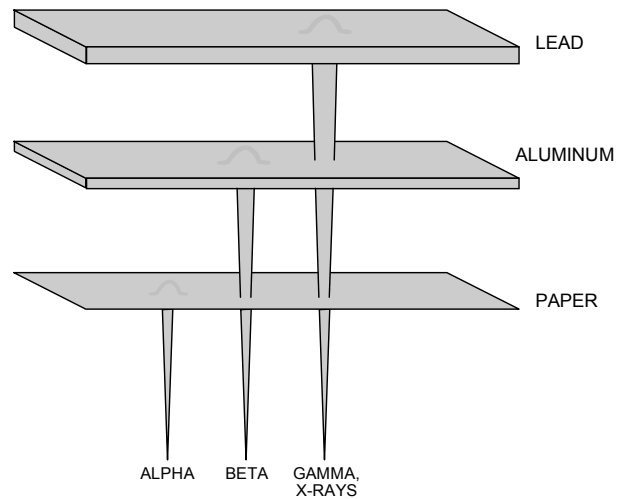


Fig. A.2. Penetrating power of radiation.

A.2.2 Nonionizing Radiation

Nonionizing radiation bounces off or passes through matter without displacing electrons. Examples include visible light and radio waves. Currently, it is unclear whether nonionizing radiation is harmful to human health. In the discussion that follows, the term radiation is used to describe ionizing radiation.

A.3 SOURCES OF RADIATION

Radiation is everywhere. Most occurs naturally, but a small percentage is human-made. Naturally occurring radiation is known as background radiation.

A.3.1 Background Radiation

Many materials are naturally radioactive. In fact, this naturally occurring radiation is the major source of radiation in the environment. Although people have little control over the amount of background radiation to which they are exposed, this exposure must be put into perspective. Background radiation remains relatively constant over time; background radiation present in the environment today is much the same as it was hundreds of years ago.

Sources of background radiation include uranium in the earth, radon in the air, and potassium in food. Background radiation is categorized as cosmic, terrestrial, or internal, depending on its origin.

A.3.1.1 Cosmic radiation

Energetically charged particles from outer space continuously hit the earth's atmosphere. These particles and the secondary particles and photons they create are called cosmic radiation. Because the atmosphere provides some shielding against cosmic radiation, the intensity of this radiation increases with altitude above sea level. For example, a person in Denver, Colorado, is exposed to more cosmic radiation than a person in Death Valley, California.

A.3.1.2 Terrestrial radiation

Terrestrial radiation refers to radiation emitted from radioactive materials in the earth's rocks, soils, and minerals. Radon (Rn); radon progeny, the relatively short-lived decay products of radium-235 (^{235}Ra); potassium (^{40}K); isotopes of thorium (Th); and isotopes of uranium (U) are the elements responsible for most terrestrial radiation.

A.3.1.3 Internal radiation

Radioactive material in the environment enters the body through the air people breathe and the food they eat; it also can enter through an open wound. Natural radionuclides in the body include isotopes of uranium, thorium, radium, radon, polonium, bismuth, and lead in the ^{238}U and ^{232}Th decay series. In addition, the body contains isotopes of potassium (^{40}K), rubidium (^{87}Rb), and carbon (^{14}C).

A.3.2 Human-Made Radiation

Most people are exposed to human-made sources of radiation. Examples include consumer products, medical sources, and fallout from atmospheric atomic bomb tests. (Atmospheric testing of atomic weapons has been suspended in the United States and most parts of the world.) Also, about one-half of 1% of the U.S. population performs work in which radiation in some form is present.

A.3.2.1 Consumer products

Some consumer products are sources of radiation. In some of these products, such as smoke detectors and airport X-ray baggage inspection systems, radiation is essential to the performance of the device. In other products, such as television and tobacco products, the radiation occurs incidentally to the product function.

A.3.2.2 Medical sources

Radiation is an important tool of diagnostic medicine and treatment, and, in this use, is the main source of exposure to human-made radiation. Exposure is deliberate and directly beneficial to the patients exposed. Generally, medical exposures from diagnostic or therapeutic X-rays result from beams directed to specific areas of the body. Thus, all body organs generally are not irradiated uniformly. Radiation and radioactive materials are also used in a wide variety of pharmaceuticals and in the preparation of medical instruments, including the sterilization of heat-sensitive products such as plastic heart valves. Nuclear medicine examinations and treatment involve the internal administration of radioactive compounds, or radiopharmaceuticals, by injection, inhalation, consumption, or insertion. Even then, radionuclides are not distributed uniformly throughout the body.

A.3.2.3 Other sources

Other sources of radiation include fallout from atmospheric atomic bomb tests; emissions of radioactive materials from nuclear facilities such as uranium mines, fuel processing plants, and nuclear power plants; emissions from mineral extraction facilities; and the transportation of radioactive materials.

Transuranic materials are man-made radiological elements. They are created as a reaction in a reactor where uranium fuel is used. These elements are a group of isotopes that are all alpha emitting. They emit alpha particles similar to uranium alpha particles and are monitored by Health Physics at PORTS in the same manner as uranium. Some of the transuranic isotopes that are detectable at PORTS are americium-241, plutonium-238, and plutonium-239/240.

A.4 PATHWAYS OF RADIATION

Radiation and radioactive materials in the environment can reach people through many routes. Potential routes for radiation are referred to as pathways. For example, radioactive material in the air could fall on a pasture. The grass could then be eaten by cows, and the radioactive material on the grass would be present in the cow's milk. People drinking the milk would thus be exposed to this radiation. Or people could simply inhale the radioactive material in the air. The same events could occur with radioactive material in water. Fish living in the water would be exposed; people eating the fish would then be exposed to the radiation in the fish. Or people swimming in the water would be exposed (see Fig. A.3.).

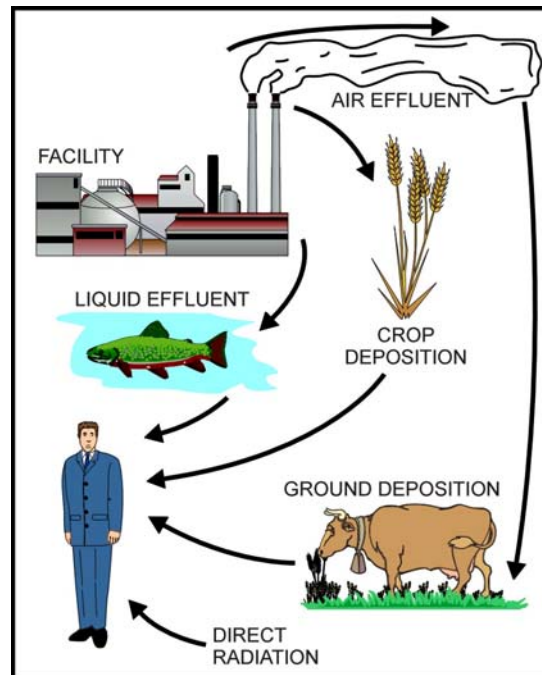


Fig. A.3. Possible radiation pathways.

A.5 MEASURING RADIATION

To determine the possible effects of radiation on the environment and the health of people, the radiation must be measured. More precisely, its potential to cause damage must be determined.

A.5.1 Activity

When measuring the amount of radiation in the environment, what is actually being measured is the rate of radioactive decay, or activity. The rate of decay varies widely among the various radioisotopes. For that reason, 1 gram of a radioactive substance may contain the same amount of activity as several tons of another material. This activity is expressed in a unit of measure known as a curie (Ci). More specifically, $1 \text{ Ci} = 3.75\text{E}+10$ (37,000,000,000) atom disintegrations per second (dps). In the international system of units, $1 \text{ dps} = 1 \text{ becquerel (Bq)}$. Table A.1 provides units of radiation measure and applicable conversions.

Table A.1. Units of radiation measures

Current System	International System	Conversion
curie (Ci)	Becquerel (Bq)	1 Ci = 3.7×10^{10} Bq
rad (radiation absorbed dose)	Gray (Gy)	1 rad = 0.01 Gy
rem (roentgen equivalent man)	Sievert (Sv)	1 rem = 0.01 Sv

A.5.2 Absorbed Dose

The total amount of energy absorbed per unit mass as a result of exposure to radiation is expressed in a unit of measure known as a rad. In the international system of units, 100 rad equals 1 gray (Gy). In terms of human health, however, it is the effect of the absorbed energy that is important, not the actual amount.

A.5.3 Dose Equivalent

The measure of potential biological damage caused by exposure to and subsequent absorption of radiation is expressed in a unit of measure known as a rem. One rem of any type of radiation has the same total damaging effect. Because a rem represents a fairly large dose, dose is expressed as a millirem (mrem) or 1/1000 of a rem. In the international system of units, 100 rem equals 1 sievert (Sv); 100 mrem equals 1 millisievert (mSv).

A.6 DOSE

Many terms are used to report dose. Several factors are taken into account, including the amount of radiation absorbed, the organ absorbing the radiation, and the effect of the radiation over a 50-year period. The term “dose” in this report includes the committed effective dose equivalent and effective dose equivalent attributable to penetrating radiation from sources external to the body.

Determining dose is an involved process using complex mathematical equations based on several factors, including the type of radiation, the rate of exposure, weather conditions, and typical diet. Basically, radiant energy is generated from radioactive decay, or activity. People absorb some of the energy to which they are exposed. This absorbed energy is calculated as part of an individual’s dose. Whether radiation is natural or human-made, its effects on people are the same.

A.6.1 Comparison of Dose Levels

A scale of dose levels is presented in Table A.2. Included is an example of the type of exposure that may cause such a dose or the special significance of such a dose. This information is intended to familiarize the reader with the type of doses individuals may receive.

A.6.1.1 Dose from cosmic radiation

The average annual dose received by residents of the United States from cosmic radiation is about 27 mrem (0.27 mSv) (National Council on Radiation Protection 1987). The average annual dose from cosmic radiation received by residents in the Portsmouth area is about 50 mrem (0.50 mSv).

Table A.2. Comparison and description of various dose levels

Dose level	Description
1 mrem (0.01 mSv)	Approximate daily dose from natural background radiation, including radon
2.5 mrem (0.025 mSv)	Cosmic dose to a person on a one-way airplane flight from New York to Los Angeles
10 mrem (0.10 mSv)	Annual exposure limit, set up by the U.S. EPA, for exposures from airborne emissions from operations of nuclear fuel cycle facilities, including power plants and uranium mines and mills
46 mrem (0.46 mSv)	Estimate of the largest dose any off-site person could have received from the March 28, 1979, Three Mile Island nuclear power plant accident
50 mrem (0.50 mSv)	Average yearly dose from cosmic radiation received by people in the Portsmouth area
66 mrem (0.66 mSv)	Average yearly dose to people in the United States from human-made sources
100 mrem (1.00 mSv)	Annual limit of dose from all DOE facilities to a member of the public who is not a radiation worker
110 mrem (1.10 mSv)	Average occupational dose received by U.S. commercial radiation workers in 1980
244 mrem (2.44 mSv)	Average dose from an upper gastrointestinal diagnostic X-ray series
300 mrem (3.00 mSv)	Average yearly dose to people in the United States from all sources of natural background radiation
1-5 rem (0.01-0.05 Sv)	U.S. EPA protective action guideline calling for public officials to take emergency action when the dose to a member of the public from a nuclear accident will likely reach this range
5 rem (0.05 Sv)	Annual limit for occupational exposure of radiation workers set by the Nuclear Regulatory Commission and DOE
10 rem (0.10 Sv)	The Biological Effects of Ionizing Radiations V report estimated that an acute dose at this level would result in a lifetime excess risk of death from cancer of 0.8% (Biological Effects of Ionizing Radiation 1990)
25 rem (0.25 Sv)	U.S. EPA guideline for voluntary maximum dose to emergency workers for non-lifesaving work during an emergency
75 rem (0.75 Sv)	U.S. EPA guideline for maximum dose to emergency workers volunteering for lifesaving work
50-600 rem (0.50-6.00 Sv)	Doses in this range received over a short period of time will produce radiation sickness in varying degrees. At the lower end of this range, people are expected to recover completely, given proper medical attention. At the top of this range, most people would die within 60 days

Adapted from Savannah River Site Environmental Report for 1993, Summary Pamphlet, WSRC-TR-94-076, Westinghouse Savannah River Company, 1994.

A.6.1.2 Dose from terrestrial radiation

The average annual dose received from terrestrial gamma radiation is about 28 mrem (0.28 mSv) in the United States. This dose varies geographically across the country (National Council on Radiation Protection 1987); typical reported values are 16 mrem (0.16 mSv) at the Atlantic and Gulf coastal plains and 63 mrem (0.63 mSv) at the eastern slopes of the Rocky Mountains.

A.6.1.3 Dose from internal radiation

Short-lived decay products of radon are the major contributors to the annual dose equivalent for internal radionuclides (mostly ^{222}Rn). They contribute an average dose of about 200 mrem (2.00 mSv) per year. This dose estimate is based on an average radon concentration of about 1 pCi/L (0.037 Bq/L) (National Council on Radiation Protection 1987).

The average dose from other internal radionuclides is about 39 mrem (0.39 mSv) per year, most of which can be attributed to the naturally occurring isotope of potassium, ^{40}K . The concentration of radioactive potassium in human tissues is similar in all parts of the world (National Council on Radiation Protection 1987).

A.6.1.4 Dose from consumer products

The U.S. average annual dose received by an individual from consumer products is about 10 mrem (0.10 mSv) (National Council on Radiation Protection 1987).

A.6.1.5 Dose from medical sources

Nuclear medicine examinations, which involve the internal administration of radiopharmaceuticals, generally account for the largest portion of the dose received from human-made sources. The radionuclides used in specific tests, however, are not distributed uniformly throughout the body. In these cases, comparisons are made using the concept of effective dose equivalent, which relates exposure of organs or body parts to one effective whole-body dose. The average annual effective dose equivalent from medical examinations is 53 mrem (0.53 mSv), including 39 mrem (0.39 mSv) for diagnostic X-rays and 14 mrem (0.14 mSv) for nuclear medicine procedures (National Council on Radiation Protection 1989). The actual doses received by individuals who complete such medical exams are much higher than these values, but not everyone receives such exams each year (National Council on Radiation Protection 1989).

A.6.1.6 Doses from other sources

Small doses received by individuals occur as a result of radioactive fallout from atmospheric atomic bomb tests, emissions of radioactive materials from nuclear facilities, emissions from certain mineral extraction facilities, and transportation of radioactive materials. The combination of these sources contributes less than 1 mrem (0.01 mSv) per year to the average dose to an individual (National Council on Radiation Protection 1987).

A comprehensive U.S. EPA report of 1984 projected the average occupational dose to monitored radiation workers in medicine, industry, the nuclear fuel cycle, government, and miscellaneous industries to be 105 mrem (1.05 mSv) per year for 1985, down slightly from 110 mrem (1.10 mSv) per year in 1980 (Kumazawa et al. 1984).

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APPENDIX B
ENVIRONMENTAL PERMITS

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Table B.1. DOE/PORTS environmental permits and registrations

Permit/registered source	Source no.	Issue date	Expiration date	Status
<i>Clean Air Act Permits</i>				
Permit to Install X-6002 Recirculating Hot Water Plant North Boiler, South Boiler, and 2 Oil Storage Tanks	B007, B008, T101, T102	10/29/02	18 months from date of issue	Active
Permit to Operate X-326 L-cage Glove Box	P022	5/5/95	PTO renewal submitted 4/27/98	Active
Permit to Operate X-624 Groundwater Treatment Facility	P019		PTO renewal submitted 11/4/98; PTO under appeal	Active
Permit to Operate X-735 Landfill Cap and Venting System (northern portion)	P023	5/26/95	PTO renewal submitted 4/27/98	Active
Permit to Operate X-744G Glove Box	P007		PTO renewal submitted 11/4/98; PTO under appeal	Active
Registered Source X-345 Emergency Generator	B005		None	Active
Registered Source X-345 Security Fuel Oil Tank	T005		None	Active
Registered Source X-623 Groundwater Treatment Facility	P018		None	Active
Registered Source X-7725 Fluorescent Bulb Crusher	P028		None	Active
Registered Source X-744G Oil-fired Furnace	B006		None	Active
Registered Source X-749 Contaminated Materials Disposal Facility	P027		None	Active
Registered source X-744G Fuel Oil Tank (south)	T008		None	Source no longer operating
Registered Source X-744G Alumina Melter	P020		None	Source no longer operating
Registered Source X-735 Landfill Storage Piles	F006		None	Source no longer operating
<i>Clean Water Act Permits</i>				
NPDES Permit DOE	01O00000*HD	11/12/02	11/30/07	Active
Permit to Install X-622 Groundwater Treatment Facility	06-2951	11/20/90	None	Active
Permit to Install X-622T Groundwater Treatment Facility	06-3520	11/24/92	None	Active
Permit to Install X-623 Groundwater Treatment Facility	06-3528	1/9/96	None	Active
Permit to Install X-624 Groundwater Treatment Facility	06-3556	10/28/92	None	Active
Permit to Install X-625 Groundwater Treatment Facility	06-5733	3/12/99	None	Active
Permit to Install X-6002 Particulate Separator	06-6658	10/2/01	None	Active

Table B.1. DOE/PORTS environmental permits and registrations (continued)

Permit/registered source	Source no.	Issue date	Expiration date	Status
<i>Hazardous Waste Permit</i>				
RCRA Part B Permit	Ohio Permit No. 04-66- 0680	3/15/01	3/15/06	Active
<i>Registrations</i>				
Underground Storage Tank Registration	66005107		Renewed annually	Active

APPENDIX C

RADIONUCLIDE AND CHEMICAL NOMENCLATURE

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Table C.1. Nomenclature for elements and chemical constituents

Constituent	Symbol
Aluminum	Al
Ammonia	NH ₃
Antimony	Sb
Arsenic	As
Barium	Ba
Beryllium	Be
Cadmium	Cd
Calcium	Ca
Chromium	Cr
Cobalt	Co
Copper	Cu
Iron	Fe
Lead	Pb
Lithium	Li
Magnesium	Mg
Manganese	Mn
Mercury	Hg
Nickel	Ni
Nitrogen	N
Nitrate	NO ₃
Nitrite	NO ₂
Phosphorus	P
Phosphate	PO ₄
Potassium	K
Selenium	Se
Silver	Ag
Sodium	Na
Sulfate	SO ₄
Sulfur dioxide	SO ₂
Thallium	Tl
Uranium	U
Vanadium	V
Zinc	Zn

Table C.2. Nomenclature and half-life for radionuclides

Radionuclide	Symbol	Half-life
Americium-241	^{241}Am	458 years
Neptunium-237	^{237}Np	2,140,000 years
Plutonium-238	^{238}Pu	86.4 years
Plutonium-239	^{239}Pu	24,390 years
Plutonium-240	^{240}Pu	6,580 years
Technetium-99	^{99}Tc	212,000 years
Uranium-233	^{233}U	159,200 years
Uranium-234	^{234}U	247,000 years
Uranium-235	^{235}U	710,000,000 years
Uranium-236	^{236}U	23,900,000 years
Uranium-238	^{238}U	4,510,000,000 years

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